

GREAT LAKES ENGINEERING GROUP, LLC

UNDERWATER BRIDGE INSPECTION REPORT GROSSE ILE PARKWAY OVER TRENTON CHANNEL STR 12006







SUBMITTED TO:

WAYNE COUNTY

SUBMITTED BY: GREAT LAKES ENGINEERING GROUP NOVEMBER 9, 2021 GLEG FILE NO: 1020-2-704

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EXECUTIVE SUMMARY

Grosse Ile Parkway over Trenton Channel is a twelve -span moveable swing bridge with a steel superstructure. The bridge is located in Wayne County, Michigan. The original structure was built around 1873 as a railroad crossing and was converted to carry vehicular traffic in 1932. The structure carries two lanes of two-way traffic and is 1,346 feet in length. All eleven pier units (piers 1w-11w) are submerged in the channel. The bridge has undergone numerous repair projects throughout its lifespan, and most recently was closed to traffic while extensive pier repairs were performed at piers 2w, 4w, 6w, 8w, 9w, and 10w. Pier repair verification dives were performed during the project, and these reports are available as separate documents.



STR 12006 Grosse Ile Parkway over Trenton Channel Wayne County

Piers 1w through 11w were subject to underwater inspection on November 9-10, 2021 while the structure remained closed to vehicular traffic due to the pier repair project and ongoing superstructure repairs. The pier repair and superstructure repair projects were overseen by HNTB, Michigan on behalf of Wayne County. Coordination was required to ensure contractor equipment and operations did not impact the safety of the dive team or contractor personnel. Power to the swing span pier was turned off due the ongoing construction projects. The dive team performed the underwater inspection under the contractor's United States Coast Guard permits.

The pier units are comprised of a mixture of three different design types. Piers 2w, 4w, 6w, 8w, and 10w are the original structure pier units. The upper portions of the even numbered piers are constructed of reinforced concrete and were originally built upon timber cribbing with a loose rock infill. Piers 2w, 4w, 6w, 8w, and 10w underwent major repairs during the second half of 2021 due to an extensive loss of the rock infill within the timber cribbing and deterioration of the timber cribbing. The repairs consisted of installing FP-475 vinyl or 6" rib-16 ga. sheet piling on the exterior of the timber cribbing which was secured with steel C5x9 walers. Grout filled bags were installed along the channel bottom at the bottom of the vinyl sheeting / channel bottom interface to anchor the stay-in-place formwork vertically and horizontally. The interior of the timber cribbing was then backfilled with grout using underwater injection methods. Steel ice breakers were installed at the upstream (north) ends of the even numbered piers during the repair project. Surface repairs were also performed at the even numbered piers.

Piers 1w, 3w, 5w, 7w and 11w are constructed of reinforced concrete and are founded on reinforced concrete footings of varying thickness. These piers were added between the original piers at the time the structure was converted to a vehicular crossing in 1932. The footings at these piers rest on limestone bedrock according to original plans. Pier 9w is original to the 1873 design and is the swing / pivot span for the navigable channel. The pier consists of a large reinforced concrete cap supported by timber cribbing with loose rock infill. Pier 9w was also subject to the same pier repairs as the even numbered piers. Pier 9w has a timber cribbing pier protection system that extends upstream and downstream of the pier.

Based on the underwater inspection the piers are overall in **fair to poor condition**. The odd numbered piers (1w, 3w, 5w, 7w, and 11w) are in **poor condition**. Vertical footing exposure ranging from 1'-2" minimum to 10'-6" maximum was observed at these piers. Although these piers are founded on bedrock, the footing exposure is an area of concern and should be continued to be monitored at increased frequency. Piers 1w, 3w, 5w, 7w, and 11w also exhibit extensive deterioration both above and below the waterline. Areas of spalling, delamination, 1/2" to 4" deep scaling, vertical and horizontal cracking, and map cracking is present above and below the waterline at these piers.

The even numbered piers (2w, 4w, 6w, 8w, and 10w) are in **fair condition**. Extensive underwater repairs were performed at these piers during the second half of 2021. The previous loss of rock infill and deteriorated timber cribbing has been repaired with a combination of grout bags, vinyl and steel stay-in-place sheeting forms, steel walers, and pressure injected grout fill. Although these piers have been repaired, they should continue to be monitored for movement / settlement or degradation of the pier repairs and/or streambed. Piers 2w, 4w, 6w, 8w, and 10w also exhibit deterioration above the waterline consisting of spalling, delamination, map cracking, and vertical and horizontal cracking.

Pier 9w is in **fair to poor condition**. The structural portion of pier 9w received the same repairs as the even numbered piers, however steel sheeting was used as the formwork. The swing / pivot portion of pier 9w is in **fair condition**. The previous deterioration of the timber cribbing and loss of rock infill has been repaired with the same procedures detailed in the paragraph above. The previous deterioration above the waterline at pier 9w has been repaired.

The timber cribbing pier protection system at pier 9w is in **poor condition**. The purpose of the system is to protect the bridge from impacts by vessels and also to identify the navigable channel. The protection system has the visual appearance of sinking, especially at the north end (upstream end). During the 2021, 2020, 2019, and 2017 underwater inspections, water levels have been higher than in older inspections. The high water levels contribute to the sinking appearance, however the extensive deterioration of the pier protection cribbing below water, and failed previous repairs are contributing to the settlement of the pier protection system.

The following are recommendations for STR 12006 as a result of the underwater inspection:

- Adjust underwater inspection frequency to bring 2022 inspection into the months of June, July, August, or September of 2022; then set frequency to 24 months thereafter.
- Continue to survey pier elevations at 4 locations of each pier and monitor by a licensed surveyor or engineer to check for settlement.
- Perform substructure repairs (concrete patching, epoxy injection of cracks) at piers 1w, 2w, 3w, 4w, 5w, 6w, 7w, 8w, 10w, and 11w.
- Replace or retrofit the pier protection system at pier 9w, both the north and south ends.

Proposed NBI ratings based on underwater inspection only			
ltem	Current NBI Rating	Proposed NBI Rating (based on UW insp.)	
BSIR #17 (Scour Inspection)	4	4	
SIA #60 (Substructure)	5	5	
SIA #61 (Channel)	7	7	
SIA #71 (Waterway Adequacy)	8	8	
SIA #111 (Navigation Protection)	2	3	
SIA #113 (Scour Criticality)	4	4	

According to National Bridge Inspection Standards (NBIS), it is recommended that the substructure units of STR 12006 be inspected underwater at an increased frequency not to exceed 24 months.





GENERAL SITE PROCEDURES

QUALIFIED TEAM

The team performing the underwater inspection is qualified in accordance with the National Bridge Inspection Standards 23 CFR Part 650.309. The underwater inspection was conducted by a four-person team consisting of a Professional Engineer Dive Team Leader/Qualified Dive Inspector/Qualified Team Leader (Casey Collings, P.E.), a Qualified Dive Inspector/Qualified Team Leader (Matt Davis), a Diving Safety Supervisor (Paul Davis), and a Dive Tender (Brian Hebden, P.E.).

EQUIPMENT

The inspection was conducted using Self-Contained Underwater Breathing Apparatus (SCUBA). The inspection team accessed the bridge and worked from an 18-foot Dive Safety Boat. Twoway wired communications were used to convey inspection notes from the diver to the topside team leader and recorded on note sheets. Additional equipment consisted of an underwater digital camera, underwater video camera, LED high intensity submersible dive light, dive knife, scraper, 4' probing rod, 25' and 50' survey rods, and a side imaging sonar unit.

LEVEL OF INSPECTION

The Level I underwater inspection consisted of a close visual and tactile examination using large sweeping motions of the hands where visibility was limited. A Level II inspection was performed on 10% of the submerged substructure units. The inspection was conducted over the total exterior surface of each underwater substructure unit. Probing along the mud line was also done along each substructure unit and the adjacent streambed. Upstream and downstream cross sections were taken and recorded using an established benchmark.

APPROVALS

This bridge falls under the jurisdiction of the United States Coast Guard (USCG). Approval was required to perform the underwater inspection. The dive team performed the underwater inspection under the contractor's United States Coast Guard permits.

FIELD INSPECTION FINDINGS

Grosse Ile Parkway over Trenton Channel is a twelve-span moveable swing bridge with a steel superstructure. The bridge is located in Wayne County, Michigan. The original structure was built around 1873 as a railroad crossing and was converted to carry vehicular traffic in 1932. The structure carries two lanes of two-way traffic and is 1,346 feet in length. All eleven pier units (piers 1w-11w) are submerged in the channel. The bridge has undergone numerous repair projects throughout its lifespan, and most recently was closed to traffic while extensive pier repairs were performed at piers 2w, 4w, 6w, 8w, 9w, and 10w. Pier repair verification dives were performed during the project, and these reports are available as separate documents. Piers 1w through 11w were subject to underwater inspection on November 9-10, 2021.

Substructure Unit	Observations Below the Waterline	Observations Above the Water- line
Pier 1w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical footing exposure on all sides of pier. Maximum vertical exposure was 7'-9" inches along the east side of pier. No undermining of footing observed. 5' tall band of 1/2" deep scaling of the concrete starting at the waterline. Scaling surrounds perimeter of pier. 2 sft spall in the east face of pier, located approximately 4' below waterline. Horizonal crack in the exposed footing at the southeast end. Deep scaling of concrete on the exposed footing at the south (downstream) end, scaling 1" to 2" deep. Full height vertical cracks in west and east elevations of pier, extending from the bolster area down to the top of footing. Uniform algae growth on concrete surfaces up to 1" thick. Channel bottom consists of sand and scattered rocks up to 1' diameter. 	 West elevation: 12 sft and 6 sft delamination in bolster area. Vertical and horizontal cracking in pier face. East elevation: 24 sft and 4 sft spalls in bolster area. 16 sft and 6 sft spalls in pier face. Vertical and horizontal cracks in pier face and bolster area.

The overall condition of the submerged substructure is **fair to poor**. Below is a summary of the field site observations for the various components of the underwater inspection.

Continued on next page

Substructure Unit	Observations Below the Waterline	Observations Above the Water- line
Pier 2w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing deterioration and loss of rock infill. FP-475 vinyl sheeting surrounds pier (used as stay-in-place formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside vinyl formwork. Steel ice breaker plate at upstream end, extending 5' below waterline. Smaller ice steel ice breaker plate extends to channel bottom. Grout bags along channel bottom. 2 sft spall in west pier face just below waterline. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of grout bags, sand and rocks up to 1' diameter. 	 South end: 5 sft spall and 25 sft area of map cracking. West elevation: 2 sft spall w/ exp steel and 3 sft spall. 8 sft delamination and 1 sft delamination. Vertical cracking in pier face. East elevation: 60 sft spall w/ exp steel. 2 sft delamination. Vertical crack in pier face.
Pier 3w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical footing exposure on all sides of pier. Maximum vertical exposure was 6'-10" inches along the north end of pier. No undermining of footing observed. 3 sft spall at south end, extends below and above waterline. 2' tall band of 2" to 4" deep scaling in the pier wall starting at the top of footing and extending up 2'. Scaling surrounds perimeter of pier. 1" to 2" deep scaling at north end of pier, extending approximately 4' below waterline. Horizonal cracks in the exposed footing along the west elevation, east elevation, and north end. Full height vertical cracks in west and east elevations of pier, extending from the bolster area down to the top of footing. Uniform algae growth on concrete surfaces up to 1" thick. Channel bottom consists of sand and scattered rocks up to 1' diameter. 	 South end: 3 sft spall extends above and below waterline. West elevation: 3 sft delamination in bolster area. Vertical and horizontal cracking in pier face. East elevation: 4 sft spall in bolster area. Vertical and horizontal cracks in pier face.

Substructure Unit	Observations Below the Waterline	Observations Above the Water- line	
Pier 4w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing deterioration and loss of rock infill. FP-475 vinyl sheeting surrounds pier (used as stay-in-place formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside vinyl formwork. Steel ice breaker plate at upstream end, extending 5' below waterline. Smaller ice steel ice breaker plate extends to channel bottom. Grout bags along channel bottom. 10 sft spall at south end starting at waterline and extending 2' below waterline. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of grout bags, sand and rocks up to 1' diameter. 	 ion and loss of rock infill. byl sheeting surrounds pier (used place formwork). walers spaced at 2'-0" vertical vertical cracking in pier face. East elevation: Vertical cracks in pier face. East elevatin elevatin elevation: Vertical cracks i	
Pier 5w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical footing exposure on all sides of pier. Maximum vertical exposure was 9'-1" inches along the west elevation and at north end of pier. No undermining of footing observed. 4 sft spall in footing at southwest corner. 1/8" wide horizontal and vertical cracks in footing along west and east elevations. 4' tall band of 2" to 3" deep scaling of the concrete below and above waterline. Scaling surrounds perimeter of pier. Vertical and horizontal cracks in west and east elevations of pier. 50 sft area of map cracking in west elevation of pier wall extends partially below waterline. Uniform algae growth on concrete surfaces up to 1" thick. Channel bottom consists of sand and scattered rocks up to 1' diameter. 	 West elevation: 18 sft and 12 sft spalls in pier wall. 50 sft area of map cracking extends partially below waterline. 4 sft spall in bolster area. Con- crete patch in bolster area. Vertical and horizontal crack- ing in pier wall. East elevation: 2 sft spall in bolster area. 30 sft and 6 sft areas of map cracking in pier wall. Vertical and horizontal cracks in pier face. Concrete patches in bolster area. 4' tall band of 2" to 3" deep scaling of concrete above and below waterline. Scaling sur- rounds perimeter of pier. 	

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Substructure Unit	nit Observations Below the Waterline Observations Above the line	
Pier 6w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing deterioration and loss of rock infill. FP-475 vinyl sheeting surrounds pier (used as stay-in-place formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside vinyl formwork. Steel ice breaker plate at upstream end, extending 5' below waterline. Smaller ice steel ice breaker plate extends to channel bottom. Grout bags along channel bottom. Areas of spalling on all sides just below waterline. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of grout bags, sand and scattered rocks up to 1' diameter. 	 South end: 4 sft spall, 50% extends below waterline. North end: 8 sft spall, 25% extends below waterline. West elevation: 3 sft spall, 50% extends below waterline. Vertical and horizontal cracking in pier face. East elevation: 8 sft spall, 30% extends below waterline. Vertical crack in pier face.
Pier 7w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical footing exposure on all sides of pier. Maximum vertical exposure was 8'-10" inches at the north end of pier. No undermining of footing observed. 1/8" wide horizontal cracks in footing along west and east elevations. 4 sft spall in pier wall in east elevation at south end. 32 sft spall in east elevation extends 50% above waterline. 1' tall band of 2" to 4" deep scaling on exposed footing. Scaling starts at top of footing and extends down 1'. Scaling surrounds perimeter of pier. 3' tall band of 2" deep scaling of the concrete in pier wall. Scaling starts at top of footing and extends up 3'. Scaling surrounds perimeter of pier. Vertical cracks in west and east elevations of pier. Uniform algae growth on concrete surfaces up to 1" thick. Channel bottom consists of sand and scattered rocks up to 1' diameter. 	bolster area. 18 sft and 32 sft spalls in pier wall. 32 sft spall extends 50% below waterline. Vertical and horizontal cracks in pier face.

Substructure Unit	Observations Below the Waterline	Observations Above the Water- line
Pier 8w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing deterioration and loss of rock infill. 6" rib-16 ga. steel sheeting surrounds pier (used as stay-in-place formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside vinyl formwork. Steel ice breaker plate at upstream end, extending 5' below waterline. Smaller ice steel ice breaker plate extends to channel bottom. Grout bags along channel bottom. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of grout bags, sand and scattered rocks up to 1' diameter. 	 West elevation: 2 sft delamination in bolster area. 14 sft and 1 sft delaminated area in pier wall. Vertical crack in pier wall. East elevation: Vertical cracks in pier wall and bolster area.
Pier 9w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing, plywood sheeting, grout repair deterioration and loss of rock infill. 6" rib-16 ga. steel sheeting on west and east elevations of pier (used as stay-inplace formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside steel formwork. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of sand and scattered rocks 1' to 4' in diameter. 	 Repairs (concrete patches) made to previous spalled and delaminated areas on the pivot portion of the pier.
Pier 9w - Pier Protection System (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical timbers at upstream (north) end of pier have shifted, some have fallen onto channel bottom. Horizontal timbers in southwest corner of cribbing have come loose and are unstable. Fluctuations in the channel bottom have created gaps below the exterior plywood along both sides of the pier. The older interior cribbing is visible, but diver was not able to reach. Deteriorated timbers members with loss of section 30%-70%. Scattered riprap 1' to 4' in diameter on channel bottom around perimeter 	• Settlement of timber cribbing at north side of pier.

Substructure Unit	Observations Below the Waterline	Observations Above the Water- line
Pier 10w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Repairs made to previous timber cribbing deterioration and loss of rock infill. FP-475 vinyl sheeting surrounds pier (used as stay-in-place formwork). C5x9 steel walers spaced at 2'-0" vertical spacing securing formwork. Grout backfill inside steel formwork. Steel ice breaker plate at upstream end, extending 5' below waterline. Smaller ice steel ice breaker plate extends to channel bottom. Grout bags along channel bottom. 12 sft spall at south end, 75% is above waterline. I sft spall at north end, 50% is above waterline. Vertical cracks in west and east elevations extend below waterline to top of footing elevation. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of grout bags, sand and scattered rocks up to 1' diameter. 	 South end: 12 sft spall, 25% extends below waterline. North end: 1 sft spall, 50% extends below waterline. 10 sft area of 4" deep scaling, 50% extends below waterline. West elevation: 26 sft area of delamination in south end of pier wall and bolster area. Vertical and horizontal cracking in pier wall and bolster area. East elevation: 4 sft spall in pier wall. Vertical cracks in pier wall.
Pier 11w (Refer to Substruc- ture Elevation Drawings and Soundings Section)	 Vertical footing exposure on all sides of pier. Maximum vertical exposure was 10'-6" inches at the north end of the pier. No undermining of footing observed. 2 sft spall in footing at southeast corner. 4 sft spall in nose of pier wall along east elevation, just above top of footing. 3 sft spall along east elevation extends 50% above waterline. Uniform algae growth on concrete surfaces up to 1/16" thick. Channel bottom consists of sand and scattered rocks up to 1' diameter. 	 West elevation: 10 sft and 4 sft spalls in pier wall. East elevation: 10 sft spall in bolster area. 1 sft and 3 sft spalls in pier wall. 3 sft spall extends 50% below waterline.

SUBSTRUCTURE

Based on the underwater inspection the piers are overall in **fair to poor condition**. Vertical footing exposure ranging from 1'-2" minimum to 10'-6" maximum was observed at piers 1w, 3w, 5w, 7w, and 11w. Although these piers are founded on bedrock, the footing exposure is an area of concern and should be continued to be monitored at increased frequency. Piers 1w, 3w, 5w, 7w, and 11w also exhibit extensive deterioration both above and below the waterline. Areas of spalling, delamination, 1/2" to 4" deep scaling, vertical and horizontal cracking, and map cracking is present in these piers. Piers 1w, 3w, 5w, 7w, and 11w are in overall **poor condition**.

The even numbered piers (2w, 4w, 6w, 8w, and 10w) are in **fair condition**. Extensive underwater repairs were performed at these piers during the second half of 2021. The previous loss of rock infill and deteriorated timber cribbing has been repaired with a combination of grout bags, vinyl and steel stay-in-place sheeting forms, steel walers, and pressure injected grout fill. Above the waterline, piers 2w, 4w, 6w, 8w, and 10w have deterioration consisting of spalling, delamination, map cracking, and vertical and horizontal cracking.

Pier 9w is in **fair condition**. The structural portion of pier 9w received the same repairs as the even numbered piers, however steel sheeting was used as the formwork. The swing / pivot portion of pier 9w is in **fair condition**. The previous deterioration of the timber cribbing and loss of rock infill has been repaired with the same procedures detailed in the paragraph above. The previous deterioration above the waterline at pier 9w has been repaired.

Based upon the underwater inspection only, the submerged portions of the piers are in overall **fair to poor condition**. The current Bridge Safety Inspection Report rating for Substructure (SIA Item #60) is a 5. Based upon the underwater inspection only, it is recommended that this rating remain a 5. Please refer to the preceding table for detailed information on pier footing exposure and overall deterioration.

SCOUR COUNTERMEASURES

There is scattered riprap in place along the channel bottom at the submerged potions of the piers. Vertical footing exposure is present at piers 1w, 3w, 5w, 7w, and 11w. Scour repairs have been made to piers 2w, 4w, 6w, 8w, 9w, and 10w during the second half of 2021. Scour repairs at these piers consisted of installing stay-in-place forms on the exterior of the timber cribbing and injecting grout into the interior of the cribbing to repair the loss of stone infill. Grout filled bags were also installed along the channel bottom at these piers to secure the stay -in-place forms to the channel bottom.

The current Bridge Safety Inspection Report rating for Scour Criticality (SIA Item #113) is a 4. Based on the design of the pier units and the observations of the underwater inspection it is

recommended that this rating remain a 4. **SCOUR INSPECTION**

Vertical footing exposure was observed at piers 1w, 3w, 5w, 7w, and 11w during the underwater inspection. No undermining of the footings was observed at any pier. Footing exposure observations were as follows;

Pier 1w footing exposure on all sides ranged from 1'-2'' minimum to 7'-9'' maximum. Maximum exposure was along the east elevation of the pier. Pier 3w footing exposure along all sides ranged from 1'-4'' minimum to 6'-10'' maximum, with maximum exposure at the north end (upstream end). Footing exposure on all sides of pier 5w ranged from 3'-10'' minimum to 9'-1'' maximum. Maximum exposure was along the east elevation. Pier 7w footing exposure on all sides ranged from 5'-10'' minimum to 8'-10'' maximum. Maximum exposure was at the north end (upstream end) of the pier. Pier 11w footing exposure along all sides ranged from 5'-9'' minimum to 10'-6'' maximum, with maximum exposure at the north end (upstream end).

The current Bridge Safety Inspection Report rating for Scour Inspection (BSIR Item #17) is a 4. Based on the observed scour conditions and vertical footing exposure at piers 1w, 3w, 5w, 7w, and 11w it is recommended that this rating remain a 4 in accordance with MDOT NBI rating guidelines.

NAVIGATION PROTECTION SYSTEMS

The watercourse is deemed navigable according to the U.S. Coast Guard; therefore, protection systems and navigation lights at or near the bridge are required. A timber cribbing pier protection system is in place at pier 9w. The protection system at pier 9w is in **poor condition**. The purpose of the system is to protect the bridge from impacts by vessels and also to identify the navigable channel. The protection system has the visual appearance of sinking, especially at the north end (upstream end). During the 2021, 2020, 2019, and 2017 underwater inspections, water levels have been higher than in older inspections. The high water levels contribute to the sinking appearance, however the extensive deterioration of the pier protection cribbing below water, and failed previous repairs are contributing to the settlement of the pier protection system. There are multiple areas within the timber cribbing system that exhibit section loss of 20%-75%. No pier protection systems are in place at piers 1w, 2w, 3w, 4w, 5w, 6w, 7w, 8w, 10w, and 11w.

Navigation lighting is installed at the structure from piers 8w to 10w as well as on southern and northern ends of the pier protection system at pier 9w. The navigation lighting was not operating at the time of underwater inspection due to power at the bridge being turned off for ongoing repair work.

The current Bridge Safety Inspection Report rating for Pier or Abutment Protection (For Navigation) (SIA Item #111) is a 2. It is recommended that this coding be changed to a 3 to indi-

CHANNEL AND CHANNEL PROTECTION

The physical conditions associated with the flow of water through the bridge, such as waterway stability and the condition of the channel and slope, were evaluated. The west channel banks are natural with no slope protection in place. Stacked stone slabs are in place in front of the west abutment. The east channel banks have stacked stone blocks in place to retain the approach slopes. Farther from the bridge, there is a boat launch in the northwest quadrant and a marina in the southeast quadrant. No major erosion or significant debris was observed in the channel banks at the bridge.

The current Bridge Safety Inspection Report rating for Channel and Channel Protection (BSIR # 16, SIA Item #61) is a 7. Based upon the underwater inspection and observed channel conditions it is recommended that this rating remain a 7.

WATERWAY ADEQUACY

The waterway opening, with respect to the passage of flow through the bridge, was evaluated. The bridge deck is above the roadway approaches. The bridge deck elevation is above the roadway approaches. The bridge deck and roadway approaches are above flood water elevations (high water) with a slight chance of overtopping the roadway approaches.

The current Bridge Safety Inspection Report rating for Waterway Adequacy (SIA Item #71) is an 8. Based upon the underwater inspection and MDOT SIA coding guidelines it is recommended that this item remain rated an 8 to coincide with the functional classification of the route carried by the structure (Urban - Minor Arterial).

STREAMBED PROFILES

The water surface elevation at the time of inspection was 575.49 feet. Piers 1w through 11w are submerged in the waterway and the channel extended from the west abutment to the east abutment. The channel was approximately 1,338 feet wide and the waterway was flowing from north to south. Both upstream and downstream cross sections were taken across the length of the bridge along the fascias, and compared to previous cross sections. Please refer to "Stream Cross Sections" tab of this report for the stream profiles.

EVALUATION AND RECOMMENDATIONS

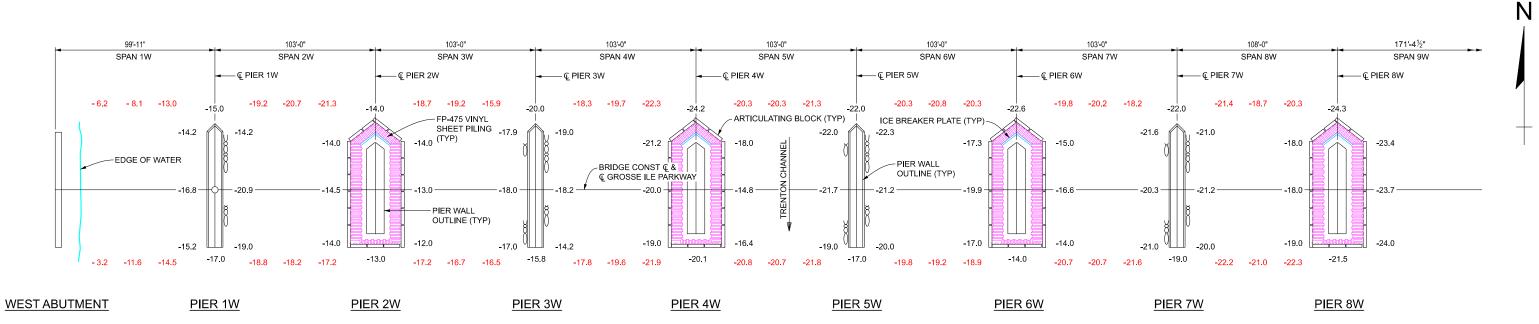
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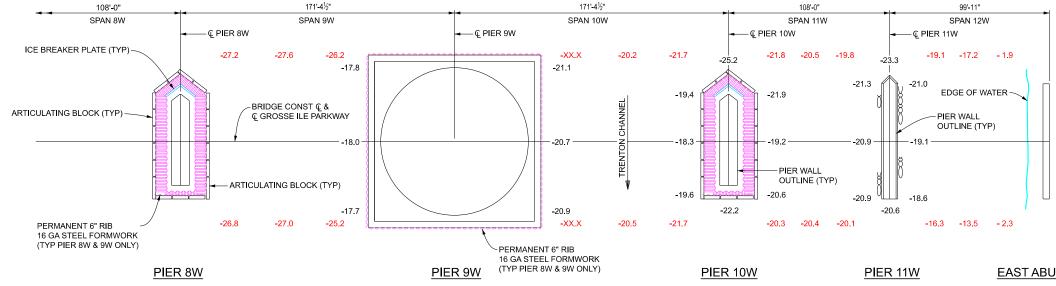
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Pier 9w is in **fair to poor condition**. The structural portion of pier 9w received the same repairs as the even numbered piers, however steel sheeting was used as the formwork. The swing / pivot portion of pier 9w is in **fair condition**. The previous deterioration of the timber cribbing and loss of rock infill has been repaired with the same procedures detailed in the paragraph above. The previous deterioration above the waterline at pier 9w has been repaired.

The timber cribbing pier protection system at pier 9w is in **poor condition**. The purpose of the system is to protect the bridge from impacts by vessels and also to identify the navigable channel. The protection system has the visual appearance of sinking, especially at the north end (upstream end). During the 2021, 2020, 2019, and 2017 underwater inspections, water levels have been higher than in older inspections. The high water levels contribute to the sinking appearance, however the extensive deterioration of the pier protection cribbing below water, and failed previous repairs are contributing to the settlement of the pier protection system.

According to the National Bridge Inspection Standards (NBIS), it is recommended that the substructure units of STR 12006 be inspected underwater at an increased frequency not to exceed 24 months. Furthermore, it is recommended that channel cross sections be taken at the structure during biennial inspections or soon after flood occurrences.

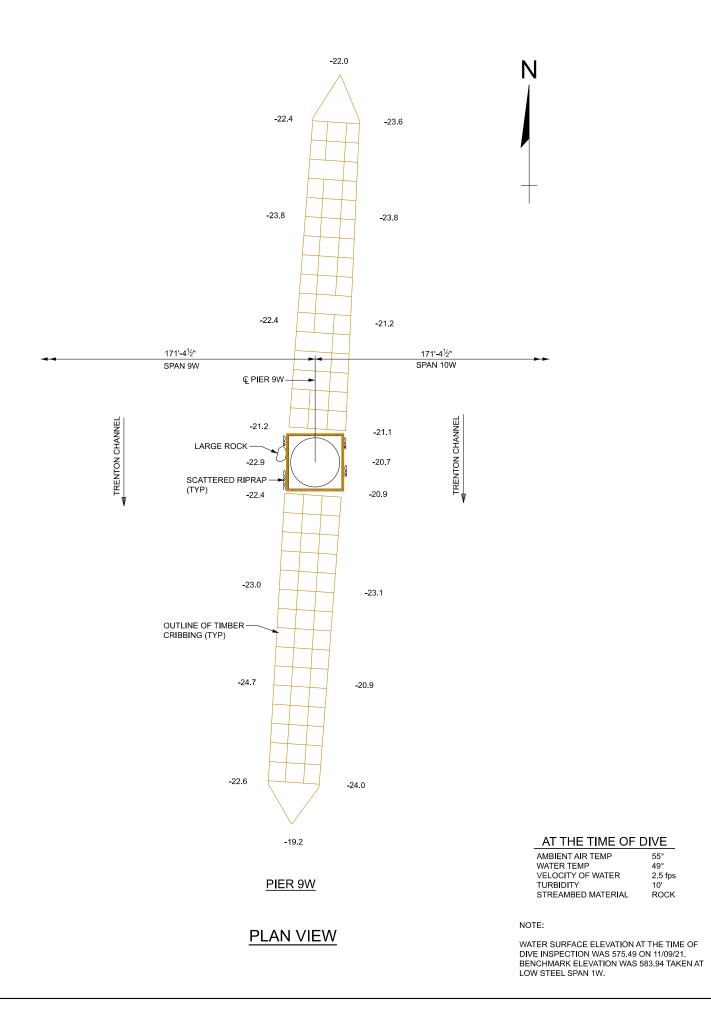




PLAN VIEW

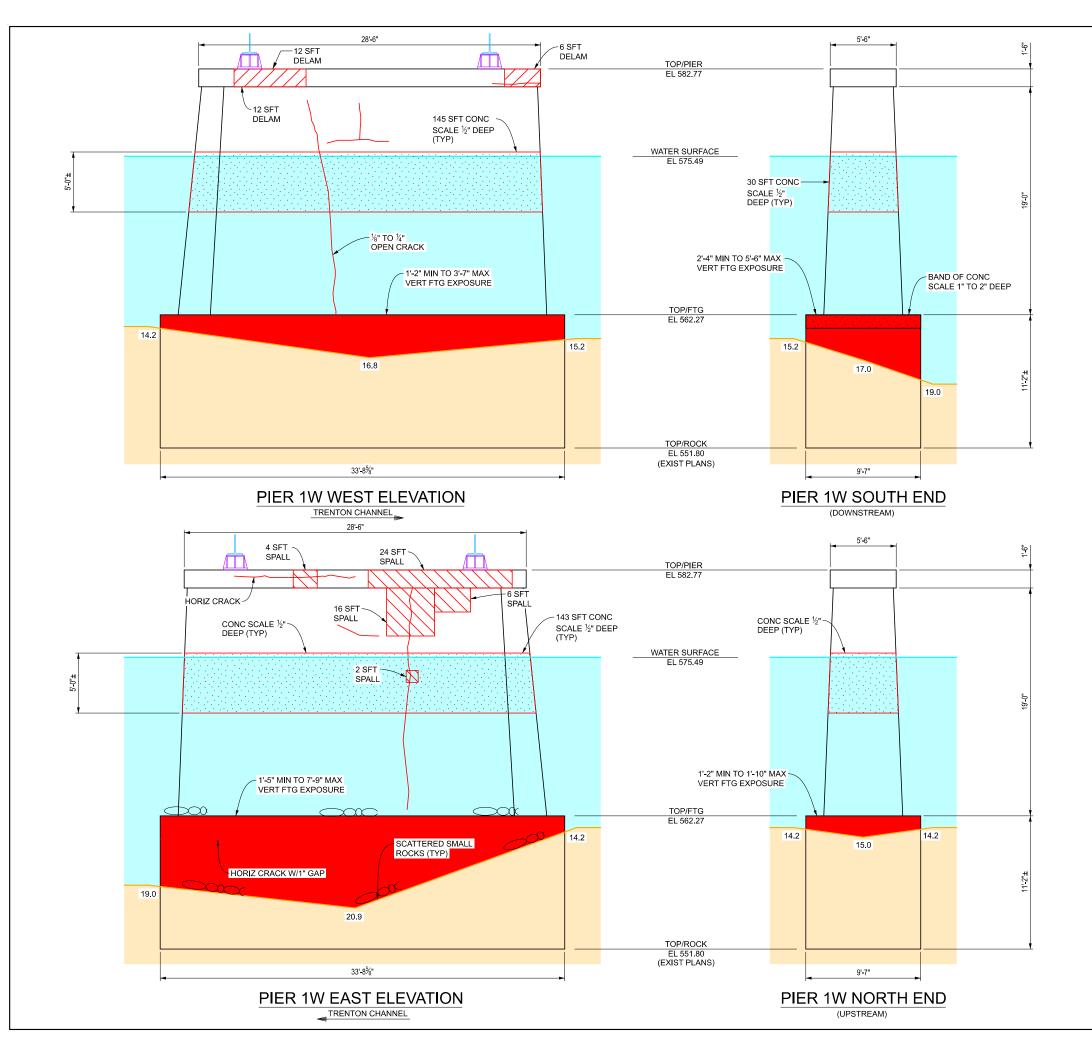
AT THE TIME OF DIVE		LEGEND	WAYNE		S DIVISION
AMBIENT AIR TEMP55°WATER TEMP49°VELOCITY OF WATER2.5 fpsTURBIDITY10'STREAMBED MATERIALROCK	-00.0 -00.0	SOUNDING DEPTH FROM WATER SURFACE TO RIVER BOTTOM. SOUNDING DEPTH FROM WATER SURFACE TO RIVER BOTTOM ALONG BRIDGE FASCIA	S	E PARKWAY OVER TR TRUCTURE NUMBER ERWATER BRIDGE IN	SPECTION
NOTE:		RIPRAP		GROSSE ILE, MI	
WATER SURFACE ELEVATION AT THE TIME OF		SHEET PILING	DRAWING: PIER SOUNDING	PLAN	
DIVE INSPECTION WAS 575.49 ON 11/09/21.		SHEETTIEING	STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704	
BENCHMARK ELEVATION WAS 583.94 TAKEN AT LOW STEEL SPAN 1W.		TIMBER/DEBRIS PILE	DRAWN BY: JLS	DATE: 11/09/21	GREAT LAKES ENGINEERING GROUP, LLC
			CHECKED BY: CJC	FILE: 704 uwpl.dgn	

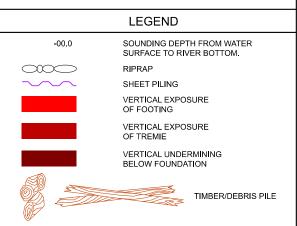
EAST ABUTMENT



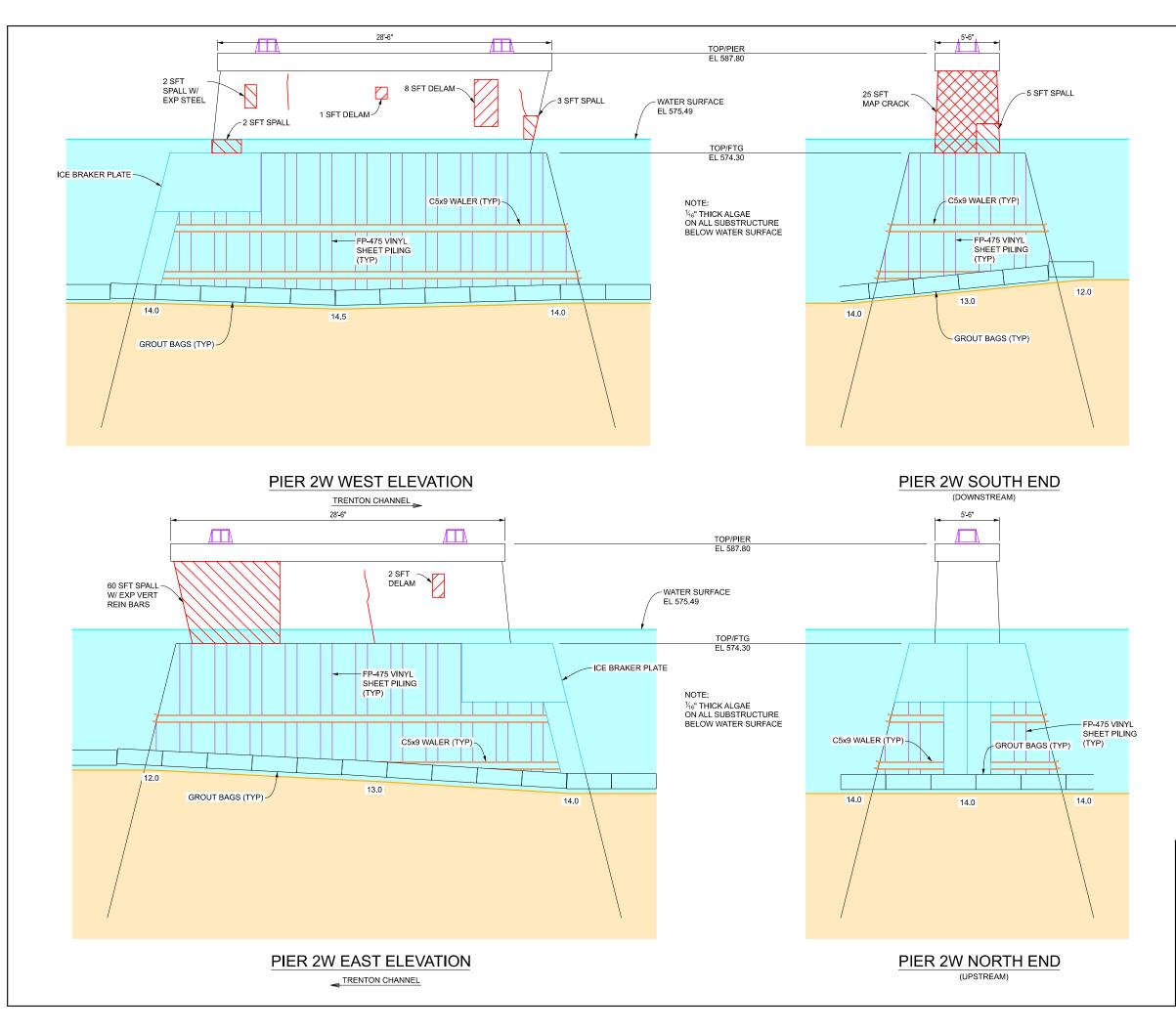
		LEGEND	WAYNE	COUNTY ROAD	S DIVISION
Γ	-00.0	SOUNDING DEPTH FROM WATER SURFACE TO RIVER BOTTOM.		E PARKWAY OVER TR	
	-00.0	SOUNDING DEPTH FROM WATER SURFACE TO RIVER BOTTOM ALONG BRIDGE FASCIA	STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE. MI		SPECTION
	\sim	RIPRAP			
		SHEET PILING	DRAWING: PIER SOUNDING	PLAN	
		SHEET PILING	STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704	
	62	TIMBER/DEBRIS PILE	DRAWN BY: JLS	DATE: 11/09/21	GREAT LAKES ENGINEERING GROUP, LLC
			CHECKED BY: CJC	FILE: 704 uwpl.dgn	

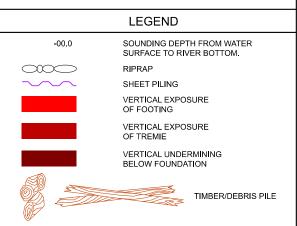
55° 49° 2.5 fps 10' ROCK



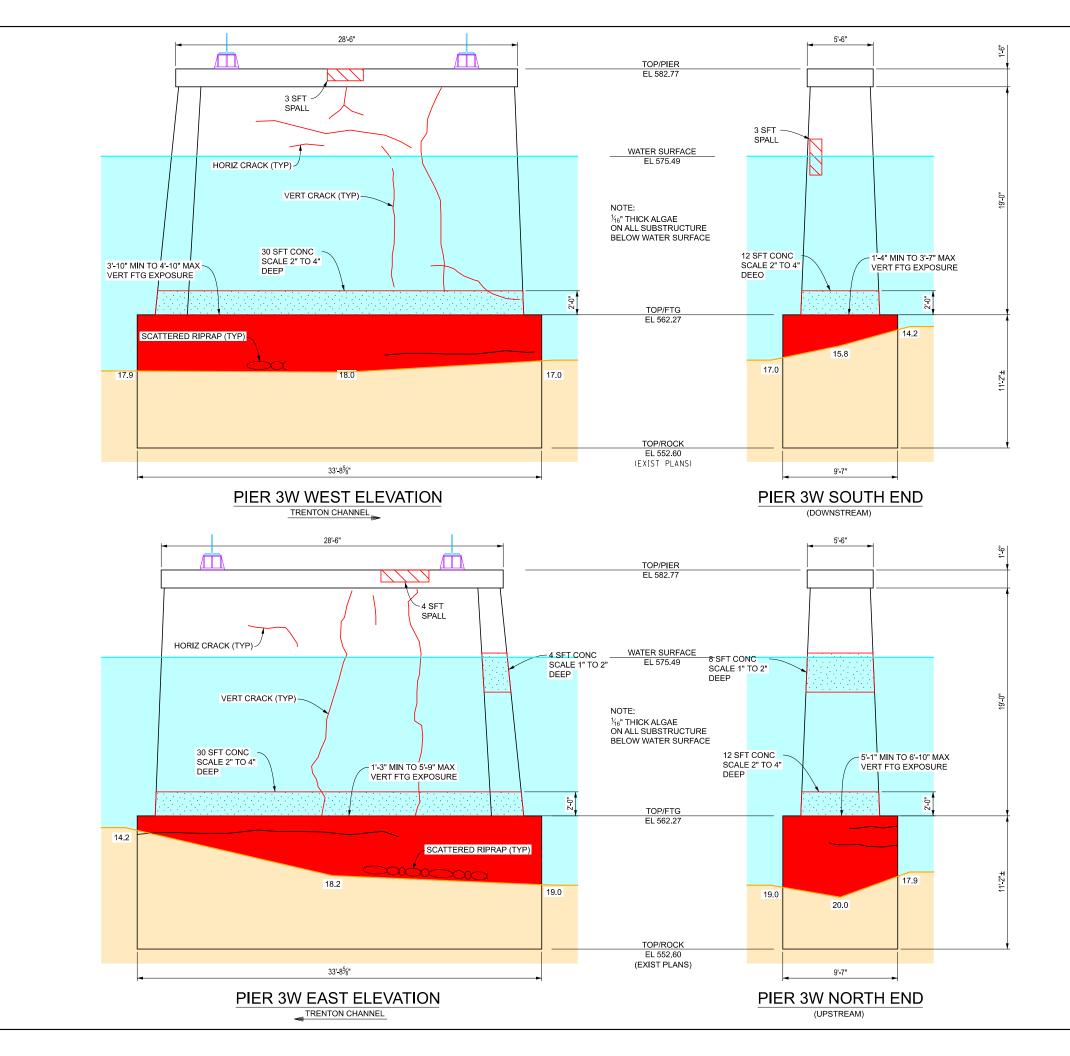


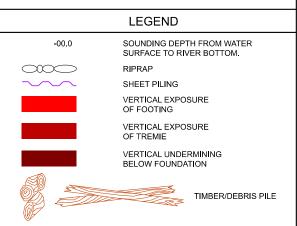
WAYNE	WAYNE COUNTY ROADS DIVISION				
S	E PARKWAY OVER TR TRUCTURE NUMBER ERWATER BRIDGE IN GROSSE ILE, M	R 12006 SPECTION			
DRAWING: PIER SOUNDING	DRAWING: PIER SOUNDING ELEVATION				
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704				
DRAWN BY: JLS	DATE: 11/09/21	GREAT LAKES ENGINEERING GROUP, LLC			
CHECKED BY: CJC	FILE: 704 uwpi.dgn				



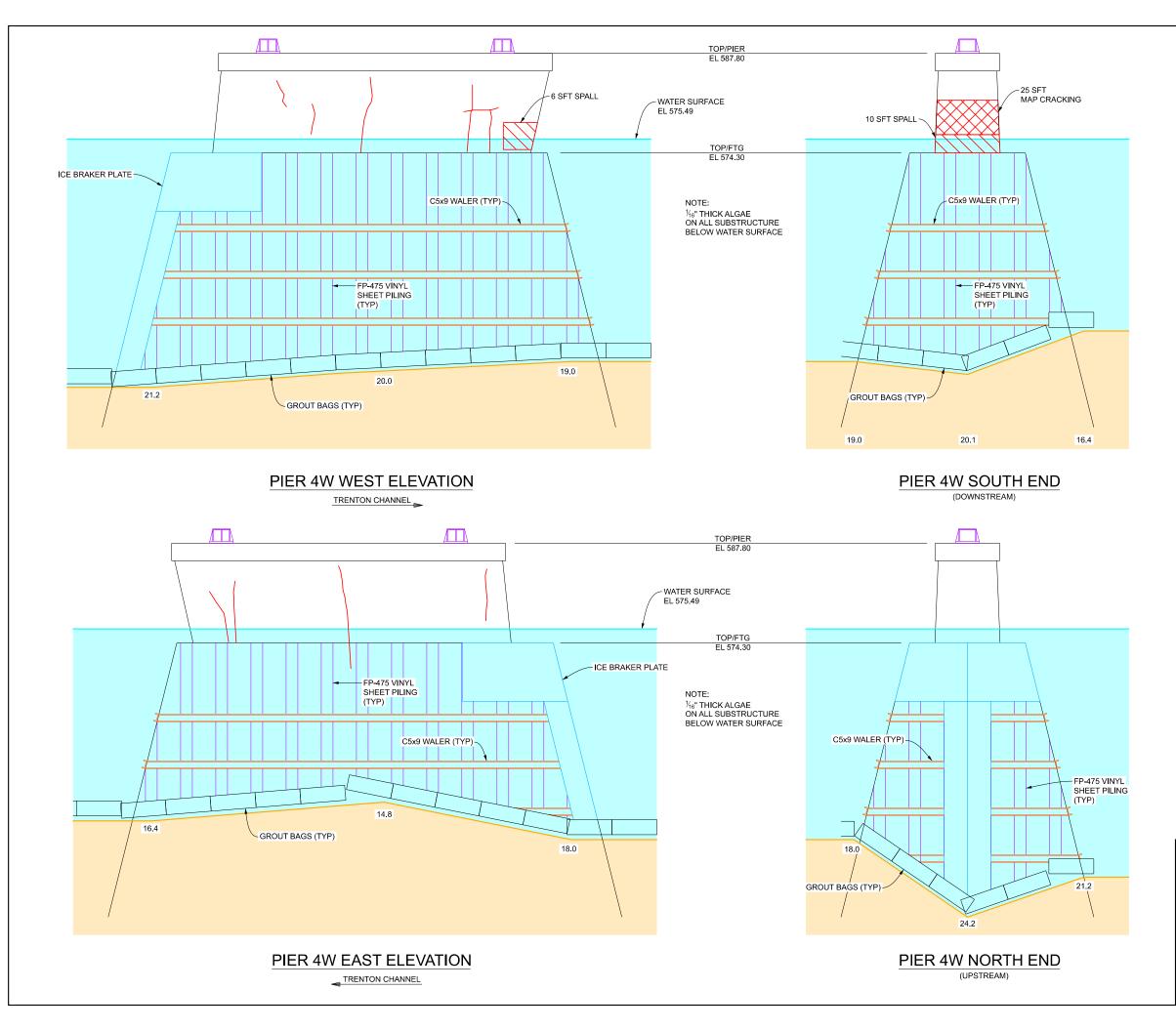


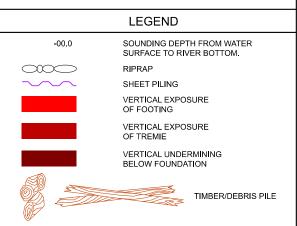
WAYNE	WAYNE COUNTY ROADS DIVISION				
S	E PARKWAY OVER TR TRUCTURE NUMBER ERWATER BRIDGE IN GROSSE ILE, M	R 12006 SPECTION			
DRAWING: PIER SOUNDING	DRAWING: PIER SOUNDING ELEVATION				
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704				
DRAWN BY: JLS	DATE: 11/09/21	GREAT LAKES ENGINEERING GROUP, LLC			
CHECKED BY: CJC	FILE: 704 uwpi.dgn				



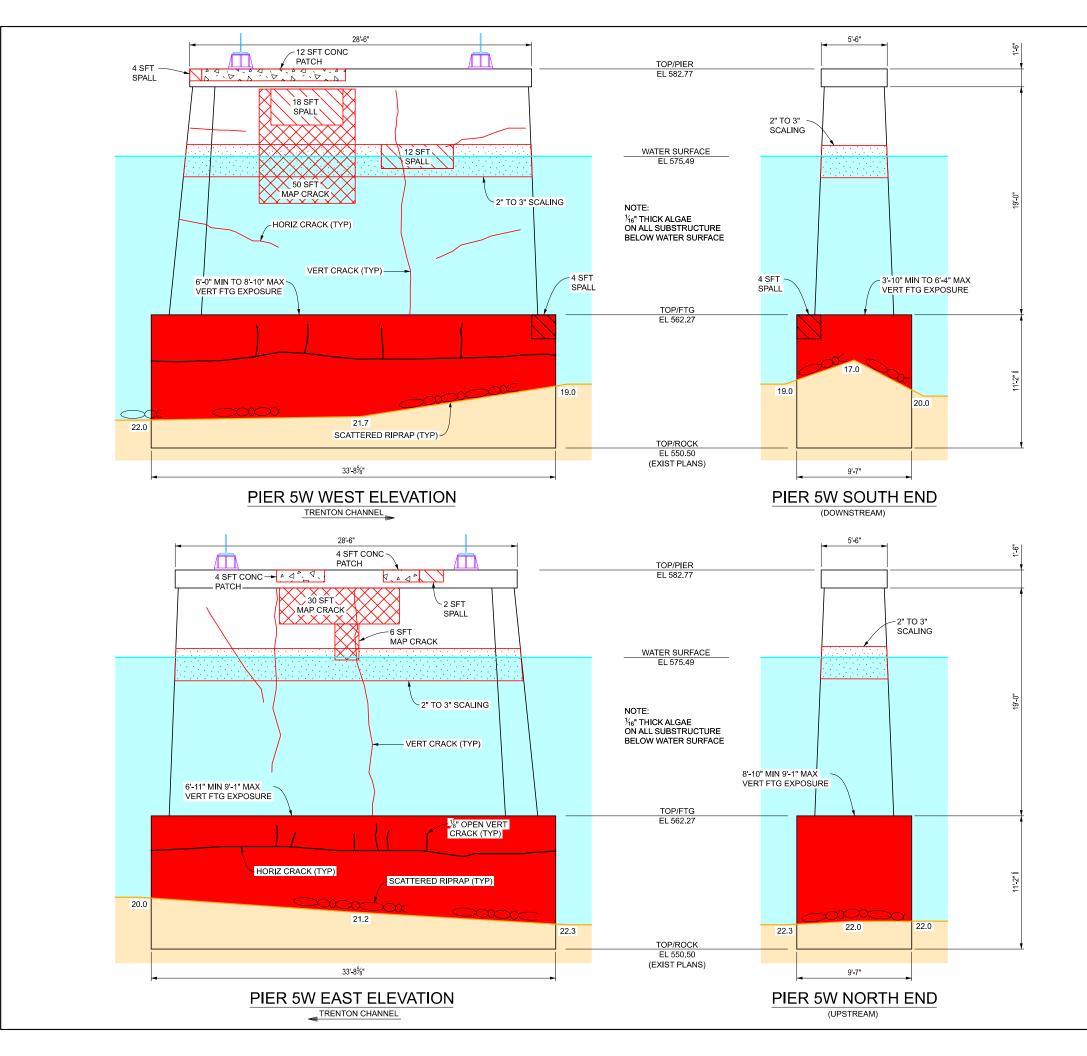


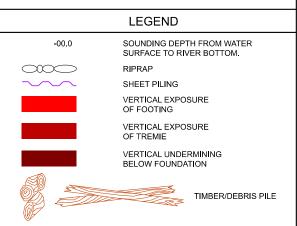
WAYNE	WAYNE COUNTY ROADS DIVISION				
S	E PARKWAY OVER TR TRUCTURE NUMBER ERWATER BRIDGE IN GROSSE ILE, M	R 12006 SPECTION			
DRAWING: PIER SOUNDING	DRAWING: PIER SOUNDING ELEVATION				
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704				
DRAWN BY: JLS	DATE: 11/09/21	GREAT LAKES ENGINEERING GROUP, LLC			
CHECKED BY: CJC	FILE: 704 uwpi.dgn				



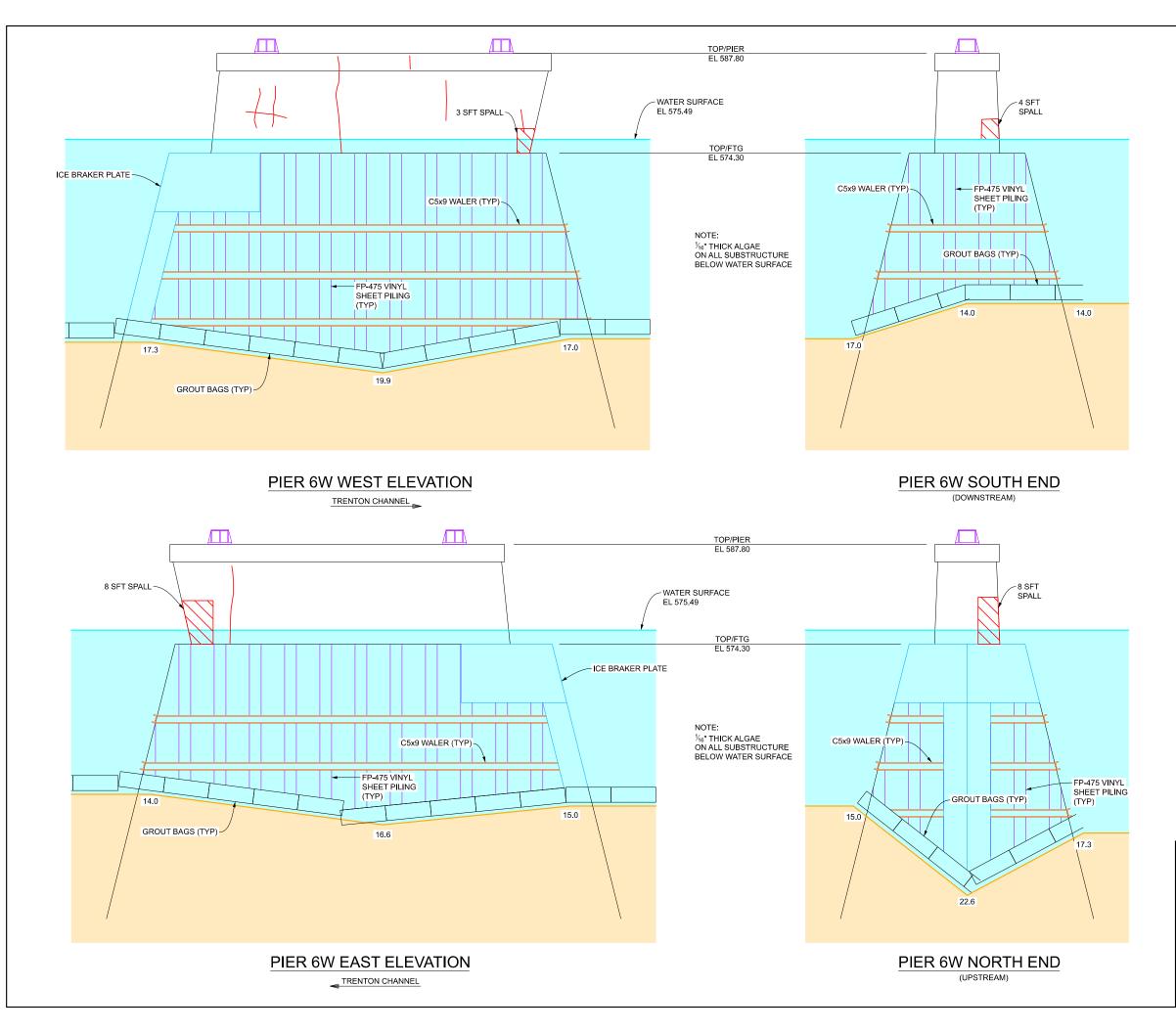


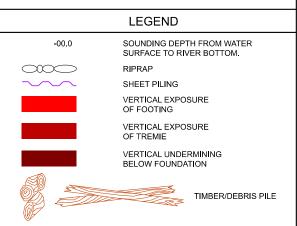
WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									



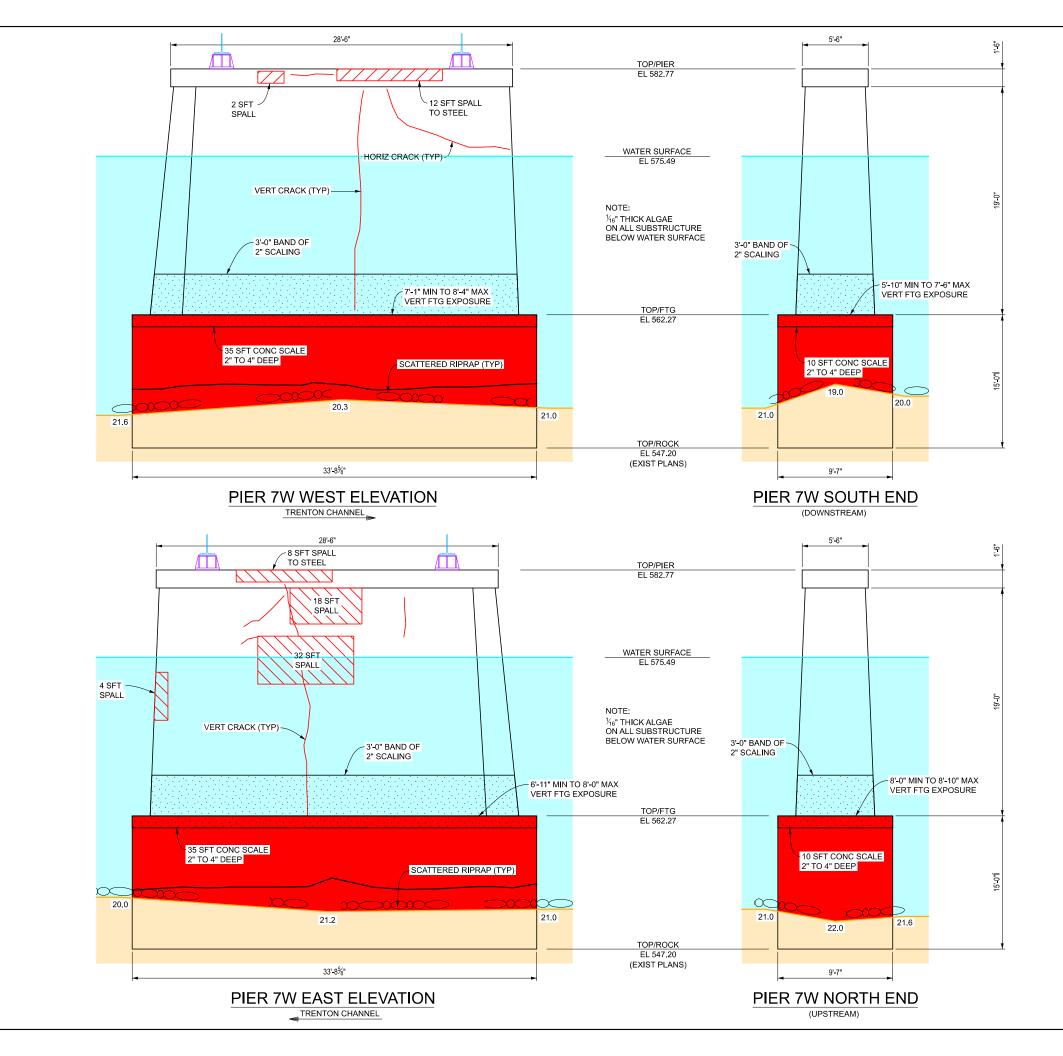


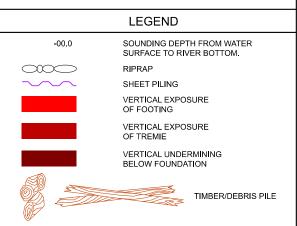
WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									



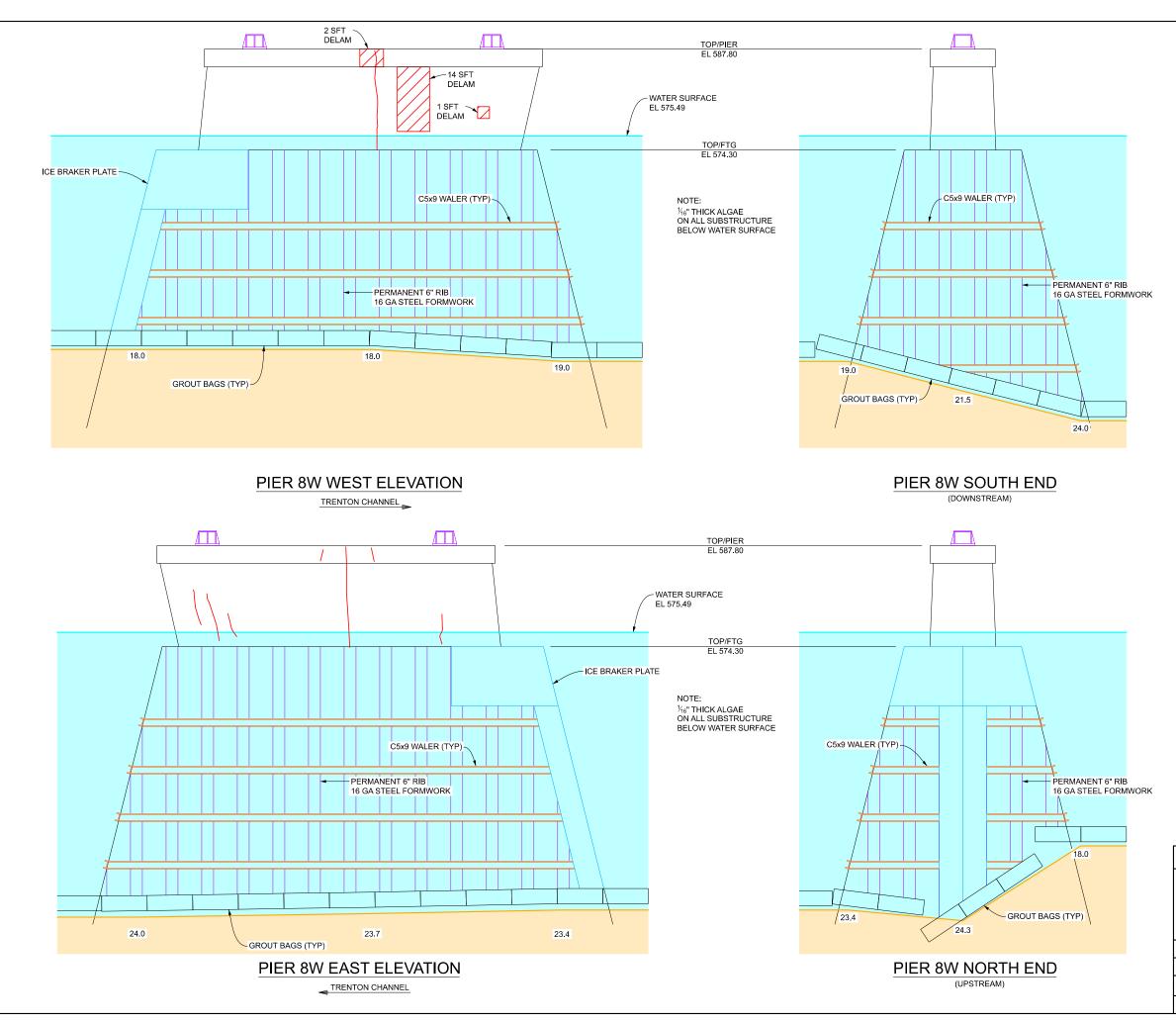


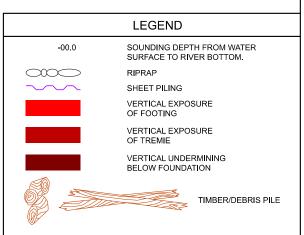
WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									



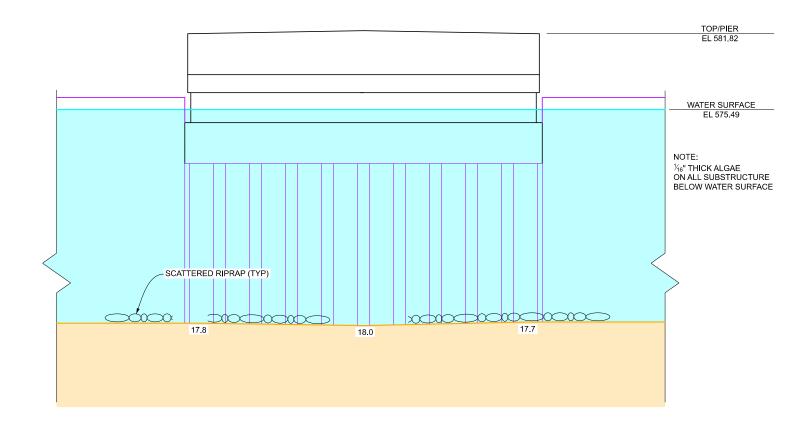


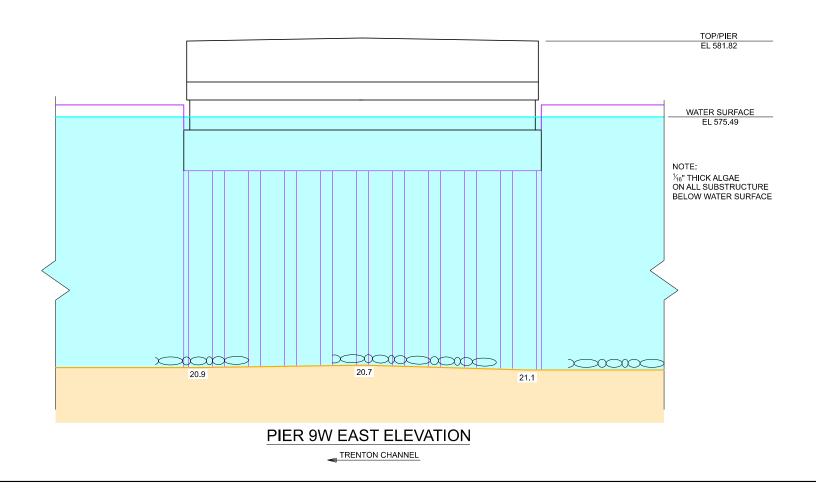
WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									



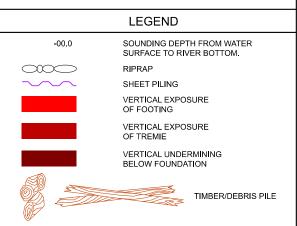


WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS	GREAT LAKES ENGINEERING GROUP, LLC									
CHECKED BY: CJC	FILE: 704 uwpi.dgn									

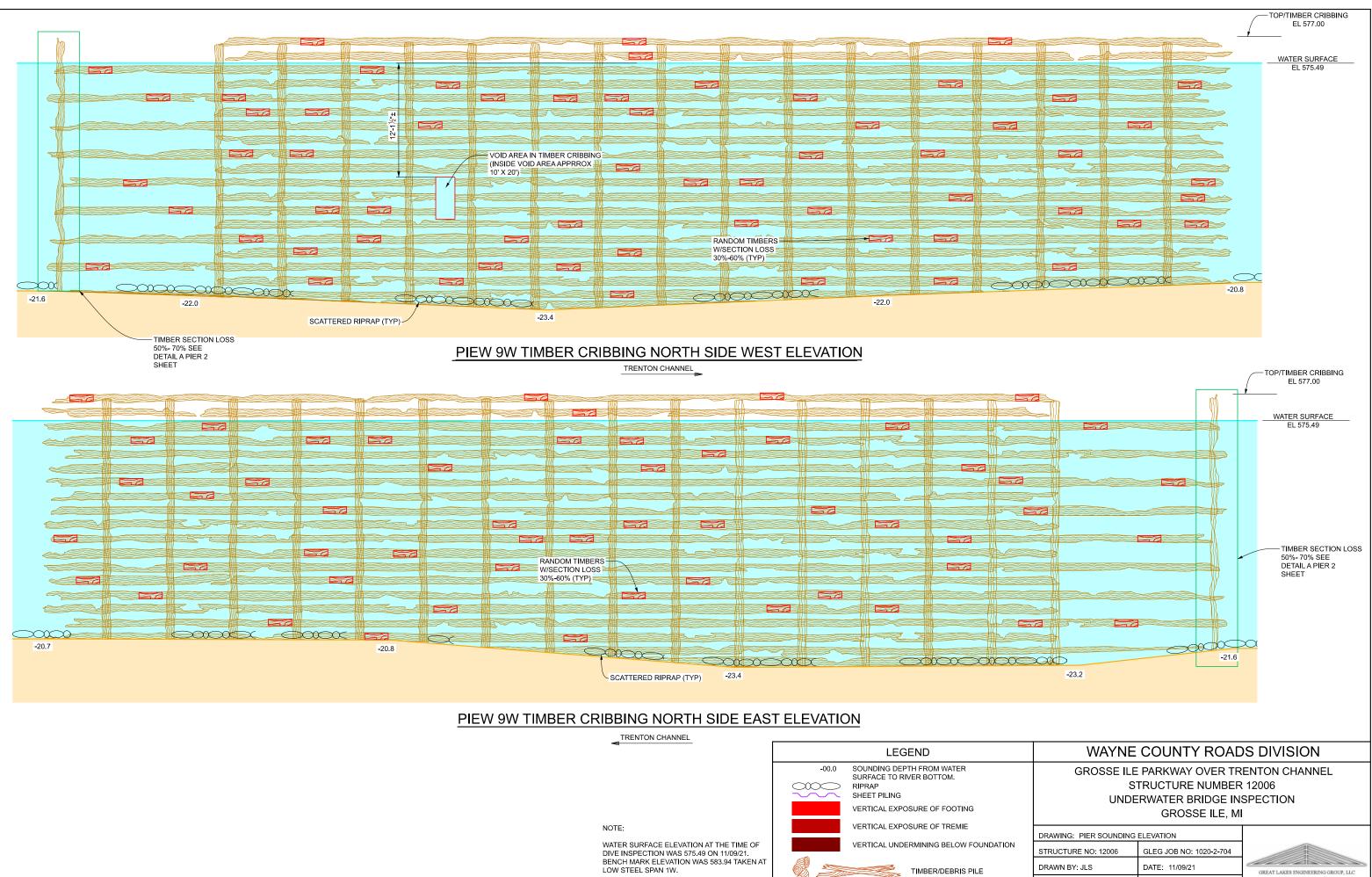




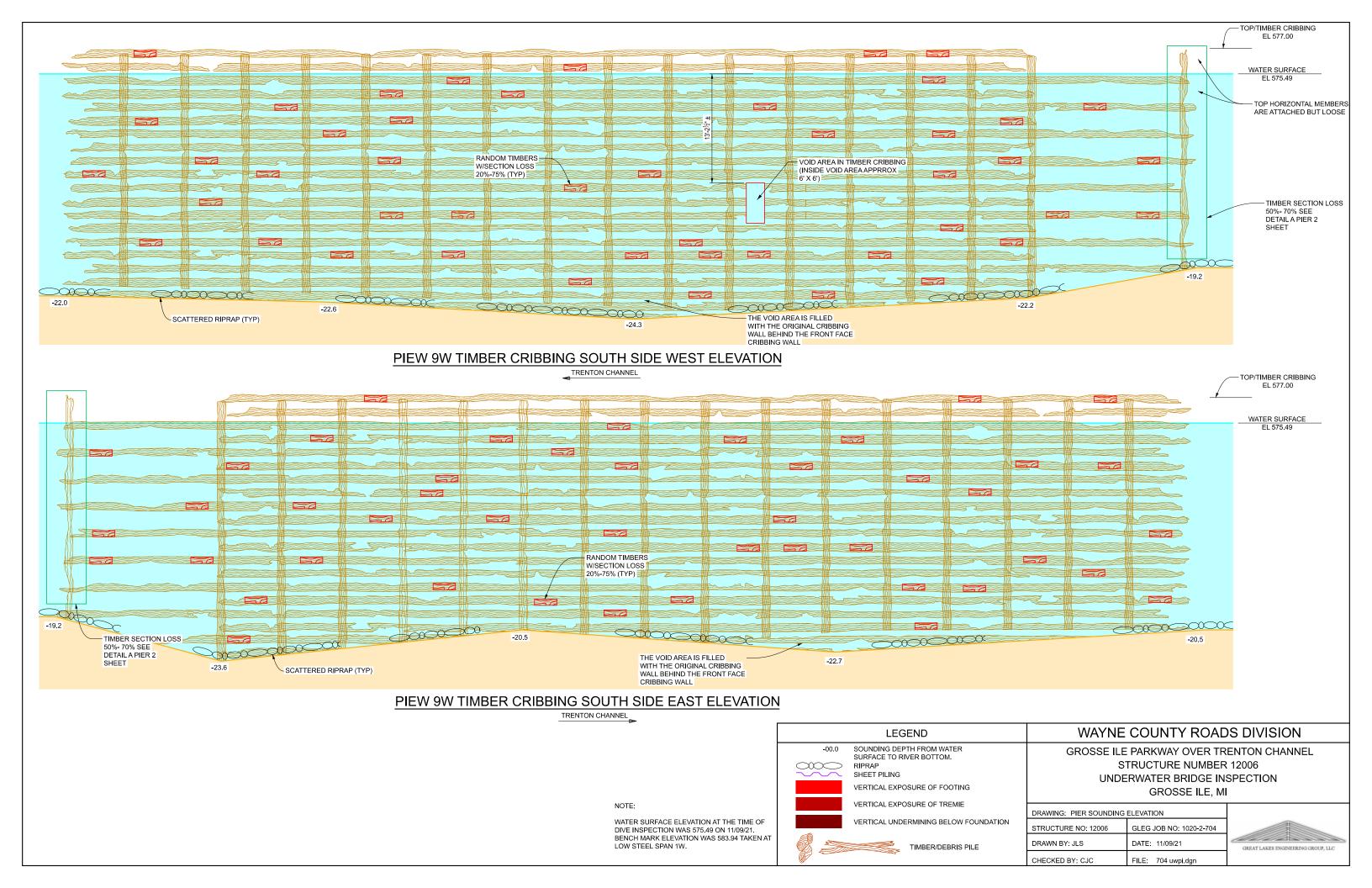
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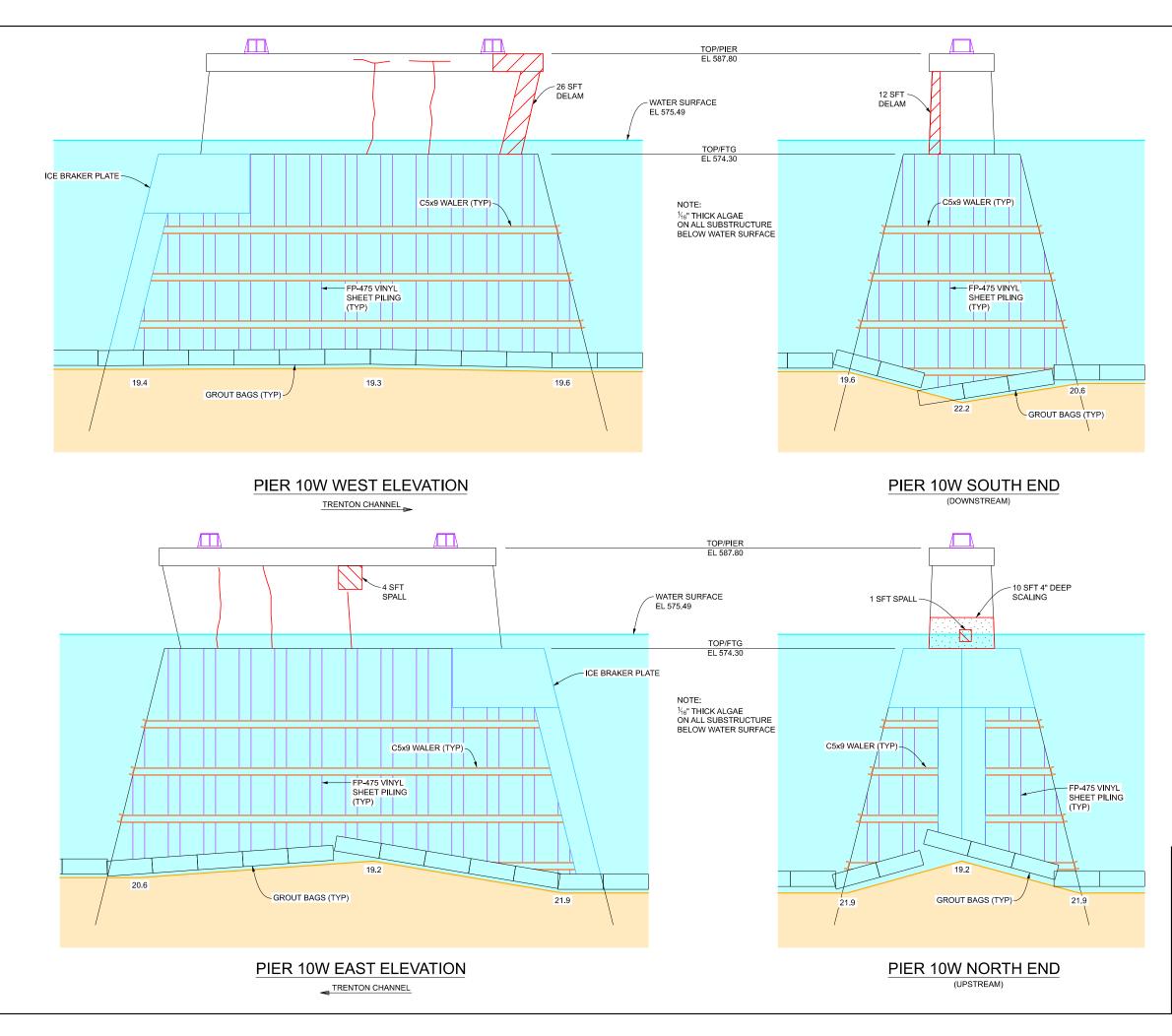


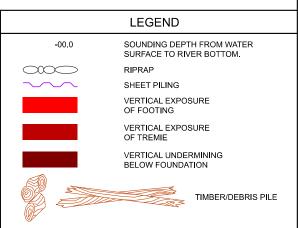
WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									



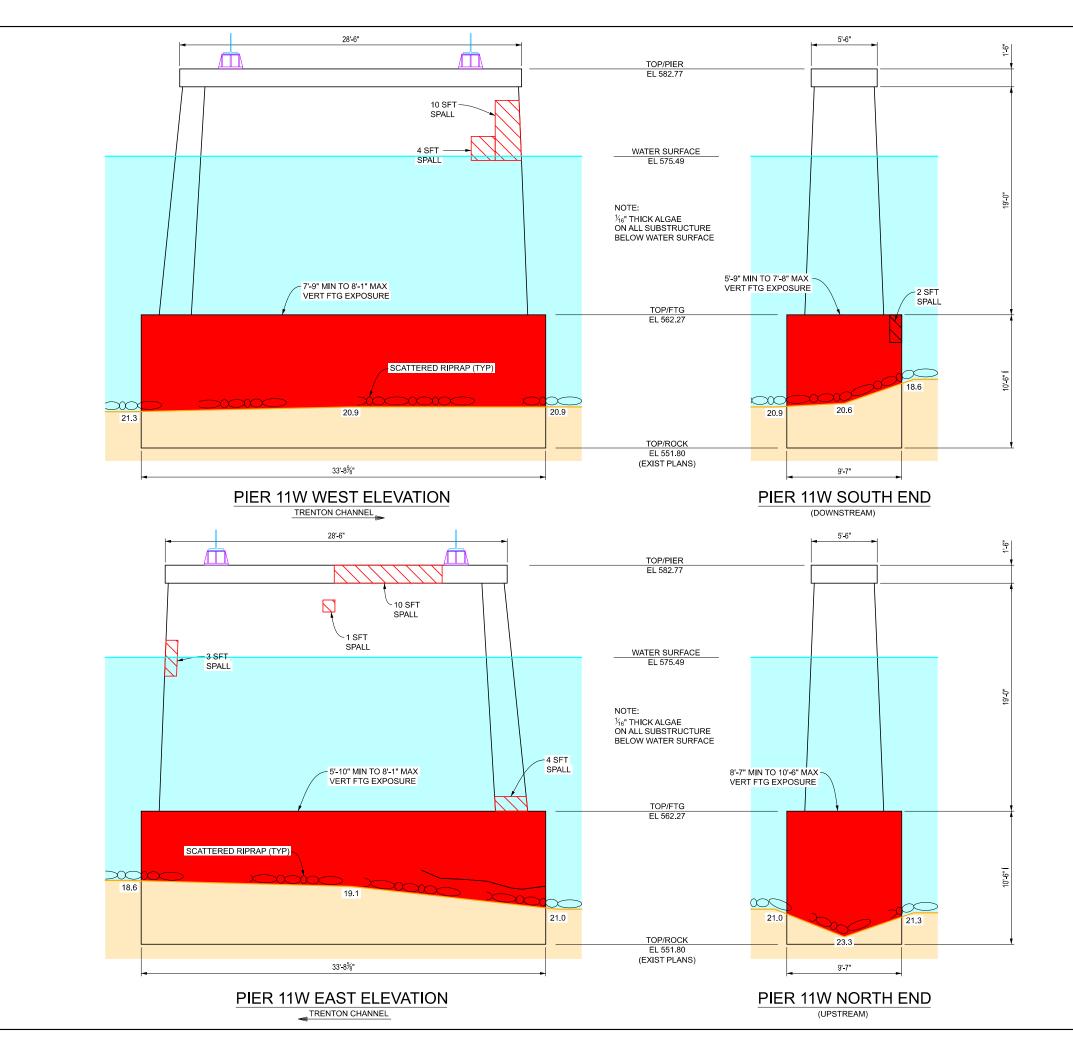


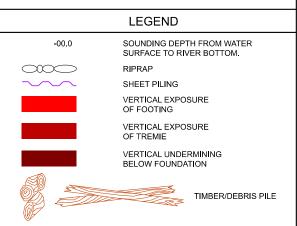






WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LI										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									





WAYNE COUNTY ROADS DIVISION										
GROSSE ILE PARKWAY OVER TRENTON CHANNEL STRUCTURE NUMBER 12006 UNDERWATER BRIDGE INSPECTION GROSSE ILE, MI										
DRAWING: PIER SOUNDING	ELEVATION									
STRUCTURE NO: 12006	GLEG JOB NO: 1020-2-704									
DRAWN BY: JLS DATE: 11/09/21 GREAT LAKES ENGINEERING GROUP, LLC										
CHECKED BY: CJC	FILE: 704 uwpi.dgn									

DATE:	11/9/2021
STRUCTURE NO.:	12006
CONTROL SECTION:	N/A
ROUTE:	Grosse Ile Parkway
WATERCOURSE:	Trenton Channel

CURRENT CROSS SECTION

PREVIOUS CROSS SECTION

PREVIOUS CROSS SECTION

PREVIOUS CROSS SECTION

UPSTREAM FACE						UPSTREA	M FACE		UPSTREAM FACE						
	K ELEVATION: ON OF BENCHN	IARK:	583.94 Low steel, span 1w		K ELEVATION: ON OF BENCHM	MARK:	583.94 Low steel, span 1w		K ELEVATION		583.94 Low steel, span 1w		BENCHMARK ELEVATION: DESCRIPTION OF BENCHMARK:		582.77 Top of Pier 1w
TOP OF RO	ARANCE ELEV AD ELEVATION RFACE ELEVAT	:	575.49	TOP OF ROA	ARANCE ELEV AD ELEVATION RFACE ELEVAT	l:	575.1	TOP OF ROA	ARANCE ELEV AD ELEVATION FACE ELEVA	۹:	576.4	UNDERCLEARANCE ELEVATION: TOP OF ROAD ELEVATION: WATER SURFACE ELEVATION:		574.8	
STATION	E ELEVATION: READING	ELEVATION	11/9/2021 575.49 DESCRIPTION	STATION	ELEVATION: READING	ELEVATION	11/4/2020 575.1 DESCRIPTION	STATION	ELEVATION: READING	ELEVATION	6/30/2020 576.4 DESCRIPTION	STATION	ELEVATION: READING	ELEVATION	12/3/2019 574.8 DESCRIPTION
0.0 2.0	-2.0 0.0	577.5 575.5	East abutment East edge of water	0.0 2.0	-2.0 0.0	577.1 575.1	East abutment East edge of water	0.0 2.0	-2.0 0.0	578.4 576.4	East abutment East edge of water	0.0 6.0	-2.5 0.0	577.3 574.8	East abutment East edge of water
25.0	1.9	573.6	Span 12W, 1/4 pt	25.0	8.8	566.3	Span 12W, 1/4 pt	25.0	10.8	565.6	Span 12W, 1/4 pt	25.0	12.4	562.4	Span 12W, 1/4 pt
50.0	17.2	558.3	Span 12W, 1/2 pt	50.0	16.7	558.4	Span 12W, 1/2 pt	50.0	17.0	559.4	Span 12W, 1/2 pt	50.0	19.1	555.7	Span 12W, 1/2 pt
74.9	19.1	556.4	Span 12W, 3/4 pt	74.9	19.8	555.3	Span 12W, 3/4 pt	74.9	20.0	556.4	Span 12W, 3/4 pt	74.9	19.9	554.9	Span 12W, 3/4 pt
99.9 125.1	22.9 19.8	552.6 555.7	Pier 11W	99.9 125.1	21.3	553.8 553.3	Pier 11W	99.9 125.1	22.6 21.6	553.8 554.8	Pier 11W	99.9 125.1	21.8 22.0	553.0	Pier 11W
125.1	19.8 20.5	555.7	Span 11W, 1/4 pt Span 11W, 1/2 pt	125.1	21.8 22.0	553.3	Span 11W, 1/4 pt Span 11W, 1/2 pt	125.1	21.6	554.8 553.7	Span 11W, 1/4 pt Span 11W, 1/2 pt	125.1	22.0	552.8 552.1	Span 11W, 1/4 pt Span 11W, 1/2 pt
175.4	20.5	553.7	Span 11W, 3/4 pt	175.4	22.5	552.6	Span 11W, 3/4 pt	175.4	23.2	553.2	Span 11W, 3/4 pt	175.4	23.1	551.7	Span 11W, 3/4 pt
200.6	24.8	550.7	Pier 10W	200.6	22.0	553.1	Pier 10W	200.6	23.0	553.4	Pier 10W	200.6	23.7	551.1	Pier 10W
239.0	21.7	553.8	Span 10W, 1/4 pt	239.0	20.9	554.2	Span 10W, 1/4 pt	239.0	23.1	553.3	Span 10W, 1/4 pt	239.0	21.5	553.3	Span 10W, 1/4 pt
277.4	20.2	555.3	Span 10W, 1/2 pt	277.4	20.0	555.1	Span 10W, 1/2 pt	277.4	20.9	555.5	Span 10W, 1/2 pt	277.4	22.0	552.8	Span 10W, 1/2 pt
315.9 354.3	21.7 20.7	553.8 554.8	Span 10W, 3/4 pt Pier 9W, east side	315.9 354.3	20.9 20.7	554.2 554.4	Span 10W, 3/4 pt Pier 9W, east side	315.9 354.3	21.5 24.0	554.9 552.4	Span 10W, 3/4 pt Pier 9W, east side	315.9 354.3	21.4 20.0	553.4 554.8	Span 10W, 3/4 pt Pier 9W, east side
354.3 389.6	20.7	554.6	Pier 9W, east side Pier 9W, west side	389.6	20.7	554.3	Pier 9W, east side	389.6	24.0	552.4 548.4	Pier 9W, west side	354.3 389.6	20.0	550.5	Pier 9W, east side
428.0	26.2	549.3	Span 9W, 1/4 pt	428.0	27.6	547.5	Span 9W, 1/4 pt	428.0	28.2	548.2	Span 9W, 1/4 pt	428.0	26.9	547.9	Span 9W, 1/4 pt
466.5	27.6	547.9	Span 9W, 1/2 pt	466.5	27.9	547.2	Span 9W, 1/2 pt	466.5	28.6	547.8	Span 9W, 1/2 pt	466.5	27.0	547.8	Span 9W, 1/2 pt
504.9	27.2	548.3	Span 9W, 3/4 pt	504.9	28.0	547.1	Span 9W, 3/4 pt	504.9	28.7	547.7	Span 9W, 3/4 pt	504.9	24.9	549.9	Span 9W, 3/4 pt
543.3	23.2	552.3	Pier 8W	543.3	21.0	554.1	Pier 8W	543.3	20.3	556.1	Pier 8W	543.3	22.2	552.6	Pier 8W
568.5 593.6	20.3 18.7	555.2 556.8	Span 8W, 1/4 pt Span 8W, 1/2 pt	568.5 593.6	20.2 20.7	554.9 554.4	Span 8W, 1/4 pt Span 8W, 1/2 pt	568.5 593.6	22.3 20.6	554.1 555.8	Span 8W, 1/4 pt Span 8W, 1/2 pt	568.5 593.6	20.6 21.9	554.2 552.9	Span 8W, 1/4 pt Span 8W, 1/2 pt
618.8	21.4	554.1	Span 8W, 3/4 pt	618.8	21.6	553.5	Span 8W, 3/4 pt	618.8	22.4	554.0	Span 8W, 3/4 pt	618.8	21.9	552.9	Span 8W, 3/4 pt
644.0	24.0	551.5	Pier 7W	644.0	22.0	553.1	Pier 7W	644.0	23.2	553.2	Pier 7W	644.0	22.3	552.5	Pier 7W
669.0	18.2	557.3	Span 7W, 1/4 pt	669.0	20.6	554.5	Span 7W, 1/4 pt	669.0	20.2	556.2	Span 7W, 1/4 pt	669.0	20.8	554.0	Span 7W, 1/4 pt
694.1	20.2	555.3	Span 7W, 1/2 pt	694.1	20.8	554.3	Span 7W, 1/2 pt	694.1	21.9	554.5	Span 7W, 1/2 pt	694.1	20.2	554.6	Span 7W, 1/2 pt
719.2	19.8	555.7	Span 7W, 3/4 pt	719.2	19.7	555.4	Span 7W, 3/4 pt	719.2	20.7	555.7	Span 7W, 3/4 pt	719.2	19.9	554.9	Span 7W, 3/4 pt
744.2 769.3	22.2 20.3	553.3 555.2	Pier 6W Span 6W, 1/4 pt	744.2 769.3	20.5 21.0	554.6 554.1	Pier 6W Span 6W, 1/4 pt	744.2 769.3	21.3 22.0	555.1 554.4	Pier 6W Span 6W, 1/4 pt	744.2 769.3	20.5 20.9	554.3 553.9	Pier 6W Span 6W, 1/4 pt
794.3	20.3	554.7	Span 6W, 1/2 pt	705.3	21.0	553.7	Span 6W, 1/2 pt	705.3	22.0	553.9	Span 6W, 1/2 pt	709.3	20.9	553.8	Span 6W, 1/2 pt
819.4	20.3	555.2	Span 6W, 3/4 pt	819.4	21.0	554.1	Span 6W, 3/4 pt	819.4	22.1	554.3	Span 6W, 3/4 pt	819.4	20.9	553.9	Span 6W, 3/4 pt
844.5	23.5	552.0	Pier 5W	844.5	21.7	553.4	Pier 5W	844.5	22.6	553.8	Pier 5W	844.5	21.8	553.0	Pier 5W
869.6	21.3	554.2	Span 5W, 1/4 pt	869.6	21.7	553.4	Span 5W, 1/4 pt	869.6	22.7	553.7	Span 5W, 1/4 pt	869.6	21.9	552.9	Span 5W, 1/4 pt
894.6 919.7	20.3 20.3	555.2 555.2	Span 5W, 1/2 pt	894.6 919.7	21.5 21.6	553.6 553.5	Span 5W, 1/2 pt	894.6 919.7	22.2 22.6	554.2 553.8	Span 5W, 1/2 pt	894.6 919.7	21.2 21.0	553.6 553.8	Span 5W, 1/2 pt
919.7 944.8	20.3 23.8	555.2 551.7	Span 5W, 3/4 pt Pier 4W	919.7 944.8	21.6 22.0	553.5 553.1	Span 5W, 3/4 pt Pier 4W	919.7 944.8	22.6	553.8 554.2	Span 5W, 3/4 pt Pier 4W	919.7 944.8	21.0 22.1	553.8 552.7	Span 5W, 3/4 pt Pier 4W
969.8	23.8	553.2	Span 4W, 1/4 pt	969.8	23.2	551.9	Span 4W, 1/4 pt	969.8	23.8	552.6	Span 4W, 1/4 pt	969.8	23.8	551.0	Span 4W, 1/4 pt
994.9	19.7	555.8	Span 4W, 1/2 pt	994.9	19.8	555.3	Span 4W, 1/2 pt	994.9	24.3	552.1	Span 4W, 1/2 pt	994.9	21.3	553.5	Span 4W, 1/2 pt
1019.9	18.3	557.2	Span 4W, 3/4 pt	1019.9	19.0	556.1	Span 4W, 3/4 pt	1019.9	19.3	557.1	Span 4W, 3/4 pt	1019.9	19.4	555.4	Span 4W, 3/4 pt
1045.0	19.6	555.9	Pier 3W	1045.0	18.3	556.8	Pier 3W	1045.0	20.5	555.9	Pier 3W	1045.0	17.9	556.9	Pier 3W
1070.1	15.9	559.6	Span 3W, 1/4 pt	1070.1	18.8	556.3	Span 3W, 1/4 pt	1070.1	18.7	557.7	Span 3W, 1/4 pt	1070.1	18.9	555.9	Span 3W, 1/4 pt
1095.1 1120.2	19.2 18.7	556.3 556.8	Span 3W, 1/2 pt Span 3W, 3/4 pt	1095.1 1120.2	19.7 18.5	555.4 556.6	Span 3W, 1/2 pt Span 3W, 3/4 pt	1095.1 1120.2	20.0 21.5	556.4 554.9	Span 3W, 1/2 pt Span 3W, 3/4 pt	1095.1 1120.2	20.1 20.0	554.7 554.8	Span 3W, 1/2 pt Span 3W, 3/4 pt
1145.3	20.6	554.9	Pier 2W	1145.3	17.5	557.6	Pier 2W	1145.3	17.1	559.3	Pier 2W	1145.3	18.9	555.9	Pier 2W
1170.3	21.3	554.2	Span 2W, 1/4 pt	1170.3	21.5	553.6	Span 2W, 1/4 pt	1170.3	23.1	553.3	Span 2W, 1/4 pt	1170.3	21.0	553.8	Span 2W, 1/4 pt
1195.4	20.7	554.8	Span 2W, 1/2 pt	1195.4	21.2	553.9	Span 2W, 1/2 pt	1195.4	22.3	554.1	Span 2W, 1/2 pt	1195.4	20.7	554.1	Span 2W, 1/2 pt
1220.4	19.2	556.3	Span 2W, 3/4 pt	1220.4	21.2	553.9	Span 2W, 3/4 pt	1220.4	20.7	555.7	Span 2W, 3/4 pt	1220.4	18.6	556.2	Span 2W, 3/4 pt
1245.5	16.8	558.7	Pier 1W	1245.5	13.5	561.6	Pier 1W	1245.5	16.0	560.4	Pier 1W	1245.5	15.1	559.7	Pier 1W
1270.5 1295.5	13.0 8.1	562.5 567.4	Span 1W, 1/4 pt	1270.5 1295.5	8.2 6.9	566.9 568.2	Span 1W, 1/4 pt Span 1W, 1/2 pt	1270.5 1295.5	9.5 6.6	566.9 569.8	Span 1W, 1/4 pt Span 1W, 1/2 pt	1270.5 1295.5	9.7 7.3	565.1 567.5	Span 1W, 1/4 pt Span 1W, 1/2 pt
1295.5	8.1 6.2	567.4	Span 1W, 1/2 pt Span 1W, 3/4 pt	1295.5	6.9 5.6	568.2	Span 1W, 1/2 pt Span 1W, 3/4 pt	1295.5	6.6 3.9	569.8 572.5	Span 1W, 1/2 pt Span 1W, 3/4 pt	1295.5	7.3 4.1	567.5	Span 1W, 1/2 pt Span 1W, 3/4 pt
1340.0	0.0	575.5	West edge of water	1340.0	0.0	575.1	West edge of water	1340.0	0.0	576.4	West edge of water	1336.0	0.0	574.8	West edge of water
1345.8	-2.0	577.5	West abutment	1345.8	-2.0	577.1	West abutment	1345.8	-2.0	578.4	West abutment	1345.8	-3.5	578.3	West abutment

BRIDGE CROSS-SECTIONS

DATE:	11/9/2021
STRUCTURE NO.:	12006
CONTROL SECTION:	N/A
ROUTE:	Grosse Ile Parkway
WATERCOURSE:	Trenton Channel

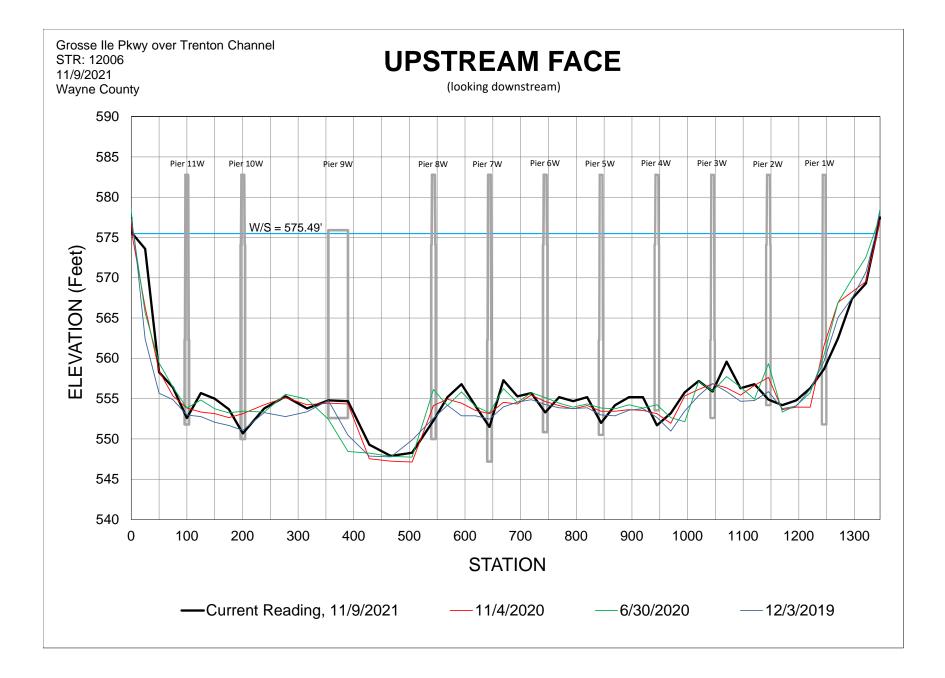
CURRENT CROSS SECTION

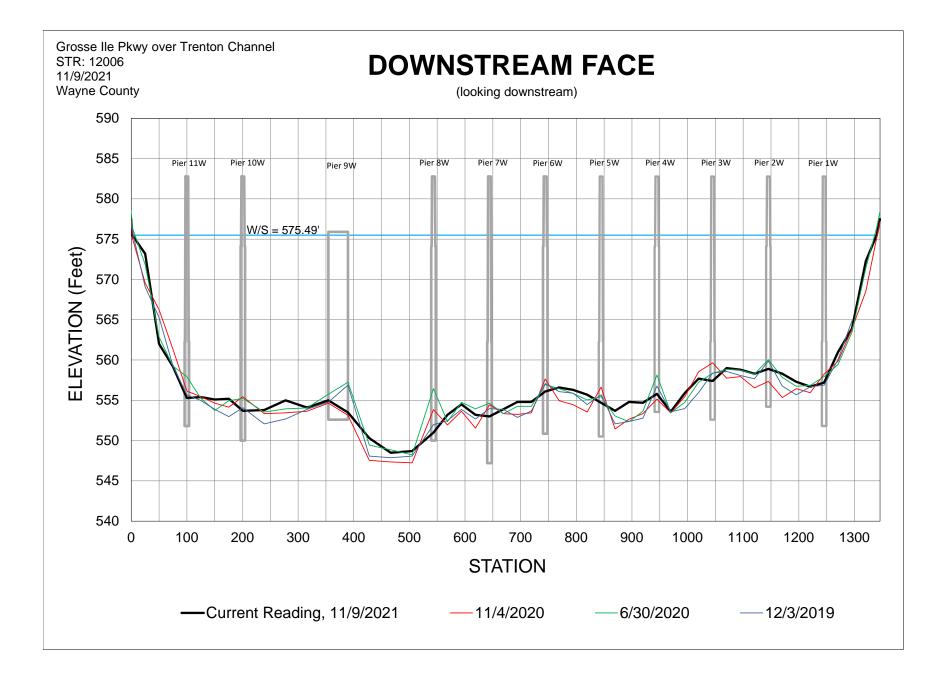
PREVIOUS CROSS SECTION

PREVIOUS CROSS SECTION

PREVIOUS CROSS SECTION

DOWNSTREAM FACE						DOWNSTR	REAM FACE		DOWNSTREAM FACE							
BENCHMARK ELEVATION: 583.94 DESCRIPTION OF BENCHMARK: Low steel, span 1w		BENCHMARK ELEVATION: V DESCRIPTION OF BENCHMARK:			583.94 Low steel, span 1w	BENCHMARK ELEVATION: 583.94 DESCRIPTION OF BENCHMARK: Low steel, span 1			583.94 Low steel, span 1w	BENCHMARK ELEVATION: v DESCRIPTION OF BENCHMARK:			582.77 Top of Pier 1w			
TOP OF RO	ARANCE ELEV	:	575.40	TOP OF RO	ARANCE ELEV	l:		TOP OF RO	ARANCE ELEV AD ELEVATIO	N:	570.44	UNDERCLEARANCE ELEVATION: TOP OF ROAD ELEVATION:		N:		
WATER SUI	RFACE ELEVAT	ION:	575.49	WATER SUP	RFACE ELEVAT	ION:	575.14	WATER SUP	RFACE ELEVA	HON:	576.44	WATER SUP	RFACE ELEVA	HON:	574.77	
	E ELEVATION:		11/9/2021 575.49		E ELEVATION:		11/4/2020 575.14		E ELEVATION		6/30/2020 576.44		ELEVATION:		12/3/2019 574.77	
STATION 0.0	-2.0	ELEVATION 577.5	DESCRIPTION East abutment	STATION 0.0	-2.0	ELEVATION 577.1	DESCRIPTION East abutment	STATION 0.0	-2.0	ELEVATION 578.4	DESCRIPTION East abutment	STATION 0.0	-2.0	ELEVATION 576.8	DESCRIPTION East abutment	
2.0	0.0	575.5	East edge of water	2.0	0.0	575.1	East edge of water	2.0	0.0	576.4	East edge of water	6.0	0.0	574.8	East edge of water	
25.0	2.3	573.2	Span 12W, 1/4 pt	25.0	5.6	569.5	Span 12W, 1/4 pt	25.0	4.6	571.8	Span 12W, 1/4 pt	25.0	5.7	569.1	Span 12W, 1/4 pt	
50.0	13.5	562.0	Span 12W, 1/2 pt	50.0	8.9	566.2	Span 12W, 1/2 pt	50.0	13.6	562.8	Span 12W, 1/2 pt	50.0	9.5	565.3	Span 12W, 1/2 pt	
74.9	16.3	559.2	Span 12W, 3/4 pt	74.9	13.8	561.3	Span 12W, 3/4 pt	74.9	17.2	559.2	Span 12W, 3/4 pt	74.9	15.5	559.3	Span 12W, 3/4 pt	
99.9 125.1	20.2 20.1	555.3 555.4	Pier 11W Span 11W, 1/4 pt	99.9 125.1	19.0 19.7	556.1 555.4	Pier 11W Span 11W, 1/4 pt	99.9 125.1	18.5 21.2	557.9 555.2	Pier 11W Span 11W, 1/4 pt	99.9 125.1	19.1 19.8	555.7 555.0	Pier 11W Span 11W, 1/4 pt	
125.1	20.1	555.1	Span 11W, 1/2 pt	125.1	20.5	554.6	Span 11W, 1/2 pt	120.1	21.2	553.7	Span 11W, 1/2 pt	125.1	20.9	553.9	Span 11W, 1/2 pt	
175.4	20.3	555.2	Span 11W, 3/4 pt	175.4	21.0	554.1	Span 11W, 3/4 pt	175.4	21.5	554.9	Span 11W, 3/4 pt	175.4	21.8	553.0	Span 11W, 3/4 pt	
200.6	21.8	553.7	Pier 10W	200.6	19.7	555.4	Pier 10W	200.6	21.2	555.2	Pier 10W	200.6	20.7	554.1	Pier 10W	
239.0	21.7	553.8	Span 10W, 1/4 pt	239.0	21.8	553.3	Span 10W, 1/4 pt	239.0	22.9	553.5	Span 10W, 1/4 pt	239.0	22.7	552.1	Span 10W, 1/4 pt	
277.4	20.5	555.0	Span 10W, 1/2 pt	277.4	21.7	553.4	Span 10W, 1/2 pt	277.4	22.5	553.9	Span 10W, 1/2 pt	277.4	22.1	552.7	Span 10W, 1/2 pt	
315.9	21.4	554.1	Span 10W, 3/4 pt	315.9	21.5	553.6	Span 10W, 3/4 pt	315.9	22.4	554.0	Span 10W, 3/4 pt	315.9	20.9	553.9	Span 10W, 3/4 pt	
354.3	20.5	555.0	Pier 9W, east side	354.3	20.5	554.6	Pier 9W, east side	354.3	20.7	555.7	Pier 9W, east side	354.3	20.0	554.8	Pier 9W, east side	
389.6 428.0	22.0 25.2	553.5 550.3	Pier 9W, west side Span 9W, 1/4 pt	389.6 428.0	22.0 27.6	553.1 547.5	Pier 9W, west side Span 9W, 1/4 pt	389.6 428.0	19.2 27.0	557.2 549.4	Pier 9W, west side Span 9W, 1/4 pt	389.6 428.0	17.9 26.7	556.9 548.1	Pier 9W, west side Span 9W, 1/4 pt	
426.0	25.2	548.5	Span 9W, 1/4 pt Span 9W, 1/2 pt	426.0	27.8	547.5	Span 9W, 1/4 pt Span 9W, 1/2 pt	428.0	27.0	549.4 548.8	Span 9W, 1/2 pt	428.0	26.7	546.1	Span 9W, 1/2 pt	
504.9	26.8	548.7	Span 9W, 3/4 pt	504.9	27.9	547.2	Span 9W, 3/4 pt	504.9	28.2	548.2	Span 9W, 3/4 pt	504.9	26.7	548.1	Span 9W, 3/4 pt	
543.3	24.5	551.0	Pier 8W	543.3	21.3	553.8	Pier 8W	543.3	20.0	556.4	Pier 8W	543.3	22.8	552.0	Pier 8W	
568.5	22.3	553.2	Span 8W, 1/4 pt	568.5	23.2	551.9	Span 8W, 1/4 pt	568.5	24.1	552.3	Span 8W, 1/4 pt	568.5	22.3	552.5	Span 8W, 1/4 pt	
593.6	21.0	554.5	Span 8W, 1/2 pt	593.6	21.5	553.6	Span 8W, 1/2 pt	593.6	21.7	554.7	Span 8W, 1/2 pt	593.6	20.9	553.9	Span 8W, 1/2 pt	
618.8	22.3	553.2	Span 8W, 3/4 pt	618.8	23.6	551.5	Span 8W, 3/4 pt	618.8	22.5	553.9	Span 8W, 3/4 pt	618.8	22.1	552.7	Span 8W, 3/4 pt	
644.0	22.5	553.0	Pier 7W	644.0	20.7	554.4	Pier 7W	644.0	21.8	554.6	Pier 7W	644.0	20.8	554.0	Pier 7W	
669.0 694.1	21.6 20.7	553.9 554.8	Span 7W, 1/4 pt Span 7W, 1/2 pt	669.0 694.1	21.8 21.9	553.3 553.2	Span 7W, 1/4 pt Span 7W, 1/2 pt	669.0 694.1	23.1 22.2	553.3 554.2	Span 7W, 1/4 pt Span 7W, 1/2 pt	669.0 694.1	20.9 21.9	553.9 552.9	Span 7W, 1/4 pt Span 7W, 1/2 pt	
719.2	20.7	554.8	Span 7W, 3/4 pt	719.2	21.9	553.4	Span 7W, 3/4 pt	719.2	22.2	554.2	Span 7W, 3/4 pt	719.2	21.9	553.7	Span 7W, 3/4 pt	
744.2	19.4	556.1	Pier 6W	744.2	17.5	557.6	Pier 6W	744.2	19.5	556.9	Pier 6W	744.2	17.7	557.1	Pier 6W	
769.3	18.9	556.6	Span 6W, 1/4 pt	769.3	20.2	554.9	Span 6W, 1/4 pt	769.3	20.0	556.4	Span 6W, 1/4 pt	769.3	18.7	556.1	Span 6W, 1/4 pt	
794.3	19.2	556.3	Span 6W, 1/2 pt	794.3	20.7	554.4	Span 6W, 1/2 pt	794.3	20.6	555.8	Span 6W, 1/2 pt	794.3	18.9	555.9	Span 6W, 1/2 pt	
819.4	19.8	555.7	Span 6W, 3/4 pt	819.4	21.6	553.5	Span 6W, 3/4 pt	819.4	21.4	555.0	Span 6W, 3/4 pt	819.4	20.3	554.5	Span 6W, 3/4 pt	
844.5	20.8	554.7	Pier 5W	844.5	18.5	556.6	Pier 5W	844.5	21.0	555.4	Pier 5W	844.5	19.1	555.7	Pier 5W	
869.6	21.8	553.7	Span 5W, 1/4 pt	869.6	23.7	551.4	Span 5W, 1/4 pt	869.6	23.4	553.0	Span 5W, 1/4 pt	869.6	22.7	552.1	Span 5W, 1/4 pt	
894.6 919.7	20.7 20.8	554.8 554.7	Span 5W, 1/2 pt Span 5W, 3/4 pt	894.6 919.7	22.5 21.8	552.6 553.3	Span 5W, 1/2 pt Span 5W, 3/4 pt	894.6 919.7	24.1 22.8	552.3 553.6	Span 5W, 1/2 pt Span 5W, 3/4 pt	894.6 919.7	22.4 22.0	552.4 552.8	Span 5W, 1/2 pt Span 5W, 3/4 pt	
919.7	20.8	555.8	Pier 4W	919.7	21.8	555.1	Pier 4W	944.8	18.3	558.1	Pier 4W	944.8	18.0	556.8	Pier 4W	
969.8	21.9	553.6	Span 4W, 1/4 pt	969.8	21.7	553.4	Span 4W, 1/4 pt	969.8	23.0	553.4	Span 4W, 1/4 pt	969.8	21.2	553.6	Span 4W, 1/4 pt	
994.9	19.6	555.9	Span 4W, 1/2 pt	994.9	19.7	555.4	Span 4W, 1/2 pt	994.9	21.7	554.7	Span 4W, 1/2 pt	994.9	20.8	554.0	Span 4W, 1/2 pt	
1019.9	17.8	557.7	Span 4W, 3/4 pt	1019.9	16.6	558.5	Span 4W, 3/4 pt	1019.9	19.2	557.2	Span 4W, 3/4 pt	1019.9	18.8	556.0	Span 4W, 3/4 pt	
1045.0	18.1	557.4	Pier 3W	1045.0	15.5	559.6	Pier 3W	1045.0	18.1	558.3	Pier 3W	1045.0	16.4	558.4	Pier 3W	
1070.1	16.5	559.0	Span 3W, 1/4 pt	1070.1	17.4	557.7	Span 3W, 1/4 pt	1070.1	17.6	558.8	Span 3W, 1/4 pt	1070.1	16.2	558.6	Span 3W, 1/4 pt	
1095.1	16.7	558.8	Span 3W, 1/2 pt	1095.1	17.2	557.9	Span 3W, 1/2 pt	1095.1	17.7	558.7	Span 3W, 1/2 pt	1095.1	16.7	558.1	Span 3W, 1/2 pt	
1120.2 1145.3	17.2 16.6	558.3 558.9	Span 3W, 3/4 pt Pier 2W	1120.2 1145.3	18.6 17.8	556.5 557.3	Span 3W, 3/4 pt	1120.2 1145.3	18.2 16.4	558.2 560.0	Span 3W, 3/4 pt Pier 2W	1120.2 1145.3	17.1	557.7 559.9	Span 3W, 3/4 pt	
1145.3 1170.3	16.6 17.2	558.9 558.3	Pier 2W Span 2W, 1/4 pt	1145.3 1170.3	17.8 19.8	557.3 555.3	Pier 2W Span 2W, 1/4 pt	1145.3 1170.3	16.4 18.6	560.0 557.8	Pier 2W Span 2W, 1/4 pt	1145.3 1170.3	14.9 18.0	559.9 556.8	Pier 2W Span 2W, 1/4 pt	
1170.3	17.2	557.3	Span 2W, 1/4 pt Span 2W, 1/2 pt	1170.3	19.6	556.4	Span 2W, 1/4 pt Span 2W, 1/2 pt	1170.3	10.0	556.7	Span 2W, 1/4 pt Span 2W, 1/2 pt	1170.3	18.0	555.7	Span 2W, 1/2 pt	
1220.4	18.8	556.7	Span 2W, 3/4 pt	1220.4	19.2	555.9	Span 2W, 3/4 pt	1220.4	19.6	556.8	Span 2W, 3/4 pt	1220.4	18.1	556.7	Span 2W, 3/4 pt	
1245.5	18.3	557.2	Pier 1W	1245.5	16.9	558.2	Pier 1W	1245.5	18.5	557.9	Pier 1W	1245.5	17.9	556.9	Pier 1W	
1270.5	14.5	561.0	Span 1W, 1/4 pt	1270.5	15.3	559.8	Span 1W, 1/4 pt	1270.5	17.0	559.4	Span 1W, 1/4 pt	1270.5	14.7	560.1	Span 1W, 1/4 pt	
1295.5	11.6	563.9	Span 1W, 1/2 pt	1295.5	11.3	563.8	Span 1W, 1/2 pt	1295.5	13.0	563.4	Span 1W, 1/2 pt	1295.5	9.9	564.9	Span 1W, 1/2 pt	
1320.6	3.2	572.3	Span 1W, 3/4 pt	1320.6	6.6	568.5	Span 1W, 3/4 pt	1320.6	5.0	571.4	Span 1W, 3/4 pt	1320.6	5.1	569.7	Span 1W, 3/4 pt	
1340.0	0.0	575.5	West edge of water	1340.0	0.0	575.1	West edge of water	1340.0	0.0	576.4	West edge of water	1333.0	0.0	574.8	West edge of water	
1345.8	-2.0	577.5	West abutment	1345.8	-2.0	577.1	West abutment	1345.8	-2.0	578.4	West abutment	1345.8	-3.5	578.3	West abutment	







Wayne County Underwater Bridge Inspections GLEG Project No. 1020-2-704 Grosse Ile Parkway over Trenton Channel STR 12006 November 9, 2021



South elevation of bridge

South elevation of bridge







North elevation of bridge

North elevation of bridge



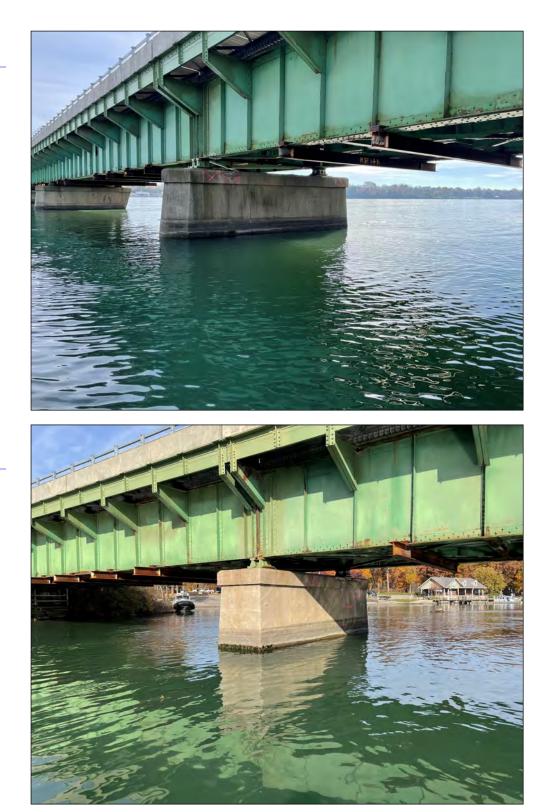




South channel

North channel

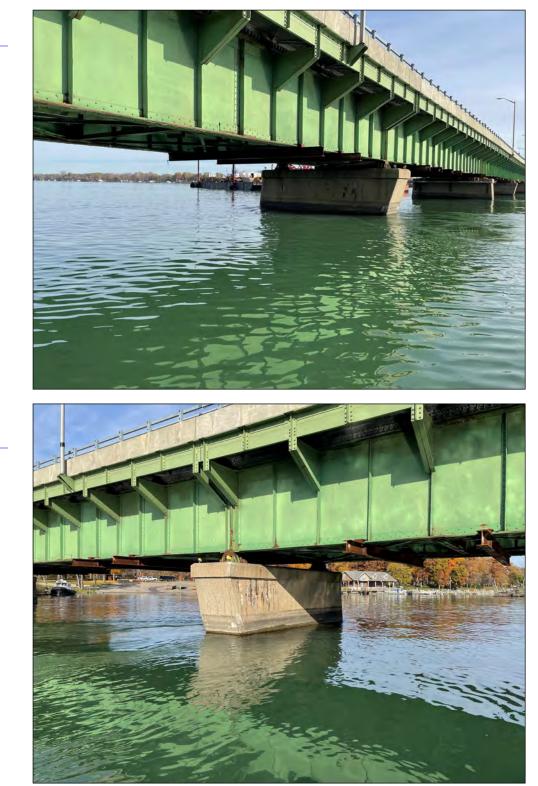




Pier 1w, west elevation

Pier 1w, east elevation





Pier 2w, west elevation

Pier 2w, east elevation



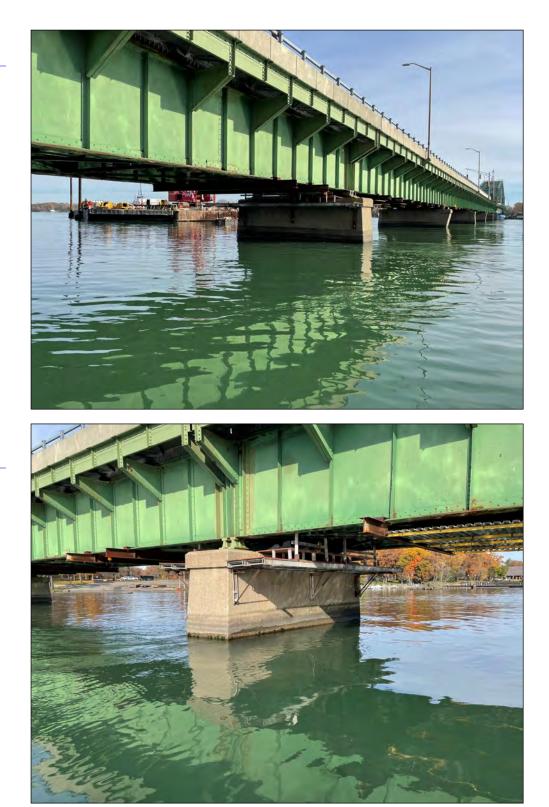
Pier 2w, steel ice breaker at channel bottom, typical



Pier 2w, vinyl sheeting and steel waler, typical







Pier 3w, west elevation

Pier 3w, east elevation



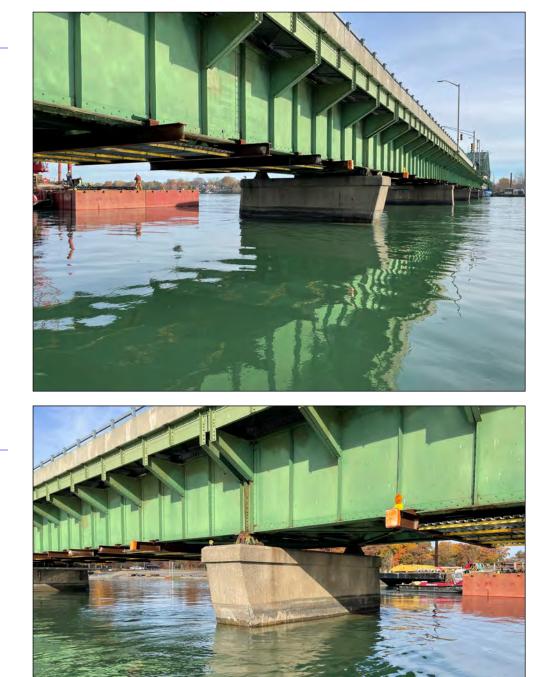
Pier 3w, horizontal crack in footing, typical west and east elevations



Pier 3w, typical condition of exposed footing







Pier 4w, west elevation

Pier 4w, east elevation



Pier 4w, vinyl sheeting at channel bottom, typical



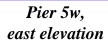
Pier 4w, vinyl sheeting and grout bags at channel bottom, typical

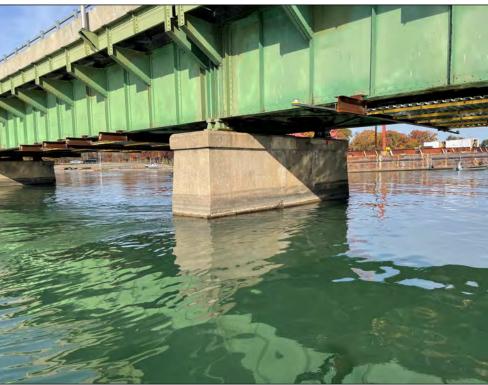






Pier 5w, west elevation



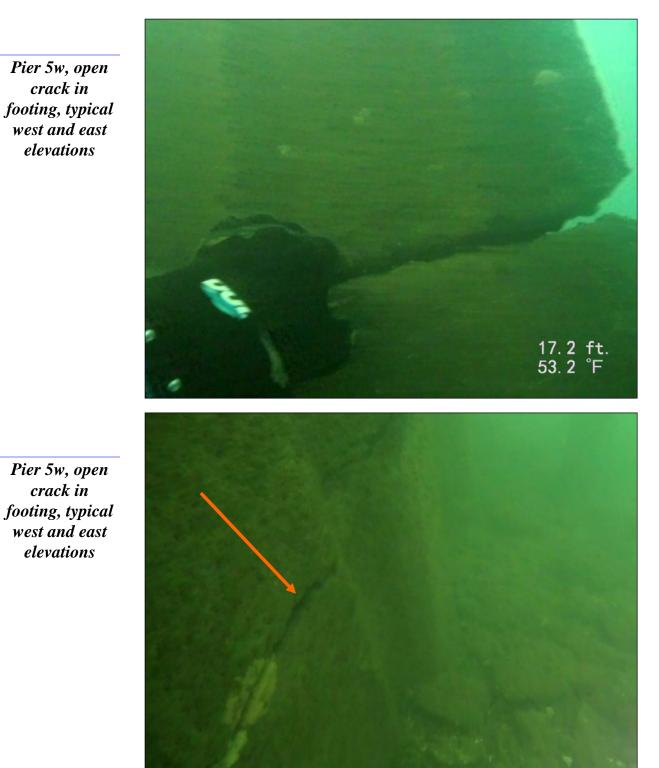




Pier 5w, open crack in footing, typical west and east elevations

Pier 5w, open crack in

west and east elevations



12





Pier 6w, west elevation

Pier 6w, east elevation





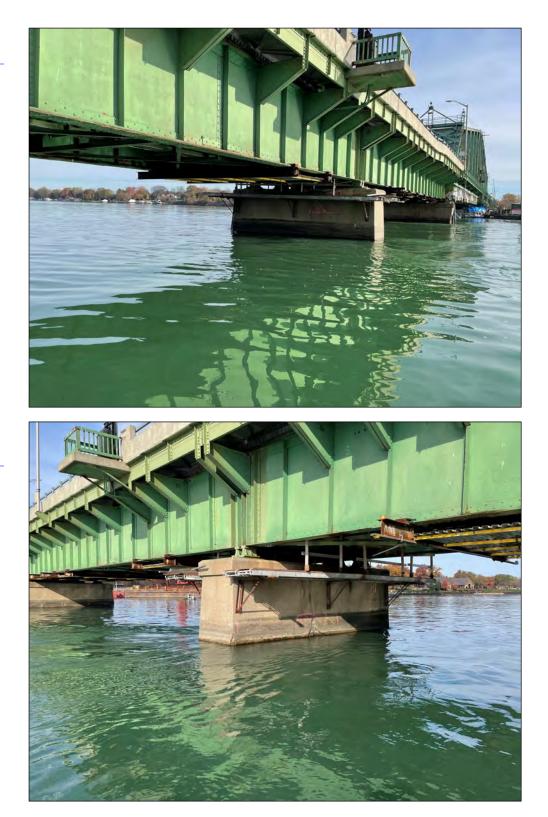
Pier 6w, grout bags and vinyl sheeting at channel bottom, typical



Pier 6w, corner of vinyl sheeting, steel walers and grout bags at channel bottom, typical







Pier 7w, west elevation

Pier 7w, east elevation



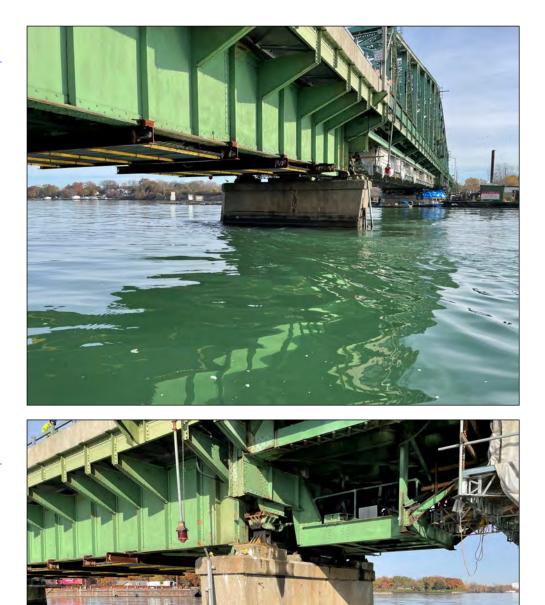
Pier 7w, footing exposure at upstream nose, typical



Pier 7w, pier stem wall and footing interface, typical







Pier 8w, west elevation

Pier 8w, east elevation



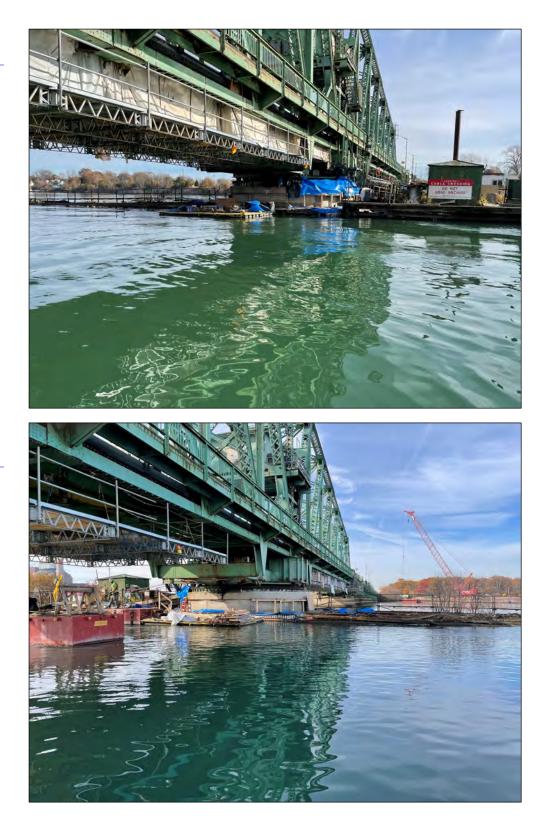


Pier 8w, steel sheeting and steel walers, typical

Pier 8w, steel sheeting and steel walers at channel bottom, typical







Pier 9w, west elevation

Pier 9w, east elevation





Pier 9w, steel sheeting and steel walers, typical

Pier 9w, steel sheeting and steel walers at channel bottom, typical







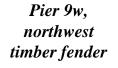
Pier 9w, southwest timber fender

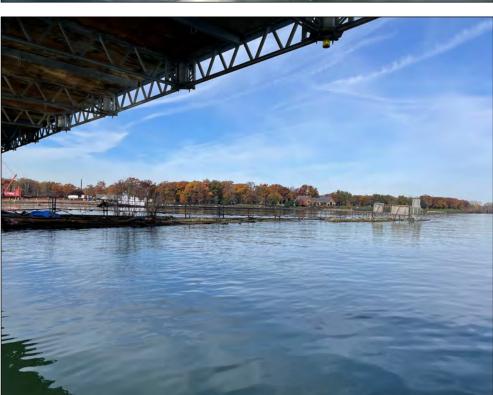
Pier 9w, southeast timber fender





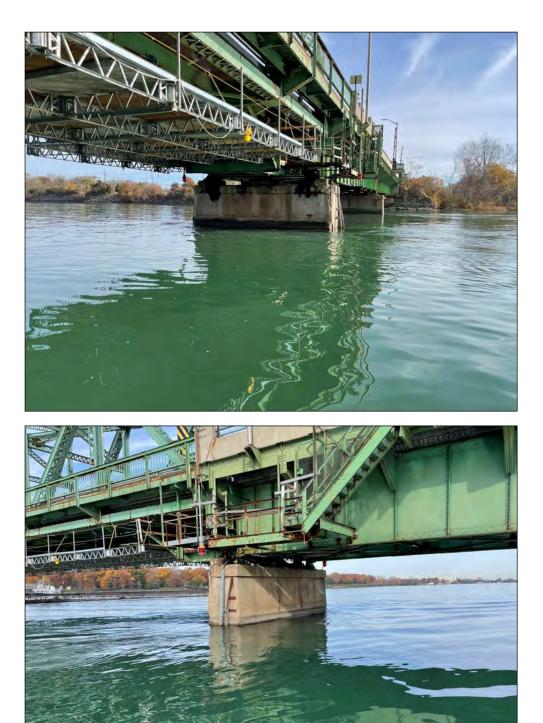






Pier 9w, northeast timber fender





Pier 10w, west elevation

Pier 10w, east elevation



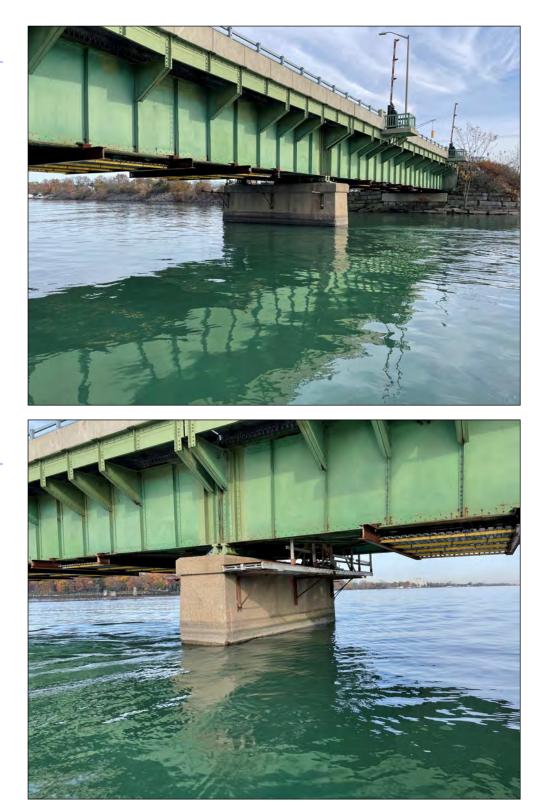


Pier 10w, vinyl sheeting and steel walers, typical

Pier 10w, vinyl sheeting and steel walers, typical





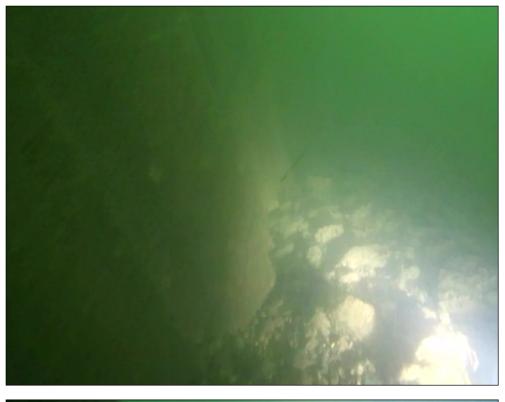


Pier 11w, west elevation

Pier 11w, east elevation



Pier 11w, footing exposure and channel bottom, typical



Pier 11w, footing exposure and channel bottom, typical







West abutment

East abutment



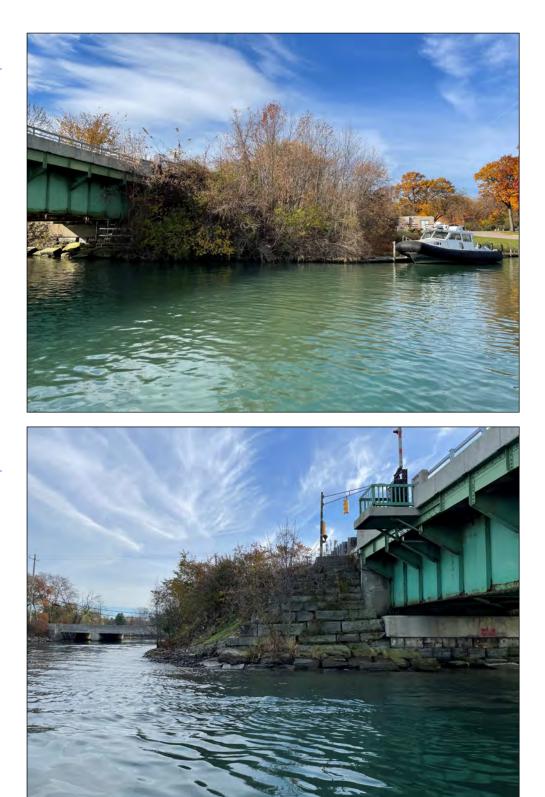


Southwest channel bank

Southeast channel bank







Northwest channel bank

Northeast channel bank

MICHIGAN DEPARTMENT OF TRANSPORTATION

STR 12006 UNDERWATER INSPECTION REPORT [SIA #92-B]						
Facility	Latitude / Longitude	MDOT Structure ID	Structure Condition	<u>ور</u>		
GROSSE ILE PARKWAY	42.1273 / -83.173	82200010000B020	Poor Condition(4)			
Feature	Length / Width / Spans	Owner				
TRENTON CHANNEL	1,345.88 / 31.8 / 12	County: Wayne(82)				
Location	Built / Recon. / Paint / Ovly.	TSC	Operational Status			
GROSSE ILE	1932 / 2007 / 1978 /	Taylor(25)	P Posted for load(26NNNN)			
Region / County	Material / Design	Last NBI Inspection	Scour Evaluation			
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action			

UNDERWATER SPECIAL INSPECTION

UNDERWATER SPECIAL INSPECTION					
Inspector Name	Agency / Company Name	Insp. Freq.	Insp. Date		
Casey Collings	Great Lakes Engineering Group	10	11/09/2021		
OFNEDAL NOTES					

GENERAL NOTES

Grosse lle Parkway over Trenton Channel is a twelve-span moveable swing bridge with a steel superstructure. The bridge is located in Wayne County, Michigan. The original structure was built around 1873 as a railroad crossing and was converted to carry vehicular traffic in 1932. The structure carries two lanes of two-way traffic and is 1,346 feet in length. All eleven pier units (piers 1w-11w) are submerged in the channel. The bridge has undergone numerous repair projects throughout its lifespan, and most recently was closed to traffic while extensive pier repairs were performed at piers 2w, 4w, 6w, 8w, 9w, and 10w. Pier repair verification dives were performed during the project, and these reports are available as separate documents.

Piers 1w through 11w were subject to underwater inspection on November 9-10, 2021 while the structure remained closed to vehicular traffic due to the pier repair project and ongoing superstructure repairs. The pier repair and superstructure repair projects were overseen by HNTB, Michigan on behalf of Wayne County. Coordination was required to ensure contractor equipment and operations did not impact the safety of the dive team or contractor personnel. Power to the swing span pier was turned off due the ongoing construction projects. The dive team performed the underwater inspection under the contractor¿s United States Coast Guard permits.

INSPECTION PROCEDURES

QUALIFIED TEAM

The team performing the underwater inspection is qualified in accordance with the National Bridge Inspection Standards 23 CFR Part 650.309. The underwater inspection was conducted by a four-person team consisting of a Professional Engineer Dive Team Leader/Qualified Dive Inspector/Qualified Team Leader (Casey Collings, P.E.), a Qualified Dive Inspector/Qualified Team Leader (Matt Davis), a Diving Safety Supervisor (Paul Davis), and a Dive Tender (Brian Hedben, P.E.).

EQUIPMENT

The inspection was conducted using Self-Contained Underwater Breathing Apparatus (SCUBA). The inspection team accessed the bridge and worked from a 18-foot Dive Safety Boat. Two-way wired communications were used to convey inspection notes from the diver to the topside team leader and recorded on note sheets. Additional equipment consisted of an underwater digital camera, underwater video camera, LED high intensity submersible dive light, dive knife, scraper, 4' probing rod, 25' and 50' survey rods, and a side imaging sonar unit.

LEVEL OF INSPECTION

The Level I underwater inspection consisted of a close visual and tactile examination using large sweeping motions of the hands where visibility was limited. A Level II inspection was performed on 10% of the submerged substructure units. The inspection was conducted over the total exterior surface of each underwater substructure unit. Probing along the mud line was also done along each substructure unit and the adjacent streambed. Upstream and downstream cross sections were taken and recorded using a USGS benchmark. APPROVALS

This bridge falls under the jurisdiction of the United States Coast Guard (USCG). Approval was required to perform the underwater inspection. The dive team performed the underwater inspection under the contractor's United States Coast Guard permits.

NAVIGATION PROTECTION SYSTEMS

Protection Systems

Fender Timbers

Inspection Comments

The watercourse is deemed navigable according to the U.S. Coast Guard; therefore, protection systems and navigation lights at or near the bridge are required. A timber cribbing pier protection system is in place at pier 9w. The protection system at pier 9w is in poor condition. The purpose of the system is to protect the bridge from impacts by vessels and also to identify the navigable channel. The protection system has the visual appearance of sinking, especially at the north end (upstream end). During the 2021, 2020, 2019, and 2017 underwater inspections, water levels have been higher than in older inspections. The high water levels contribute to the sinking appearance, however the extensive deterioration of the pier protection cribbing below water, and failed previous repairs are contributing to the settlement of the pier protection system. There are multiple areas within the timber cribbing system that exhibit section loss of 20%-75%. No pier protection systems are in place at piers 1w, 2w, 3w, 4w, 5w, 6w, 7w, 8w, 10w, and 11w.

Navigation lighting is installed at the structure from piers 8w to 10w as well as on southern and northern ends of the pier protection system at pier 9w. The navigation lighting was not operating at the time of underwater inspection due to power at the bridge being turned off for ongoing repair work.

EOUE

MICHIGAN DEPARTMENT OF TRANSPORTATION

STR 12006	UNDERWATER INSPECT	ION REPORT [SIA #92-I	B]
Facility	Latitude / Longitude	MDOT Structure ID	Structure Condition
GROSSE ILE PARKWAY	42.1273 / -83.173	82200010000B020	Poor Condition(4)
Feature	Length / Width / Spans	Owner	
TRENTON CHANNEL	1,345.88 / 31.8 / 12	County: Wayne(82)	
Location	Built / Recon. / Paint / Ovly.	TSC	Operational Status
GROSSE ILE	1932 / 2007 / 1978 /	Taylor(25)	P Posted for load(26NNNN)
Region / County	Material / Design	Last NBI Inspection	Scour Evaluation
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action

Weather Conditions on Day of Dive

Sunny.

INSPECTION STAFF & EQUIPMENT

Engineer	Casey Collings
Diver	Casey Collings
Tender	Matt Davis
Dive Equipment	Scuba
Nearest Boat Launch Site	

Marina in the northwest quadrant.

Safety Concerns

Active construction site (above water), strong current, recreational boat traffic.

INSPECTION DETAILS

Waterway and Bank Observations

The physical conditions associated with the flow of water through the bridge, such as stream stability and the condition of the channel and slope, were evaluated.

The west channel banks are natural with no slope protection in place. The east channel banks have stacked stone blocks in place to retain the approach slopes. Farther from the bridge, there is a boat launch in the northwest quadrant and a marina in the southeast quadrant. No erosion or significant debris was found at the bridge.

Substructure Observations (Above the waterline)

Summary: Several open spalls to exposed steel, open vertical cracks and delaminations in concrete portions of the piers above water. Several areas previously marked out and include bearing bolster areas. Contractor scaffolding is present at several piers preventing visual inspection of the upper portions. Several areas of spalls and delaminations were recently repaired or in the process of being repaired.

Substructure Observations (Below the waterline)

Piers 1w, 3w, 5w, 7w, and 11w have a rocky channel bottom with some riprap along the bottom of the footings. The footing are exposed by design.

Piers 2w, 4w, 6w, 8w, 9w, 10w have newly placed grout bags placed at the bottom of stay in place forms utilized for the pier stabilization. Stay in place forms are already algae covered. Toe of stay in place forms was covered in grout and/or grout bags.

Debris in Waterway

Recommendations

None noted.

Underwater Video Available?	Y
Underwater Video Description	Mask mounted video.
Underwater Video Location	GLEG Server
Stream Bed Profile Completed?	Y
Site Plan Completed?	Υ
Photographs?	Y

RECOMMENDATIONS AND ACTION ITEMS

Recommendation

Nav Protect Rpr

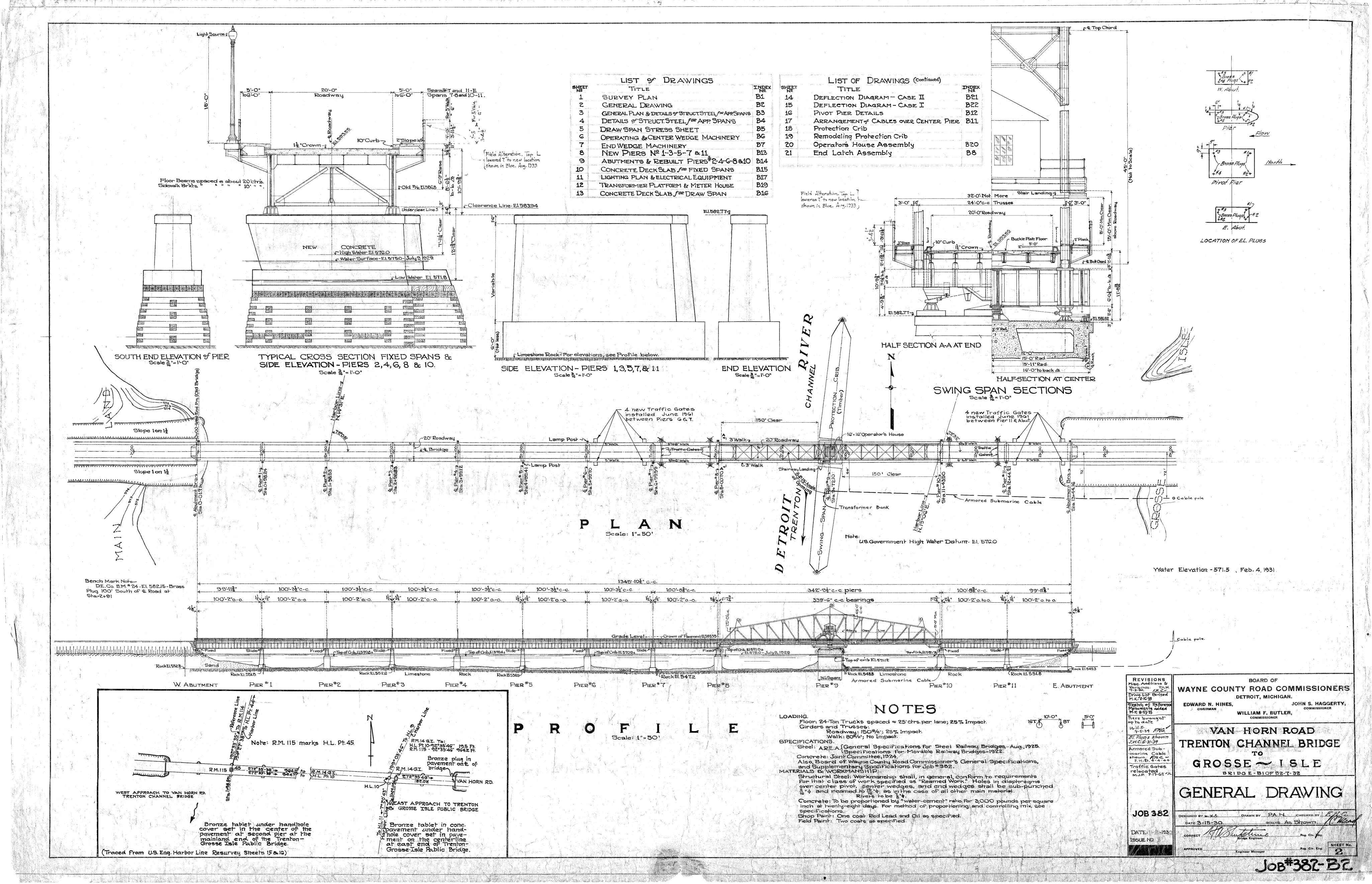
Priority	Comments
H	Replace or retrofit the pier protection system at the pivot Pier 9W, both north and south ends. Recommend destructive testing such as cores be taken for retrofit design.

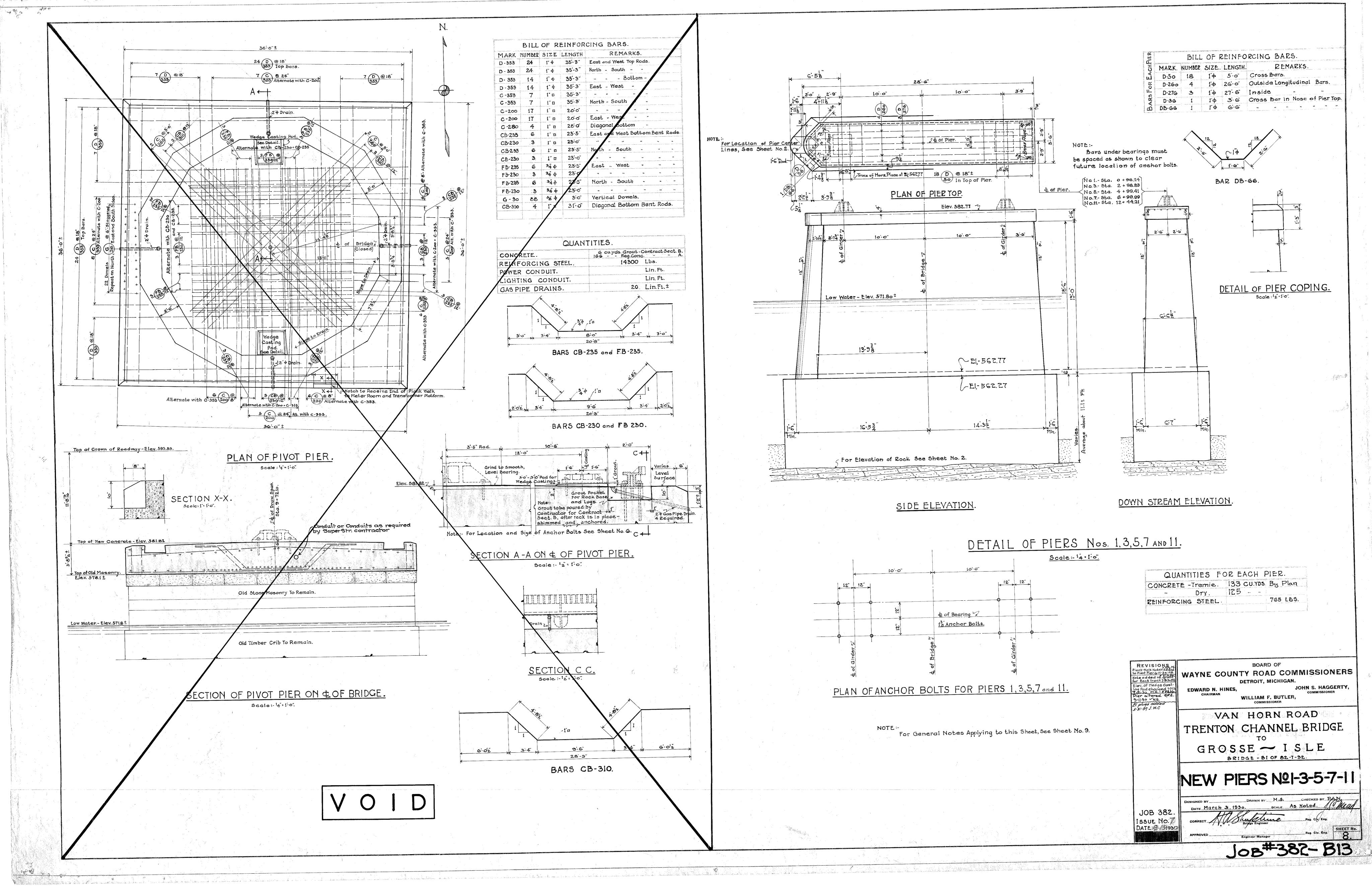
MICHIGAN DEPARTMENT OF TRANSPORTATION

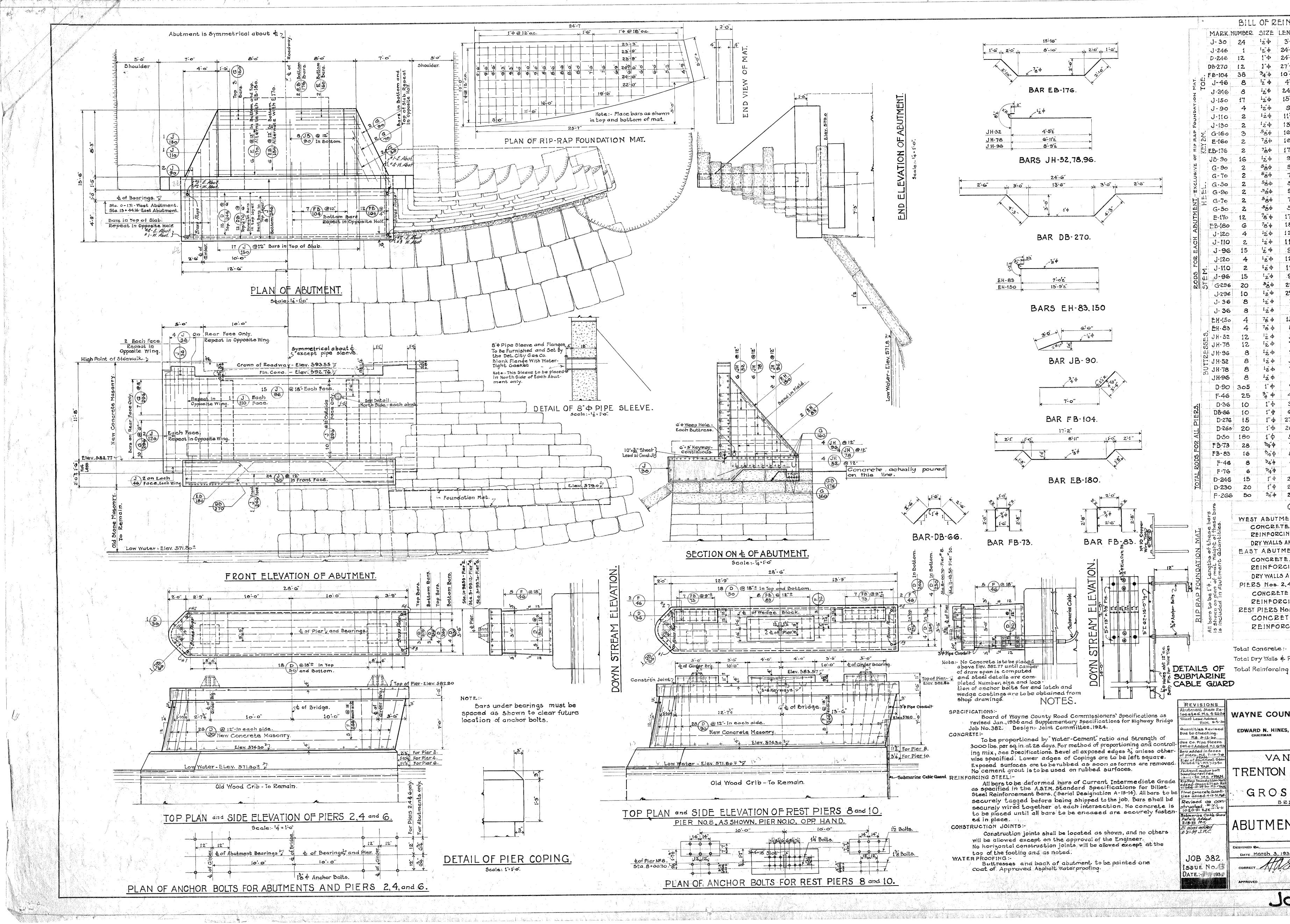
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Region / County	Material / Design	Last NBI Inspection	Scour Evaluation	
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action	

Recommendation

Other	
Priority	Comments
Н	Continue to Survey Pier Elevations monthly at 4 locations at each pier and monitor monthly by an licensed surveyor or engineer to check for settlement.

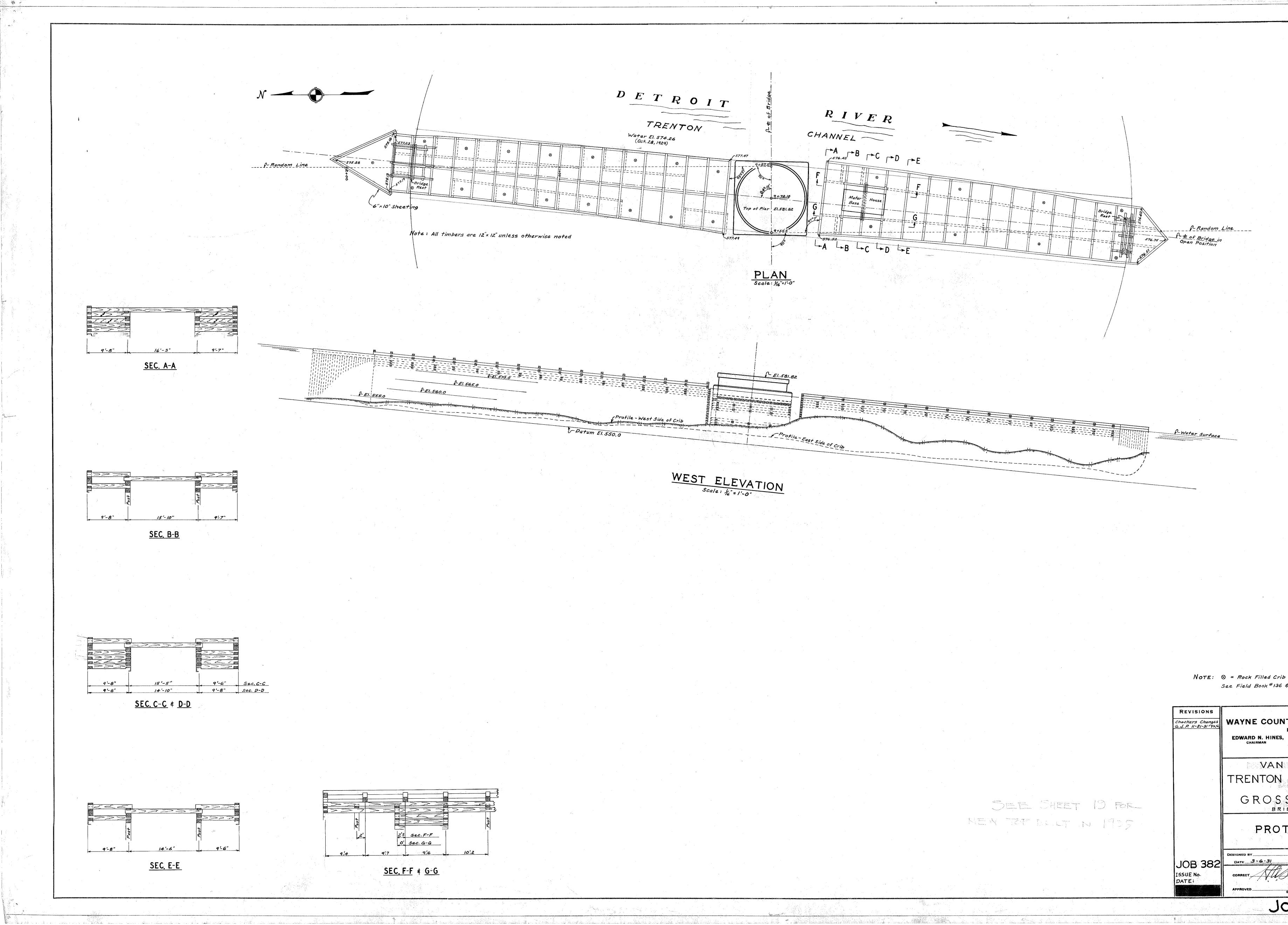




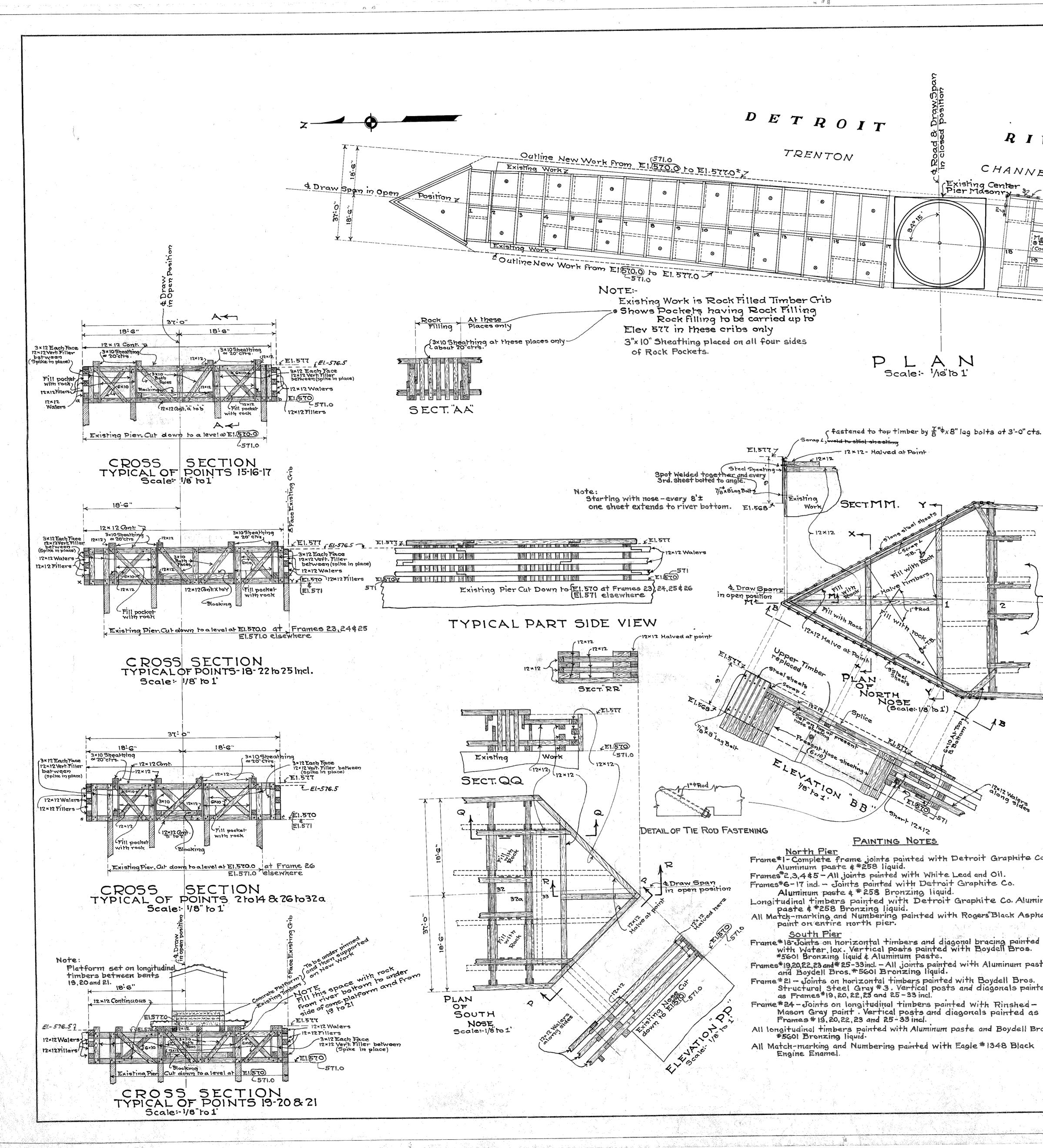


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ι _z φ	A substantial strengthere and the second strengt	Hor. Long. in Bottom of Toe.
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12¢ 12¢	9-0 11-0	Hor
12.4		Hor,
⁵ 8ф	ganansan isa ma	Hor. Long. in Top of Key Beam.
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12°4	9-0	Hor. Cross in Bottom of Heel.
550	9.0	Hor. Diagonal, " " "
⁵ కిళ ⁵ కిళ	7-0 5-0	Hor
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584 ⁷ 8 ళ	5-0 17-0	Hor
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3 ₄ 4	8:3	
344	4-6 7-6	ee to ee
34 ⁴ 1° 4	24 [:] 6	3 Each in Bottom of All Piers.
1" 4	23'-0"	
³ 4 ф	26-6	Hor. In side Faces of Piers,
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D N. HII Airman	-	LIAM F. BUTLER,
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<u>.</u>	Engine	er Manager J.
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JOB" JOL-DK



See Field Book#136 & Field Data in General Folder BOARD OF WAYNE COUNTY ROAD COMMISSIONERS DETROIT, MICHIGAN. JOHN S. HAGGERTY, COMMISSIONER WILLIAM F. BUTLER, COMMISSIONER VAN HORN ROAD TRENTON CHANNEL BRIDGE GROSSE - ISLE BRIDGE - B1 OF 82-7-32 PROTECTION CRIB DRAWN BY G.J.P. CHECKED BY P.A.N. 11-23-3 SCALE 18"=1-0" - 27 Capt as shown Bridge Engineer Rog. Civ. JOB#382-B25



RIVER CHANNEL Existing Center 9' Steel Sheets _____EOutline New Work From El. 571.00 to El. 577.0±Z Existing Work Z Meter Room & Basz & (Conc. Blab) 23 24 _____ 25 Draw Span in open position Outline New Work from El. 570.0 to El. 577.0 X Outline of Draw Span (EI.571.0 Note: Existing Frames 23,24,25 and 26 cut down to El.570.0 and new frames built upon 4 new 12"x12" longitudinal 学校主要ない NOTES: -Material to be Fir to conform with Sections 214, 218 of Grading Rules of the West Coast Lumberman's Association. - Ends of Timbers, daps, cuts, bolt holes and all contact surfaces to receive a brush coat of not Carbolineum or other approved preservative.

contact surfa of not Carbo preservative

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ი	1500	ų	11	3" × 10" × 12'	1/	k
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Rock Filled

STIMATED QUANTITIES ditional Rock Filling 487cu.yds (measured) ober 137,492 F.B.M.

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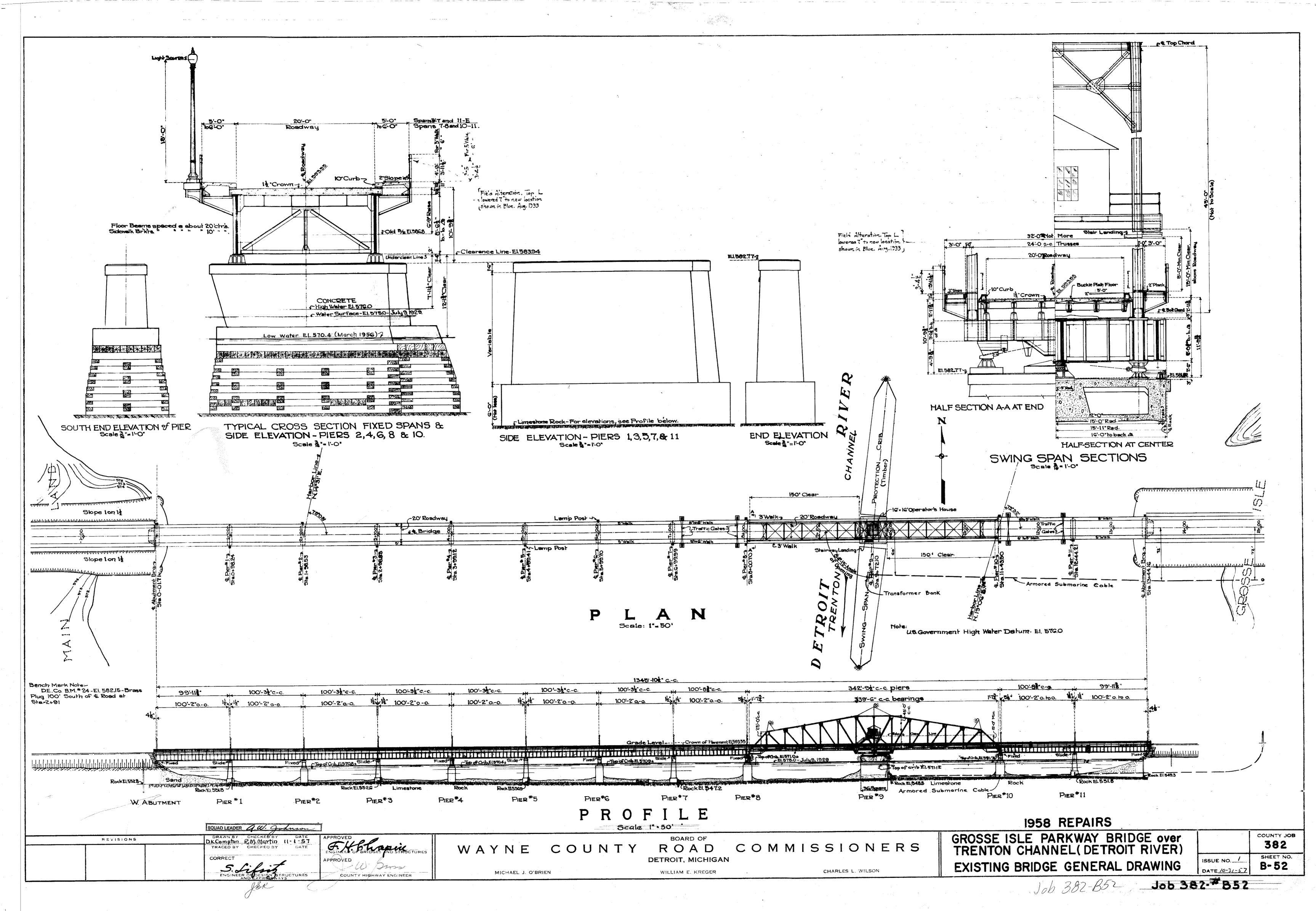
IARD N. HINES, CHAIRMAN WILLIAM F. BUTLER,

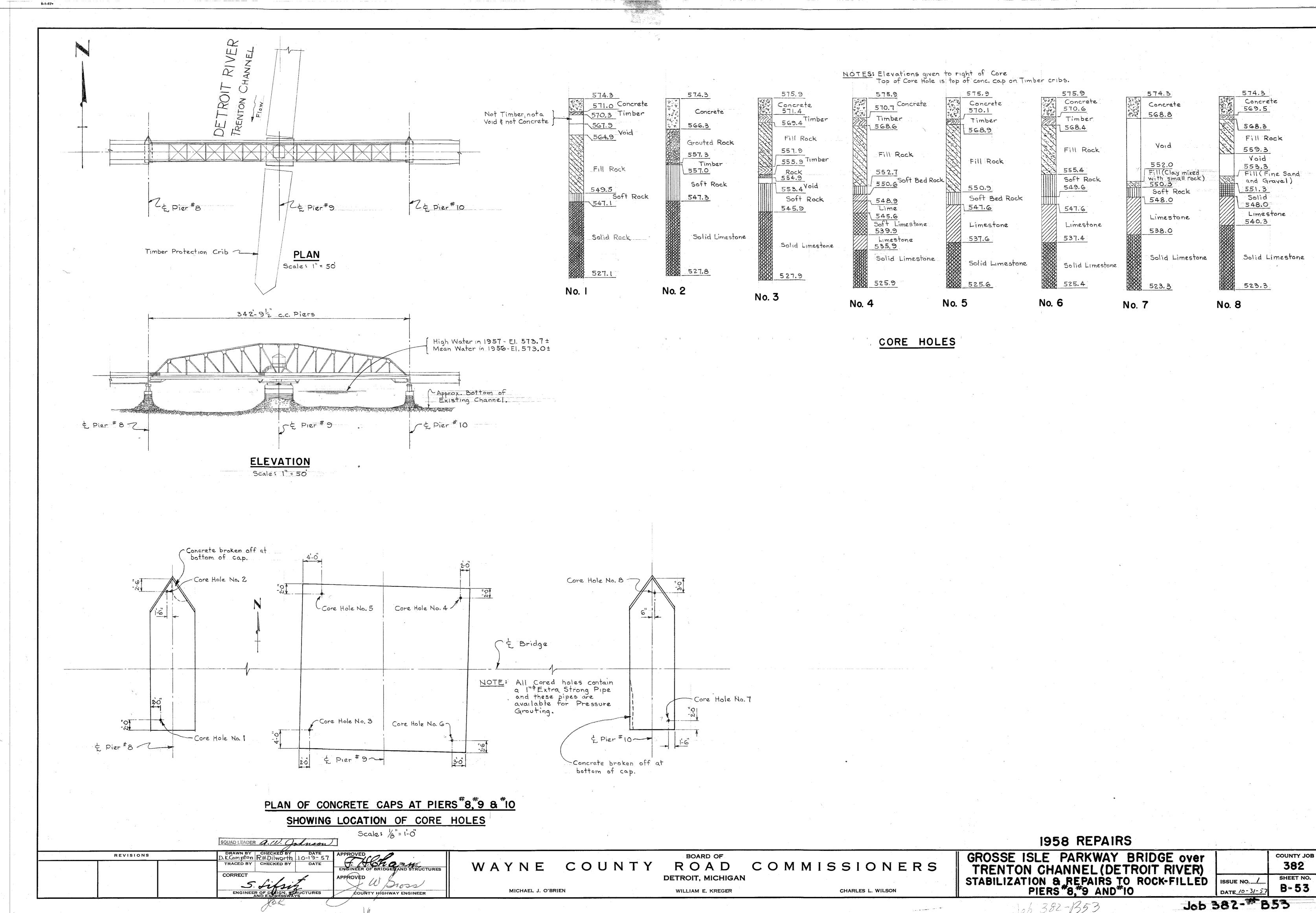
VAN HORN ROAD ENTON CHANNEL BRIDGE TO GROSSE ~ I SLE BRIDGE-BI OF 82-7-32

MODELING PROTECTION PIER

ED BY U: N: S. DRAWN BY W: XIS' CHECKED BY J.Y.C. E G-1- 1933 SCALE AS Noted Head RECT Bridge Engineer Reg. Civ. Eng. SHEET No.

Engineer Manager 19 JOB#382-B26

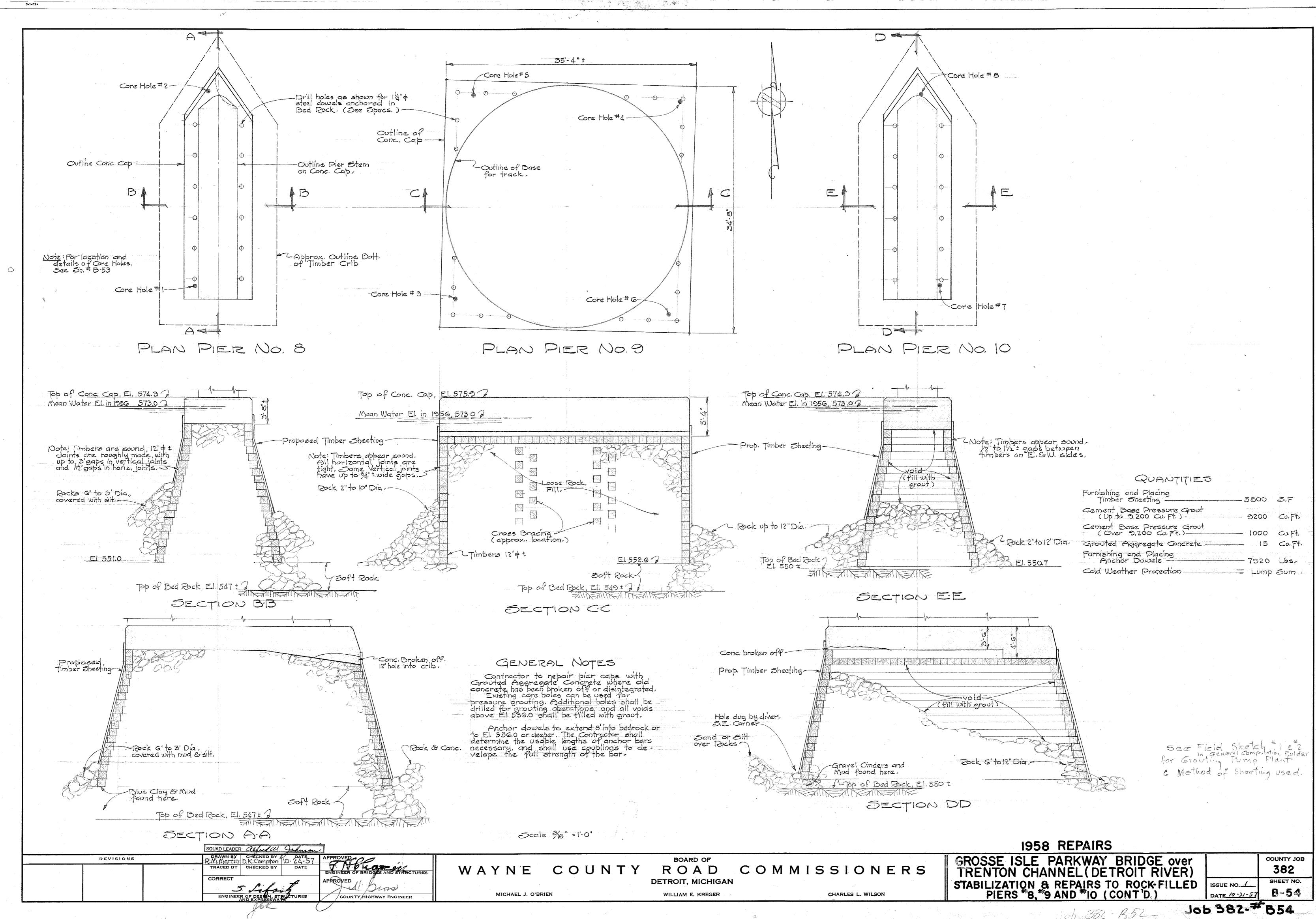




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Job 382-B53



WAYNE COUNTY DEPT. OF PUBLIC SERVICES CONSTRUCTION PLANS FOR PROPOSED PIER REPAIRS OF **GROSSE ILE PARKWAY BRIDGE**

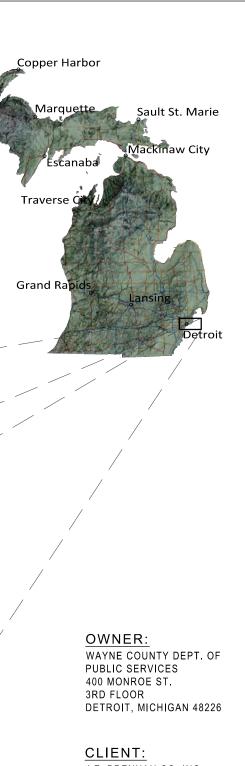
> BRIDGE NO. 382, SN 12006 TRENTON AND GROSSE ISLE TWP., MI





INDEX OF DRAWINGS

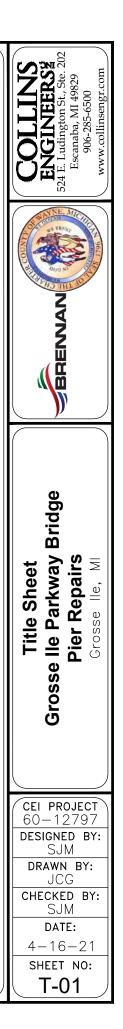
SHEET NO.	SHEET TITLE
T-01	TITLE SHEET
G-01	GENERAL PLAN & ELEVATION
G-02	GENERAL NOTES
S-01	PIER 2 REPAIRS
S-02	PIER 4 REPAIRS
S-03	PIER 6 REPAIRS
S-04	PIER 8 REPAIRS
S-05	PIER 9 REPAIRS
S-06	PIER 10 REPAIRS
S-07/10	PIER REPAIR DETAILS



J.F. BRENNAN CO. INC. 818 BAINBRIDGE ST. LA CROSSE, WI 54603 608-784-7173 WWW.JFBRENNAN.COM

CIVIL ENGINEER:

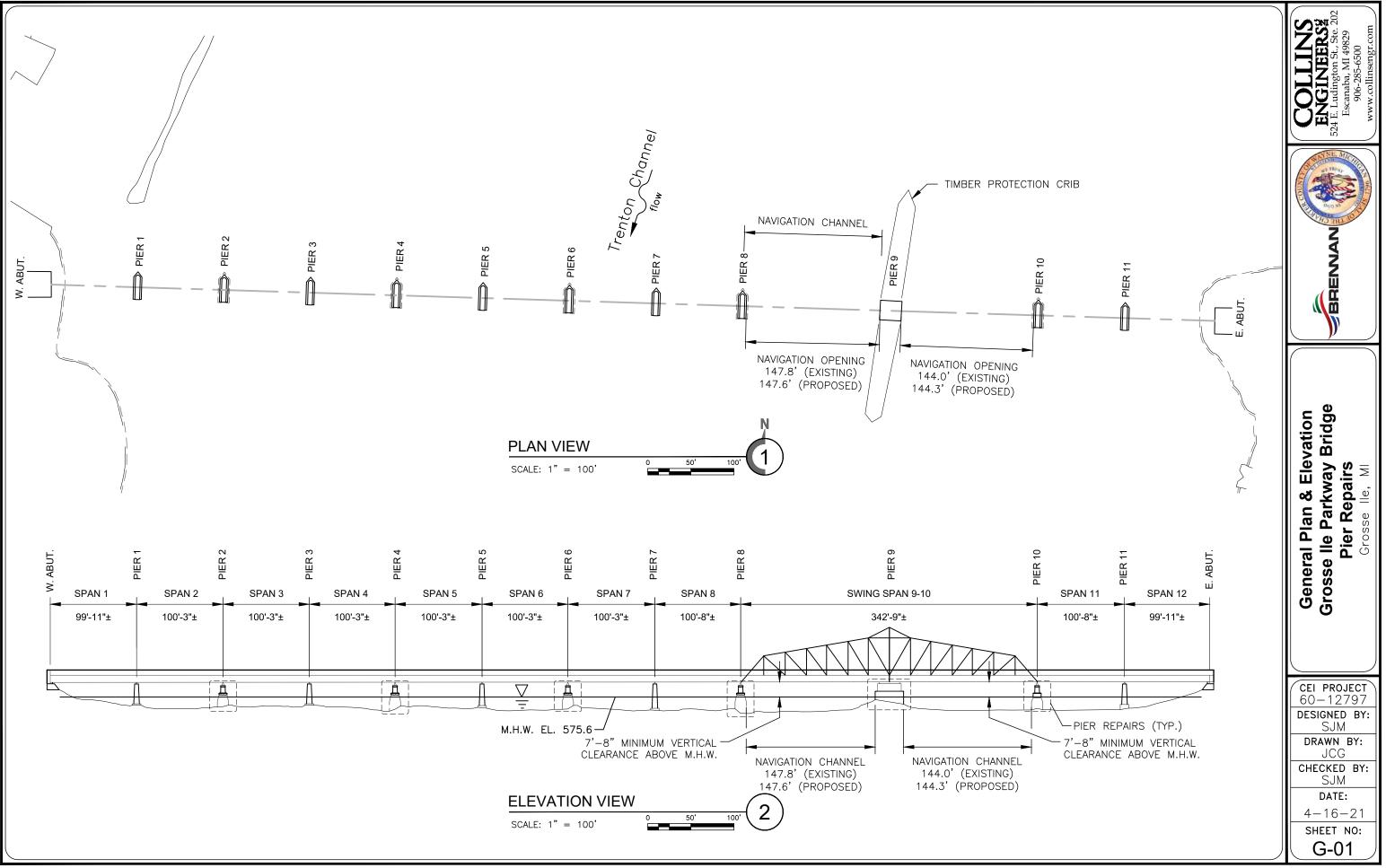
524 E. LUDINGTON ST SUITE 202 ESCANABA, MI 49829 906-285-6500 WWW.COLLINSENGR.COM





4/16/2021

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GENERAL NOTES:

- 1. THE WORK COVERED BY THESE PLANS INCLUDES GROUTING THE VOIDS IN THE TIMBER CRIBS FOR PIERS #2, #4, #6, #8, #9 AND #10. THIS WORK WILL BE PERFORMED UNDER LIMITED HEADROOM
- 2. CONSTRUCTION LIVE LOADING ON THE BRIDGE SUPERSTRUCTURE IS NOT PERMITTED. ALL WORK SHALL BE COMPLETED FROM THE WATER UNLESS OTHERWISE APPROVED BY WAYNE COUNTY.
- 3. THE CONTRACTOR SHALL BE RESPONSIBLE TO MAINTAIN THE STRUCTURAL INTEGRITY AND OVERALL STABILITY OF THE BRIDGE AT ALL TIMES DURING CONSTRUCTION.
- 4. VINYL FORMWORK SHALL BE INSTALLED ON PIERS #2, #4, #6 AND #10, STEEL FORMWORK SHALL BE INSTALLED ON PIERS #8 AND #9
- 5. FABRIC FORMED CONCRETE (HYDROTEX ARTICULATING BLOCK AB600) SHALL BE PLACED ON RIVERBED TO THE LIMITS SHOWN ON THE PLANS AT PIERS #2, #4, #6 AND #10.
- 6. FLOATING/SUSPENDED TURBIDITY CURTAINS OR OTHER APPROVED METHODS, SHALL BE INSTALLED AROUND THE FULL PERIMETER OF ALL PIERS DURING ALL REPAIR WORK.
- 7. THE CONTRACTOR SHALL LOCATE ALL ACTIVE UTILITIES PRIOR TO STARTING WORK AND SHALL CONDUCT HIS OPERATIONS IN SUCH A MANNER AS TO ENSURE THAT THOSE UTILITIES NOT REQUIRING RELOCATION WILL NOT BE DISTURBED. COORDINATE ANY UTILITIES REQUIRING RELOCATION WITH WAYNE COUNTY PRIOR TO BEGINNING WORK.
- 8. EXCEPT AS AMENDED BY THE SPECIAL PROVISIONS OR OTHERWISE INDICATED ON THE PLANS ALL WORK SHALL BE IN ACCORDANCE WITH MICHIGAN DEPARTMENT OF TRANSPORTATION, 2012 STANDARD SPECIFICATIONS FOR CONSTRUCTION.
- 9. PLAN ELEVATIONS REFER TO U.S.C.G. DATUM PER EXISTING PLANS FROM 1930 BRIDGE RECONSTRUCTION.
- 10. WATER LEVEL IS SUBJECT TO CHANGE. THE CONTRACTOR IS RESPONSIBLE FOR MAKING A DETERMINATION OF WATER LEVELS DURING CONSTRUCTION.
- 11. GROUTING OF TIMBER CRIBS AT PIERS #8, #9, AND #10 WILL REQUIRE COORDINATION WITH U.S. COAST GUARD VESSEL TRAFFIC SERVICES SARNIA. TO ENSURE WORK DOES NOT AFFECT PROPER OPERATION OF THE SWING SPAN AS REQUIRED BY THE FEDERAL CODE OF REGULATIONS. IT IS NOTED THAT THE SWING SPANS ARE CURRENTLY INOPERABLE.
- 12. THE COAST GUARD SHALL BE NOTIFIED OF WORK WITHIN THE NAVIGATION CHANNEL AT LEAST 30 DAYS PRIOR TO BEGINNING WORK. CONTACT:

MR. WILLIAM B. STANIFER CHIEF. BRIDGE BRANCH. NINTH COAST GUARD DISTRICT 216-902-6086 WILLIAM.B.STANIFER@USCG.MIL

MR. LEE D. SOULE 216-902-608 LEE.D.SOULE@USCG.MIL

13. SPAN 9 OF THE BRIDGE IS THE FEDERAL NAVIGATION CHANNEL. MEASUREMENTS OF THE NAVIGATION CLEARANCES IN SPANS 9 AND 10 WERE TAKEN BY SURVEYORS FROM JF BRENNAN COMPANY INC. ON MARH 24TH, 2021, THE WATER SURFACE ELEVATION ON THIS DATE WAS EL. 573.97 FT. NAVD88. THE EXISTING AND PROPOSED NAVIGATION CLEARANCES IN SPANS 9 AND 10 ARE PROVIDED IN THE TABLE BELOW.

NAVIGATION CLEARANCES										
SPAN	ELEV.	EXISTING	NAVIGATIO	PROPOSE	ED NAVIGATI	ON CLEAR				
		U.S.	MID	D.S.	U.S.	MID	D.S.			
9	571	148.7	148.4	147.8	148.5	148.2	147.6			
9	560	146.7	146.7	146.6	146.5	146.5	146.4			
10	571	144.0			143.3					
10	560									

U.S. = UPSTREAM ON PIER

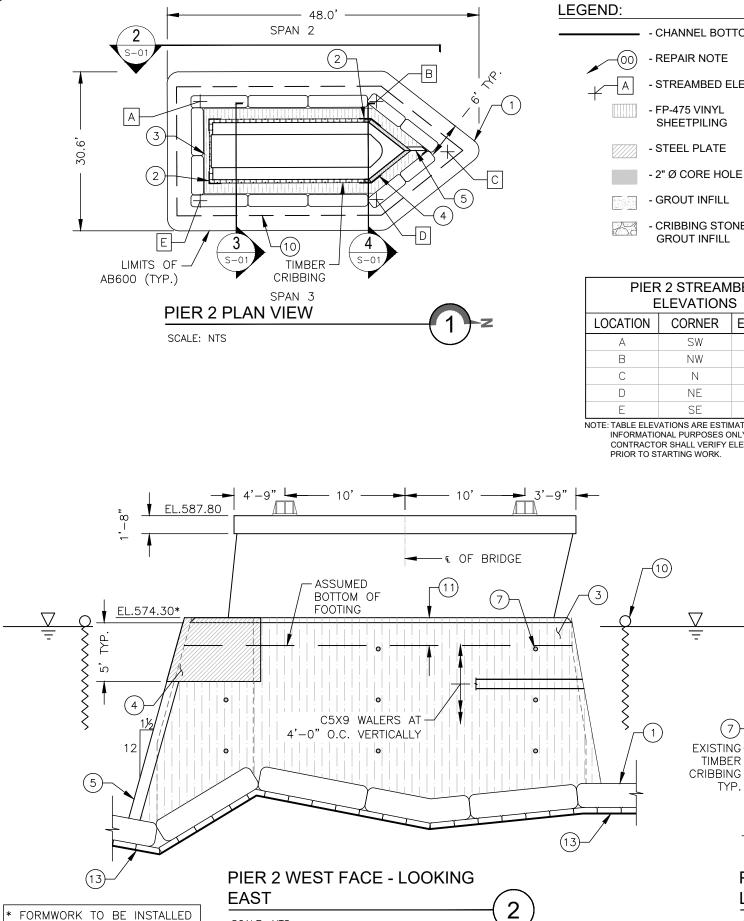
MID = MIDDLE ON PIER

D.S. = DOWNSTREAM ON PIER

- 14. THE FOLLOWING DESIGN CRITERIA/MATERIALS HAVE BEEN ESTABLISHED FOR THIS PROJECT:
- A. GROUT / CONCRETE MIX
- F'C= 3000 PSI AT 28 DAYS FOR GROUT
- W= 150 PCF MAXIMUM UNIT WEIGHT OF CONCRETE
- MAXIMUM CONCRETE/GROUT POUR HEIGHT IS 4 FEET •
- B. SHORE GUARD SYNTHETIC SHEET PILING FP-475 OR APPROVED EQUAL OR BETTER (PIERS 2, 4, 6 & 10)
- SECTION MODULUS (Z) = 20.5 IN³/FT.
- MOMENT OF INERTIA (I)= 45 IN⁴/ FT
- ALLOWABLE MOMENT (M)= 5,467 LB-FT / FT
- C. STEEL FORMWORK (PIERS 8 & 9)
- (RED BIRD ENGINEERING SALES) OR EQUAL
- 6" RIB- 16GA ALLOWABLE STRESS 20,000 PSI
- SECTION MODULUS (Z)= 0.390 IN³/FT.
- MOMENT OF INERTIA (I)= 0.350 IN⁴/ FT
- ALLOWABLE MOMENT (M)= 650 LB-FT / FT
- D. FORMWORK FABRIC
- FABRIFORM PJ400 OR FABRIFORM BALLISTIC OR APPROVED EQUAL
- E. HEX LAG SCREWS- ASME B18.2.1-1996
- F. HYDROTEX ARTICULATING BLOCK (AB600 OR EQUIVALENT)
- MATERIAL OR APPROVED EQUAL
- H. EPOXY BONDING COMPOUND PER MDOT SPECIFICATIONS FOR CONCRETE REPAIRS
- 15. ONCE ON SITE THE CONTRACTOR SHALL COMPLETE A SURVEY OF THE PROJECT SITE TO VERIFY THE EXISTING CONDITIONS. ANY CONDITIONS FOUND BY THE CONTRACTOR THAT WERE NOT ANTICIPATED ON THE CONTRACT PLANS AND THAT WILL AFFECT THE COST OR IMPLEMENTATION OF THE CONSTRUCTION SPECIFIED SHALL BE IMMEDIATELY BROUGHT TO THE ATTENTION OF WAYNE COUNTY AND THE ENGINEER.
- 16. THE CONTRACTOR SHALL EXERCISE CAUTION DURING ALL CONSTRUCTION OPERATIONS TO PREVENT ANY DAMAGE TO ADJACENT STRUCTURES, AND UTILITIES, WITHIN THE SCOPE OF THIS PROJECT'S WORK ITEMS. STRUCTURES, UTILITIES, STRUCTURAL COMPONENTS, AND IMPROVEMENTS NOT WITHIN THE SCOPE OF THIS PROJECT THAT ARE DAMAGED DURING THE CONSTRUCTION OPERATIONS SHALL BE REPAIRED OR REPLACED AT THE EXPENSE OF THE CONTRACTOR.
- 17. THE CONTRACTOR SHALL IMPLEMENT PROTECTIVE MEASURES TO CAPTURE ALL EXCESS CONSTRUCTION MATERIALS, REMOVAL ITEMS, WASTE, DEBRIS AND HAZARDOUS SUBSTANCES, AND NOT ALLOW THEIR DISCHARGE INTO THE SURROUNDING LAND, WATER OR AIR. THE CONTRACTOR SHALL PROPERLY DISPOSE OF THESE ITEMS ACCORDING TO THE REGULATIONS OF ALL GOVERNING AGENCIES.

G. PATCH REPAIR MATERIAL- FIVE STAR STRUCTURAL CONCRETE V/O PERMANENT REPAIR

COLLINS	524 E. Ludington St., Ste. 202 Escanaba, MI 49829 906-285-6500 www.collinsengr.com
	BREMAN
Seneral F	Grosse lie Parkway Bridge Pier Repairs Grosse IIe, MI
CEL	PROJECT
DESIG	12797 SNED BY: SJM
DRA	wn by: JCG
	SJM
4-	ATE: 16-21
	ET NO:



- CHANNEL BOTTOM

- REPAIR NOTE

- STREAMBED ELEVATION

- FP-475 VINYL

- STEEL PLATE

GROUT INFILL

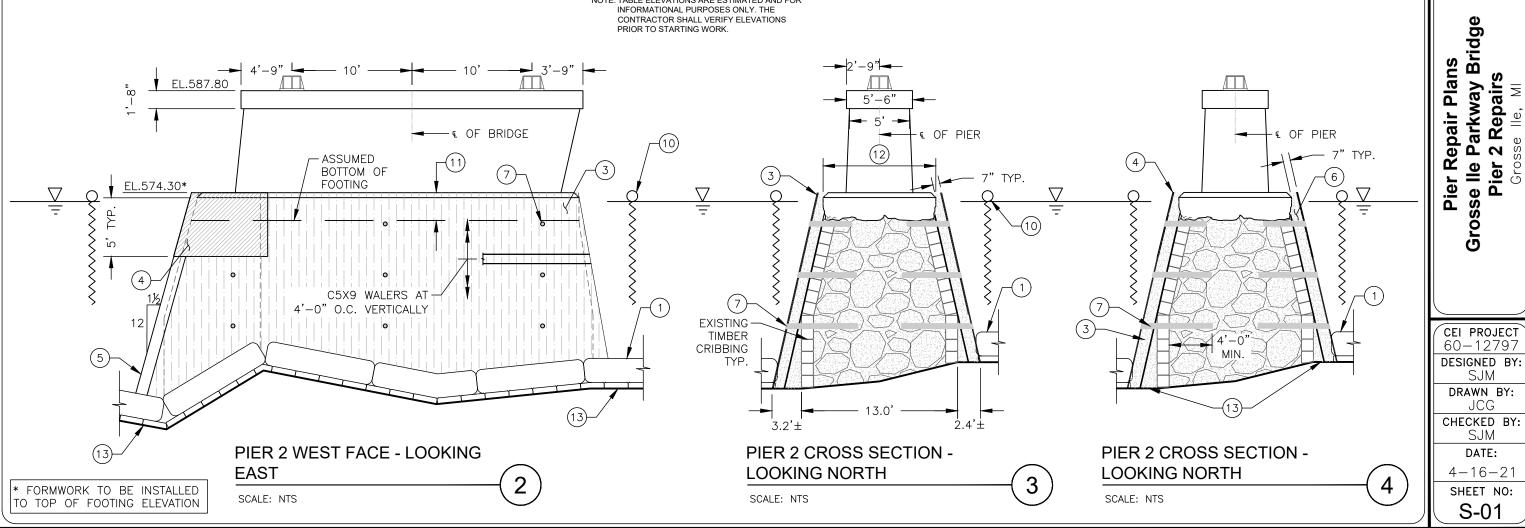
CRIBBING STONE WITH **GROUT INFILL**

PIER 2 STREAMBED ELEVATIONS							
LOCATION	CORNER	ELEVATION					
A	SW	557.8					
В	NW	559.3					
С	N	554.7					
D	NE	553.1					
E	SE	558.2					

NOTE: TABLE ELEVATIONS ARE ESTIMATED AND FOR INFORMATIONAL PURPOSES ONLY. THE CONTRACTOR SHALL VERIFY ELEVATIONS PRIOR TO STARTING WORK.

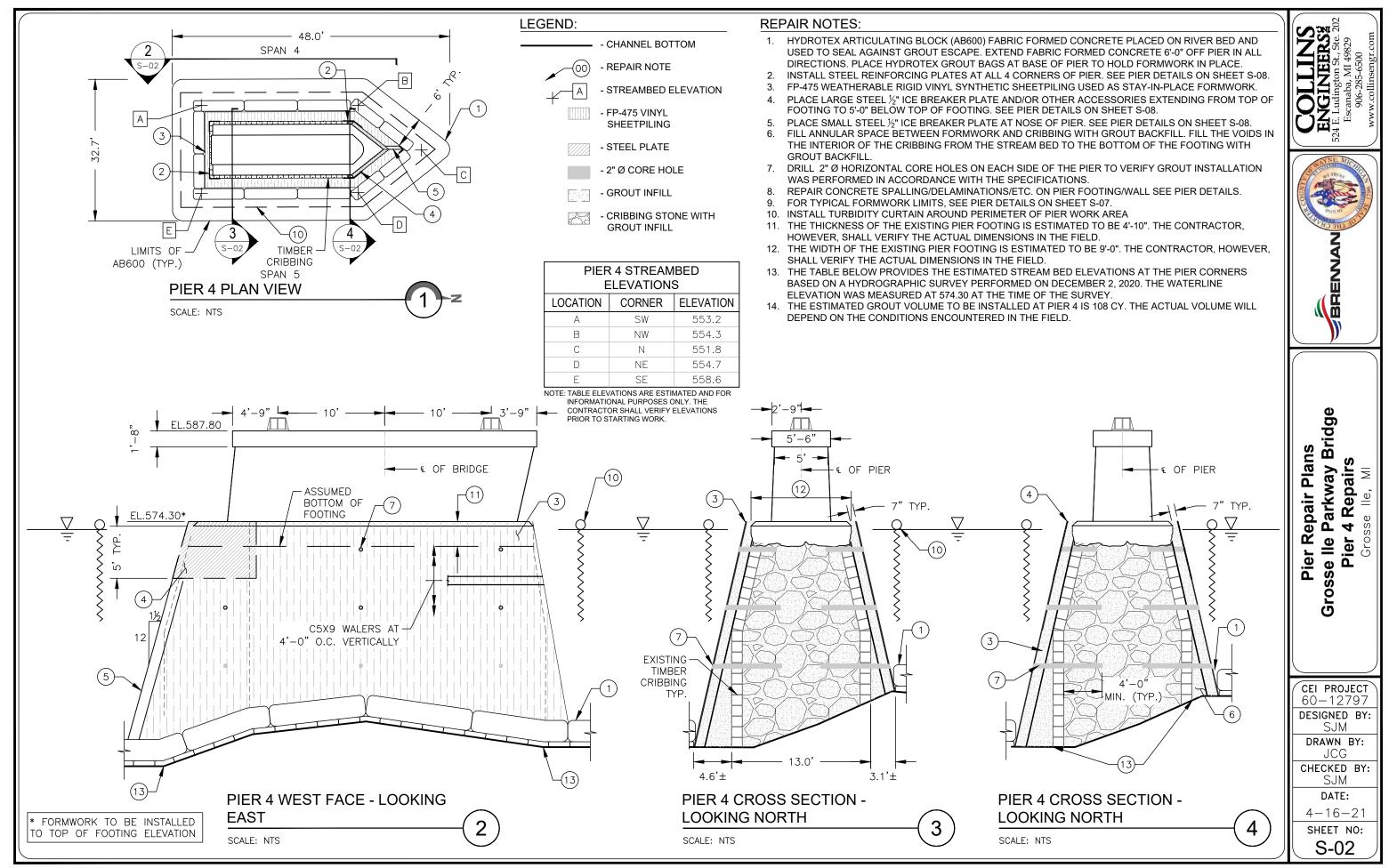
REPAIR NOTES:

- 1. HYDROTEX ARTICULATING BLOCK (AB600) FABRIC FORMED CONCRETE PLACED ON RIVER BED AND USED TO SEAL AGAINST GROUT ESCAPE. EXTEND FABRIC FORMED CONCRETE 6'-0" OFF PIER IN ALL DIRECTIONS. PLACE HYDROTEX GROUT BAGS AT BASE OF PIER TO HOLD FORMWORK IN PLACE.
- 2. 3.
- 4
- FOOTING TO 5'-0" BELOW TOP OF FOOTING. SEE PIER DETAILS ON SHEET S-08. 5
- 6
- THE INTERIOR OF THE CRIBBING FROM THE STREAM BED TO THE BOTTOM OF THE FOOTING WITH **GROUT BACKFILL**
- DRILL 2" Ø HORIZONTAL CORE HOLES ON EACH SIDE OF THE PIER TO VERIFY GROUT INSTALLATION 7. WAS PERFORMED IN ACCORDANCE WITH THE SPECIFICATIONS.
- 8 REPAIR CONCRETE SPALLING/DELAMINATIONS/ETC. ON PIER FOOTING/WALL SEE PIER DETAILS.
- FOR TYPICAL FORMWORK LIMITS, SEE PIER DETAILS ON SHEET S-07. 9.
- 10. INSTALL TURBIDITY CURTAIN AROUND PERIMETER OF PIER WORK AREA
- THE THICKNESS OF THE EXISTING PIER FOOTING IS ESTIMATED TO BE 4'-10". THE CONTRACTOR, 11. HOWEVER, SHALL VERIFY THE ACTUAL DIMENSIONS IN THE FIELD.
- SHALL VERIFY THE ACTUAL DIMENSIONS IN THE FIELD.
- 13. THE TABLE BELOW PROVIDES THE ESTIMATED STREAM BED ELEVATIONS AT THE PIER CORNERS BASED ON A HYDROGRAPHIC SURVEY PERFORMED ON DECEMBER 2, 2020. THE WATERLINE ELEVATION WAS MEASURED AT 574.30 AT THE TIME OF THE SURVEY.
- 14. THE ESTIMATED GROUT VOLUME TO BE INSTALLED AT PIER 2 IS 92 CY. THE ACTUAL VOLUME WILL DEPEND ON THE CONDITIONS ENCOUNTERED IN THE FIELD.

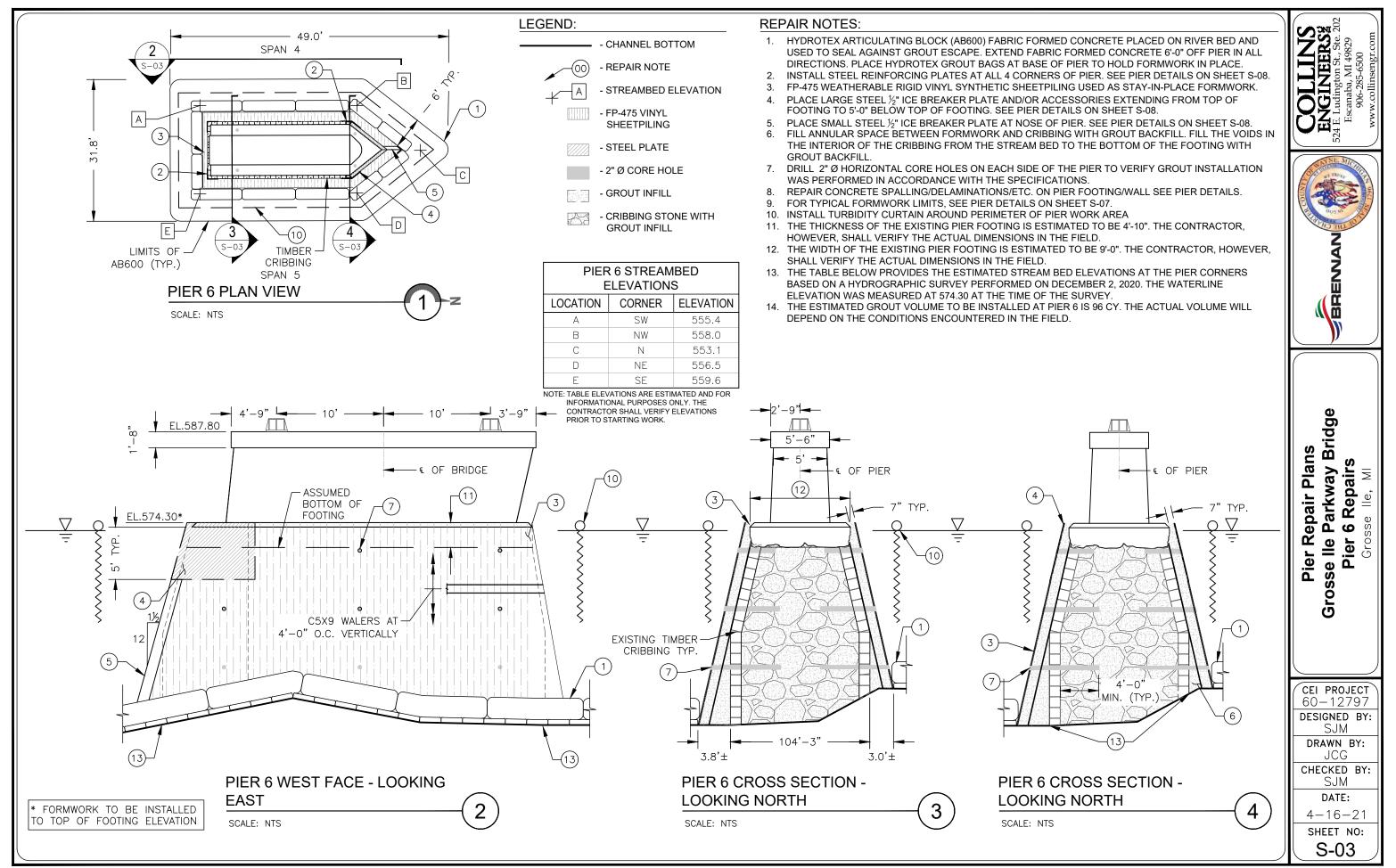


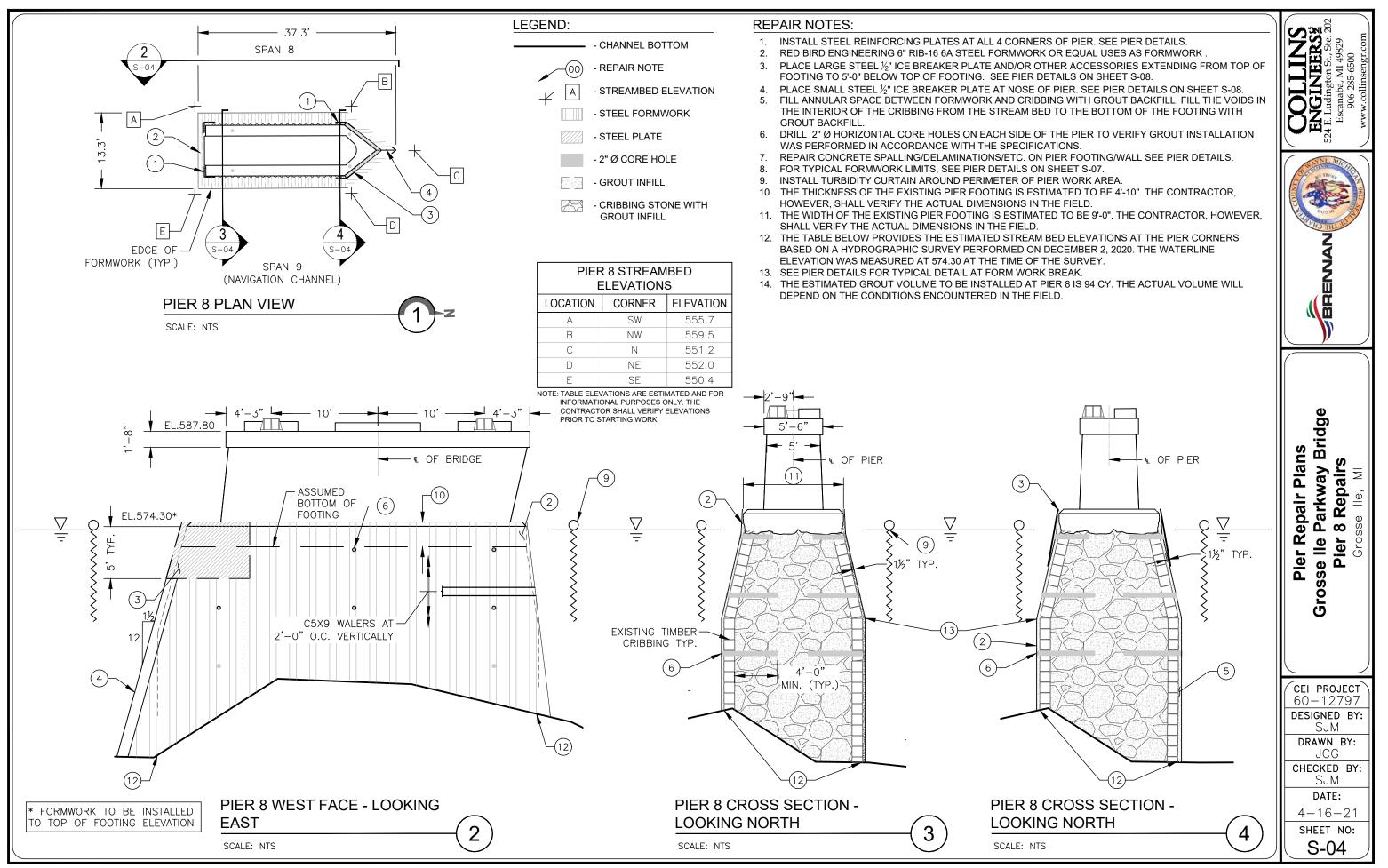
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COLLINS INSTALL STEEL REINFORCING PLATES AT ALL 4 CORNERS OF PIER. SEE PIER DETAILS ON SHEET S-08. FP-475 WEATHERABLE RIGID VINYL SYNTHETIC SHEETPILING USED AS STAY-IN-PLACE FORMWORK. PLACE LARGE STEEL 1/2" ICE BREAKER PLATE AND/OR OTHER ACCESSORIES EXTENDING FROM TOP OF PLACE SMALL STEEL 1/2" ICE BREAKER PLATE AT NOSE OF PIER. SEE PIER DETAILS ON SHEET S-08. FILL ANNULAR SPACE BETWEEN FORMWORK AND CRIBBING WITH GROUT BACKFILL. FILL THE VOIDS IN BRENNAN 12. THE WIDTH OF THE EXISTING PIER FOOTING IS ESTIMATED TO BE 9'-0". THE CONTRACTOR, HOWEVER,

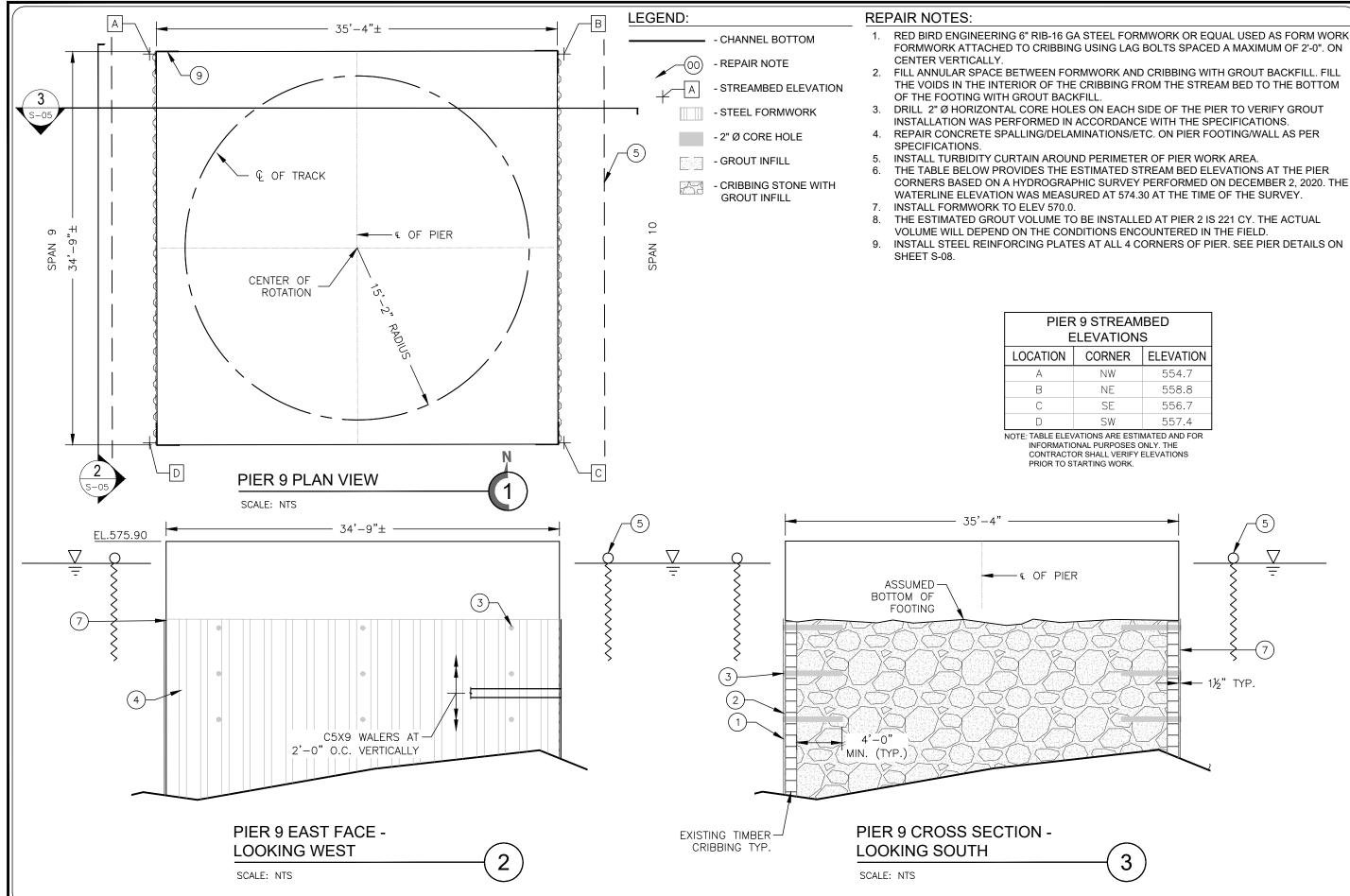


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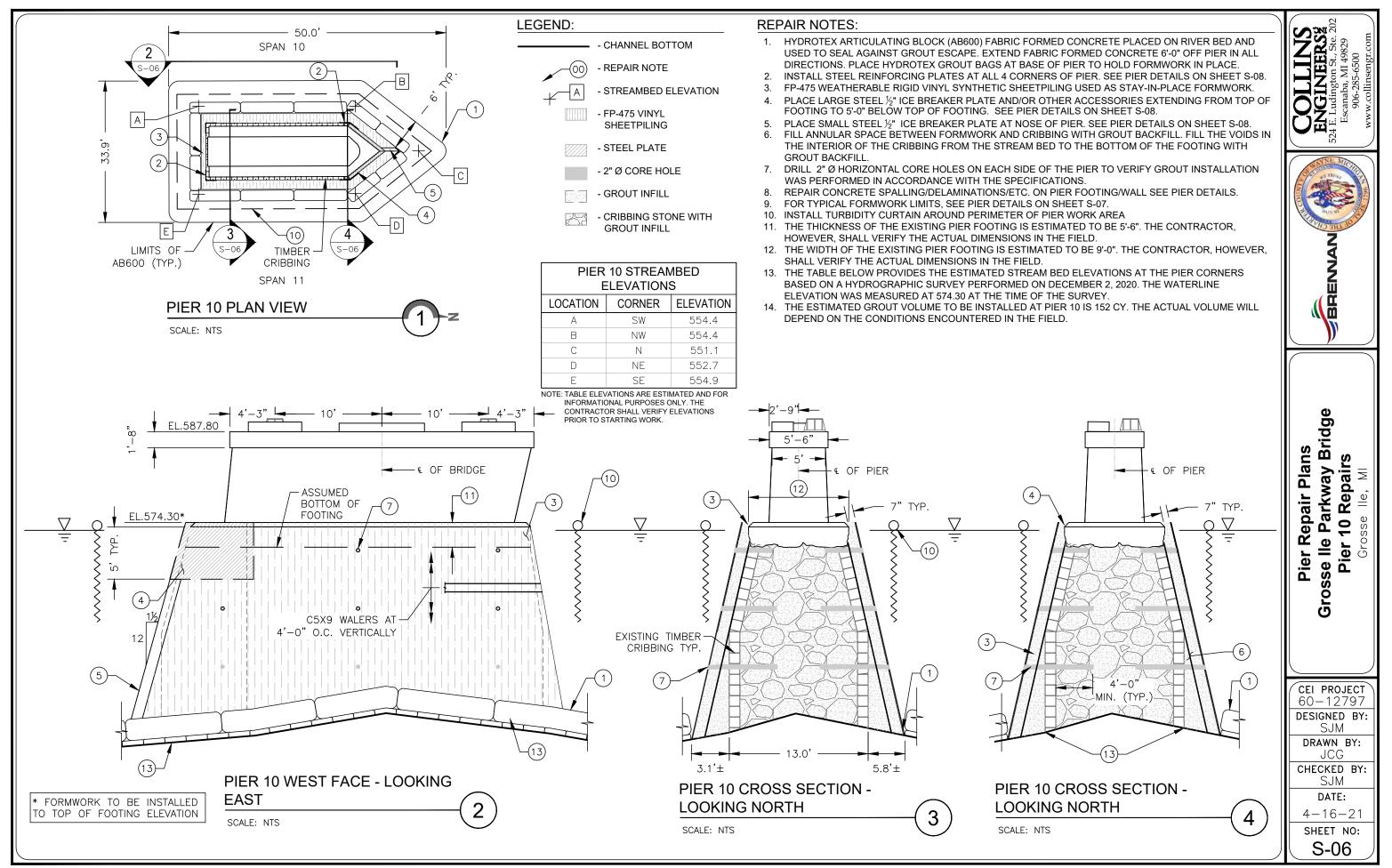
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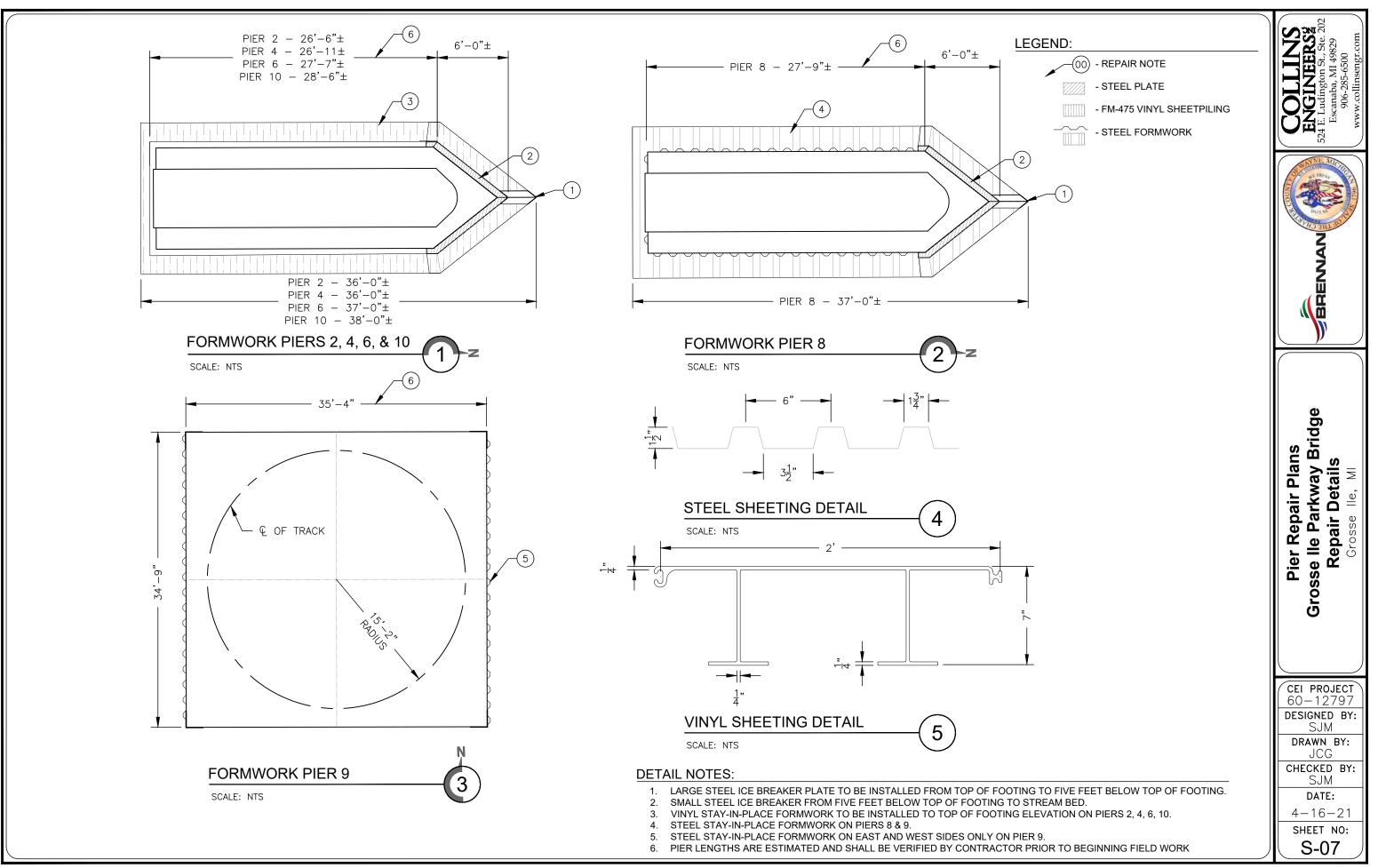


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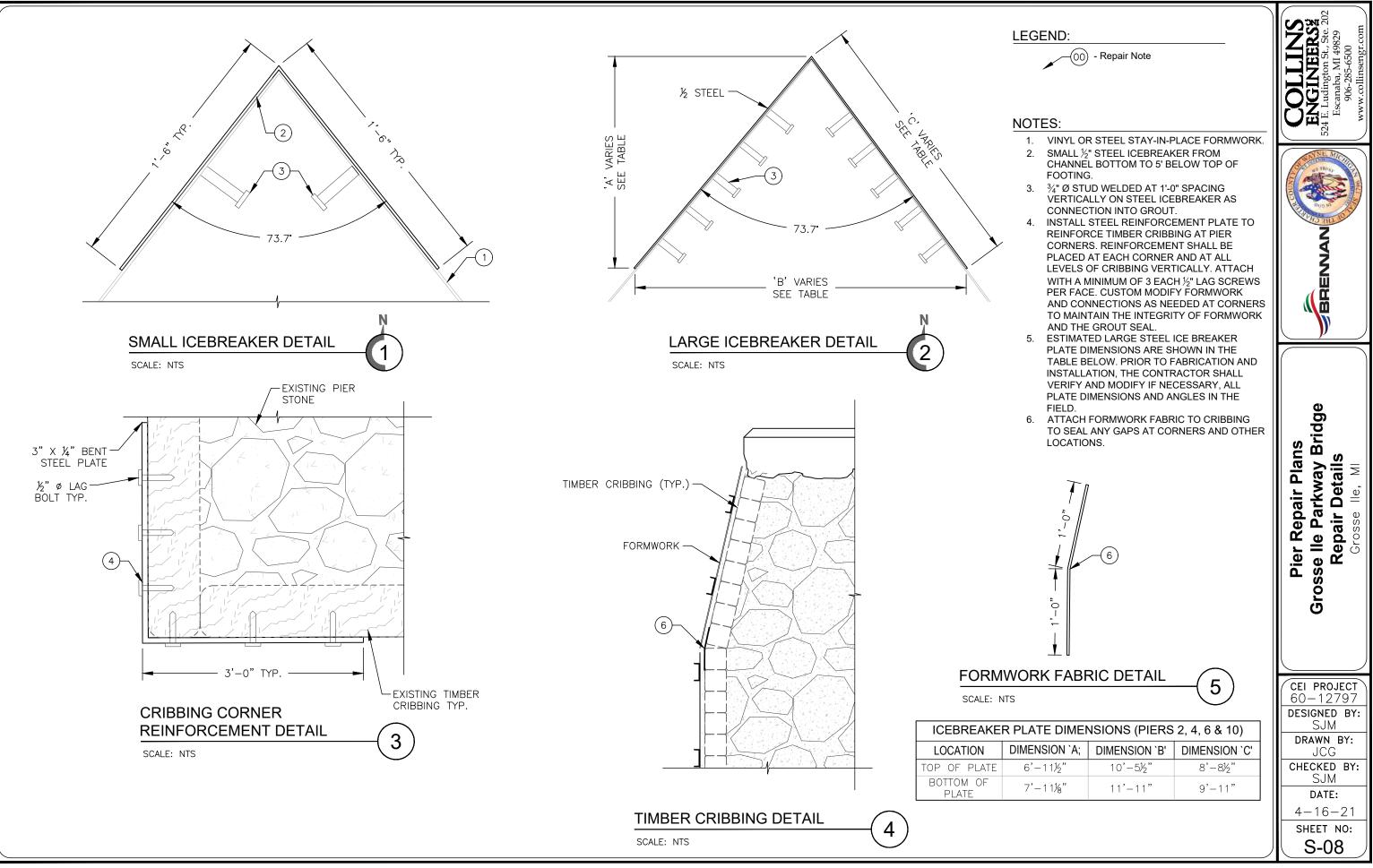
STREAMBED						
/ATIONS						
ORNER	ELEVATION					
NW	554.7					
NE	558.8					
SE	556.7					
SW	557.4					

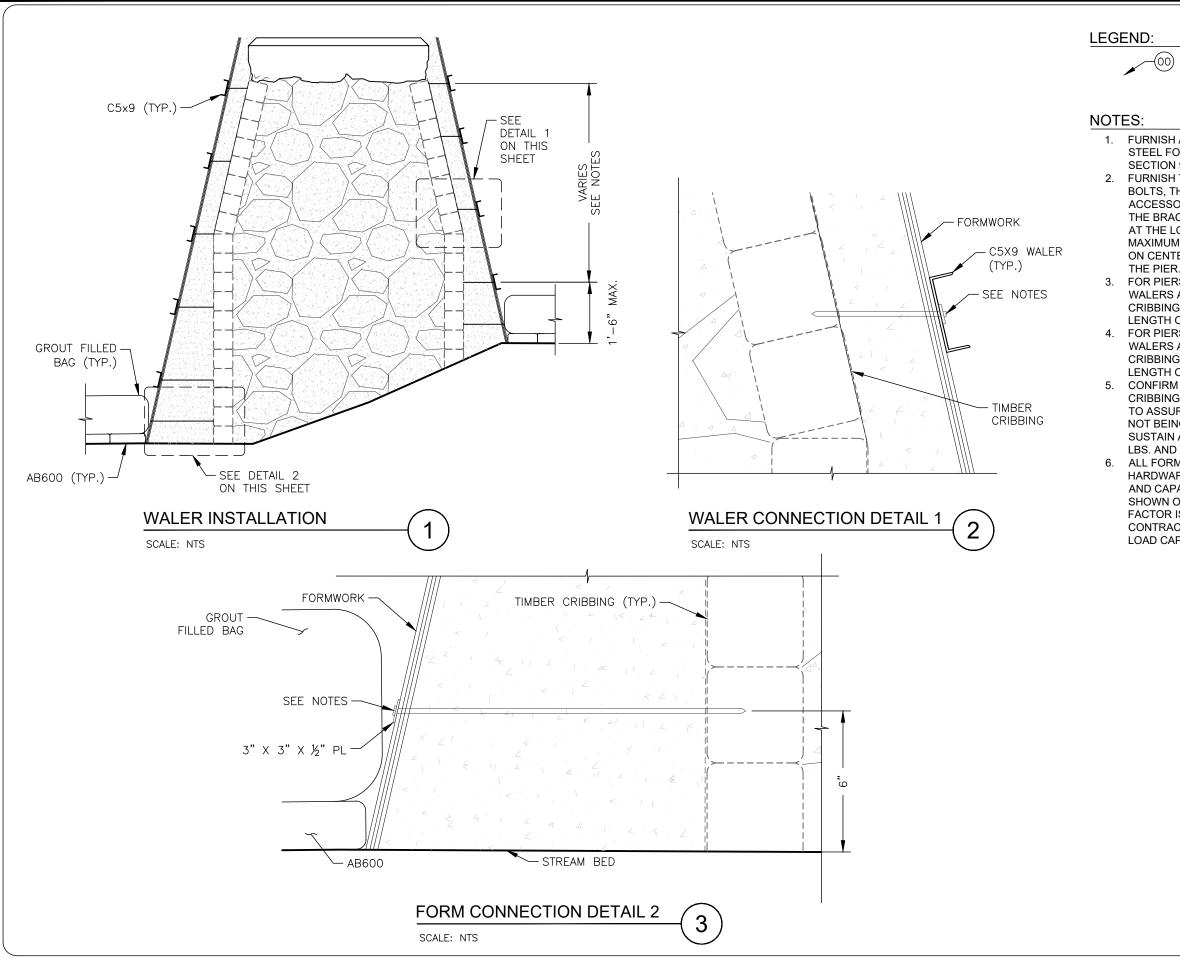






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–(00) - Repair Note

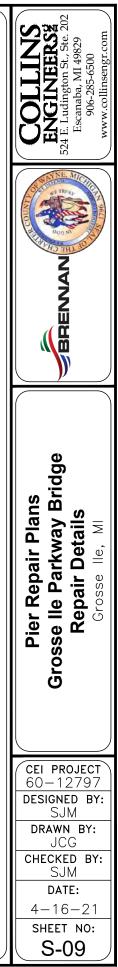
1. FURNISH AASHTO M270 GRADE 36 STRUCTURAL STEEL FOR THE WALERS IN ACCORDANCE WITH SECTION 906 OF THE STANDARD SPECIFICATIONS. 2. FURNISH TAPPED LAG BOLTS, COIL-LAGS, COIL BOLTS, THREADED RODS AND/OR OTHER SUITABLE ACCESSORIES AND RELATED HARDWARE TO ATTACH THE BRACING AND THE FORMWORK TO THE CRIBBING AT THE LOCATIONS SHOWN ON THE PLANS. THE MAXIMUM SPACING OF WALER CONNECTIONS IS 4'0" ON CENTER HORIZONTALLY ALONG THE LENGTH OF

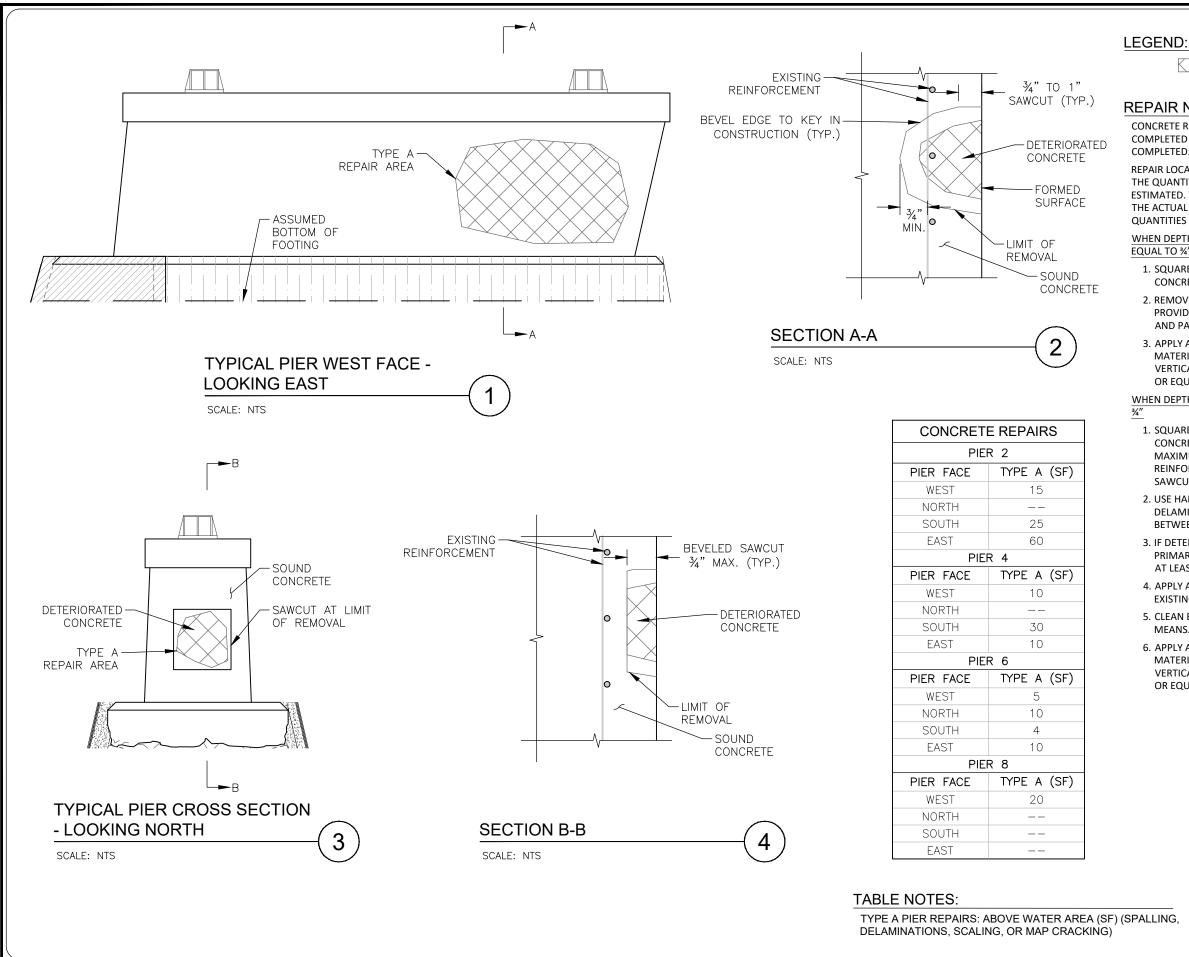
3. FOR PIERS 8 AND 9, THE MAXIMUM SPACING OF WALERS AND FORMWORK CONNECTIONS TO THE CRIBBING IS 2'0" ON CENTER VERTICALLY ALONG THE LENGTH OF THE PIER.

4. FOR PIERS 2, 4, 6 AND 10, THE MAXIMUM SPACING OF WALERS AND FORMWORK CONNECTIONS TO THE CRIBBING IS 4'-0" ON CENTER VERTICALLY ALONG THE LENGTH OF THE PIER.

5. CONFIRM THE SIZE AND SPECIES OF TIMBER CRIBBING TO WHICH CONNECTIONS ARE BEING MADE, TO ASSURE THE LAG WITHDRAWAL LOAD CAPACITY IS NOT BEING EXCEEDED. PROVIDE CONNECTIONS TO SUSTAIN A MAXIMUM SAFE WORKING LOAD OF 2100 LBS. AND A 2.0 FACTOR OF SAFETY

ALL FORMING ACCESSORIES AND RELATED HARDWARE MUST BE OF PROPER LENGTH, DIAMETER AND CAPACITY. DO NOT EXCEED THE SPACING SHOWN ON THE PLANS. IF A GREATER SAFETY FACTOR IS REQUIRED FOR ANY REASON, THE CONTRACTOR SHALL REDUCE THE SAFE WORKING LOAD CAPACITY ACCORDINGLY.





- CONCRETE REMOVAL

REPAIR NOTES:

CONCRETE REPAIRS ABOVE WATER SHALL NOT BE COMPLETED UNTIL AFTER BELOW WATER REPAIRS ARE COMPLETED.

REPAIR LOCATIONS SHOWN ARE ONLY EXAMPLE LOCATIONS. THE QUANTITIES SHOWN IN THE TABLE FOR TYPE A ARE ESTIMATED. THE CONTRACTOR SHALL IDENTIFY AND LOCATE THE ACTUAL LOCATIONS ON THE PIERS AND THE TYPE AND QUANTITIES OF REPAIRS TO BE CONSTRUCTED.

WHEN DEPTH OF DETERIORATED CONCRETE IS LESS THAN OR EQUAL TO ¾"

1. SQUARE OFF DETERIORATED CONCRETE TO SOUND CONCRETE WITH A SAWCUT OF ¾" MAXIMUM.

2. REMOVE ALL LOOSE AND DELAMINATED CONCRETE TO PROVIDE A SOUND BOND BETWEEN EXISTING CONCRETE AND PATCHING MATERIAL.

3. APPLY A RAPID HARDENING CONCRETE PATCHING MATERIAL. FIVE STAR STRUCTURAL CONCRETE WITHOUT VERTICAL LOVERHEAD PERMANENT REPAIR MATERIAL OR EQUAL.

WHEN DEPTH OF DETERIORATED CONCRETE IS GREATER THAN

1. SQUARE OFF DETERIORATED CONCRETE TO SOUND CONCRETE WITH A SAWCUT OF ¾" MINIMUM TO 1" MAXIMUM, BUT NOT TO THE DEPTH OF REINFORCEMENT STEEL. BACK BEVEL EDGE BEYOND SAWCUT.

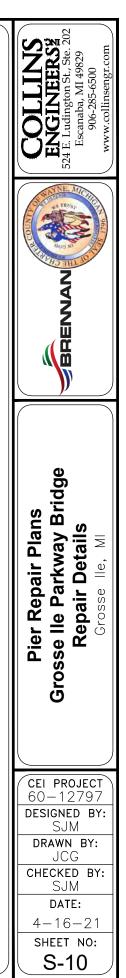
2. USE HANDTOOLS TO REMOVE ALL LOOSE AND DELAMINATED CONCRETE TO PROVIDE A SOUND BOND BETWEEN EXISTING CONCRETE AND NEW CONCRETE.

3. IF DETERIORATED CONCRETE EXTENDS BEYOND THE PRIMARY REINFORCEMENT. REMOVE THE CONCRETE TO AT LEAST ¾" BEHIND THE REINFORCEMENT.

4. APPLY AN EPOXY BONDING COMPOUND BETWEEN THE EXISTING AND THE NEW CONCRETE.

5. CLEAN EXISTING REINFORCING BARS BY MECHANICAL MEANS.

6. APPLY A RAPID HARDENING CONCRETE PATCHING MATERIAL. FIVE STAR STRUCTURAL CONCRETE WITHOUT VERTICAL LOVERHEAD PERMANENT REPAIR MATERIAL OR EQUAL.



MDOT BRIDGE LOAD RATING ASSUMPTIONS

MICHIGAN DEPARTMENT OF TRANSPORTATION

STR 12006	LOAD RATING			
Facility	Latitude / Longitude	MDOT Structure ID	Structure Condition	
GROSSE ILE PARKWAY	42.1273 / -83.173	82200010000B020	Poor Condition(4)	
Feature	Length / Width / Spans	Owner		
TRENTON CHANNEL	1,345.88 / 31.8 / 12	County: Wayne(82)		
Location	Built / Recon. / Paint / Ovly.	TSC	Operational Status	
GROSSE ILE	1932 / 2007 / 1978 /	Taylor(25)	P Posted for load(406580)	
Region / County	Material / Design	Last NBI Inspection	Scour Evaluation	
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action	

Inspection Date:

11/23/2021

Rating Considers Field Condition of Members: Deterioration:

SIA 58: 7, SIA 59: 4, SIA 60: 5 Summary of current (2021) section loss on floorbeams and girders in Documents Tab

Yes

Most Recent Year Construct / Reconstruct / Overlay: 2007

History of Work Impacting Load Rating:

1932: Original construction. 1942: Access stairs installed at spans 8 & 11. 1961: Traffic gates relocated to spans 7 & 12. 1980: Stringer, deck and sidewalk replacement. Misc steel repair. 2007: Deck, sidewalk and railing replacement. Suspended catwalk installed. Misc steel repair. 2021: Substructure repair below waterline to piers, Misc steel repairs throughout all spans

Superstructure Component:	3 Steel	Beam fy: 30.0	ksi Beam f'c / fb:	ksi
Composite:	No Number of	of Beams: 5 Shop	Drawings Verified: Yes	
Beam Size(s) & Names (each span):	See "Additional Loads" fie	ld.		
Deck: Thickness (in.):	Fy / f'c:	36.0 / ksi	Deck Design Load > H15: Yes	5
Wearing Surface: Mat'l:		Thickness (in.):	Unit Weight (pcf.):	
	LEFT	CENTER	RIGHT	
Barrier: Type / Weight (plf.):	/	1	/	
Sidewalk: Width / Thick (in.):	/	/	/	
Clear Roadway (ft.):	20.0			

Additional Loads:

For Spans 1-8,11-12 (Fixed Spans): No. Beams = 5 (2 Girders + 3 Stringers) | Girders and Original Floorbeams and Stringers Fy = 30ksi; replaced Floorbeams and Stringers Fy = 36ksi | Size of Beams = 102.5" Web PL; L8x8x3/4 flange angles; three bottom flange cover plates totaling 1 3/8" riveted built-up Girders |Three S20x65.4 Stringers | 6-Beth 18x54.5, S18x54.7 or W18x55 floorbeams per span For Spans 9 and 10 (Swing Spans): Beam Fy = *** | Size of Beams = S20x56 (End Bays, Historic); S20x65.4 (Interior Bays) | No. Beams = 6 Stringers (End Bays); 5 Stringers (Interior Bays) | 2-Trusses (riveted built-up members) | 13 - Beth 30x149 floorbeams For Spans 1-8,11-12 (Fixed spans) Deck Thickness*: 5 in. Barrier Type/Weight: Parapet tube 354 plf. (L)(R) Traffic gate = 500 lb (estimated) For Spans 9 and 10 (Swing Spans): Deck Thickness*: 5 in. Barrier Type/Weight: Type B Rail / 110 plf. (L)(R) Sidewalk or Brush Block**: Width/Thick: 36 in./2 in. (L)(R)

Unique Factors That Affect Capacity:

For Span 1-8,11-12 (Fixed Spans) ***Steel strength: 1930 work fy = 30 ksi, 1980 & 2007 work fy = 36 ksi, for 2021 repairs fy=50 ksi *Roadway: 5" steel grating = 27.5 psf. Use equivalent 2.2" concrete deck for analysis. Sidewalk: 2" aluminum plank = 4.7 psf. Floorbeams supported at midpoint by cross-framing. Assume grating provides lateral support to stringers. Section loss on floorbeams per 2021 inspection. Assumed 2021 bolted repairs restored members to original capacity. For Spans (Span 9-10) *Roadway: 5" steel grating = 27.5 psf. Use equivalent 2.2" concrete deck for analysis. **Sidewalk: 2" concrete filled steel grate = 32 psf. Assume grating provides lateral support to stringers. 2021 Load Rating updated existing XML file in MiBRIDGE. Updates to model included bolted steel repairs and replacing floorbeams.

Analyzed By: Eric Rickert

MDOT BRIDGE LOAD RATING SUMMARY

MICHIGAN DEPARTMENT OF TRANSPORTATION

STR 12006 LOAD RATING SUMMARY									
Facility	Latitude / Longitude	MDOT Structure ID	Structure Condition						
GROSSE ILE PARKWAY	42.1273 / -83.173	82200010000B020	Poor Condition(4)						
Feature	Length / Width / Spans	Owner							
TRENTON CHANNEL	1,345.88 / 31.8 / 12	County: Wayne(82)							
Location	Built / Recon. / Paint / Ovly.	TSC	Operational Status						
GROSSE ILE	1932 / 2007 / 1978 /	Taylor(25)	P Posted for load(406580)						
Region / County	Material / Design	Last NBI Inspection	Scour Evaluation						
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action						

Compliance Issue:	None		
Compliance Verified:	No		
Analysis Program:	AASHTOW	/are Bridge Rating (BrR)	
Analysis Program Version:	6.8.4		
Rating Considers Field Condition of Members:	Yes	Inspection Date:	11/23/2021
Controlling component and failure mode:			

Federal and Legal: Swing Span Floorbeam 7W with Deterioration in Flexure

NEW INVENTORY CODING

NBI Item 63 - Operating Rating Method NBI Item 64F - Federal Operating Ratings

MDOT Item 64MA - Michigan Operating Method MDOT Item 64MB - Michigan Operating Rating MDOT Item 64MC - Michigan Operating Truck

NBI Item 65 - Inventory Rating Method NBI Item 66 - Federal Inventory Rating

NBI Item 41 - Structure Open Posted Closed NBI Item 70 - Bridge Posting Posted By MDOT Item 141 - Posted Loading

MDOT Item 193A - Michigan Overload Class MDOT Item 193C - Overload Status 6 LFR in Rating Factor 1.5 6 LFR in Rating Factor 0.93 17 6 LFR in Rating Factor 0.9 P P Posted for load 3 3 - 89% - 80% Truck Type 406580





R12-5

Analyzed By: Checked By: Eric Rickert Ryan Lefere Date: Date: 02/04/2022 02/08/2022

BRIDGE LOAD RATING RESULTS

FB 1							
Truck	LL Type	Rating Method	Tons RF		Location % Span	Limit State	
HS-20	Lane	LFD Inv	40.91	1.136	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneInv
HS-20 HS-20	Lane Axle Load	LFD Oper LFD Inv	68.33 34.73	1.898 0.965	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20LaneOper HS-20Axle Loadinv
HS-20	Axle Load		58.01	1.611	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadOper
Michigan 1 Unit Truck 01-NL&DL	Axle Load		47.54	2.846	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
Michigan 1 Unit Truck 02-DL	Axle Load		47.43	2.001	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 02-DLAxle LoadOper
Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04	Axle Load Axle Load		49.78 51.11	1.83 1.517	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper
Michigan 1 Unit Truck 05-DL	Axle Load		62.56	1.489	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 05-DLAxle LoadOper
Michigan 2 Unit Truck 06-DL	Axle Load	LFD Oper	74.65	1.472	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 06-DLAxle LoadOper
Michigan 2 Unit Truck 07-DL	Axle Load		87.9	1.472	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 07-DLAxle LoadOper
Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 09-NL&DL	Axle Load Axle Load		67.57 51.92	1.479 2.02	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper
Michigan 2 Unit Truck 10-DL	Axle Load		56.63	1.732	12 1 (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 11-DL	Axle Load		61.87	1.484	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 11-DLAxle LoadOper
Michigan 2 Unit Truck 12-DL	Axle Load		75.81	1.291	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load		81.73	1.303	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 15-DL	Axle Load Axle Load		77.08 90.93	1.164 1.268	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 14Axle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load		72.53	1.048	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL	Axle Load		75.7	1	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 17-DLAxle LoadOper
Michigan 2 Unit Truck 18-DL	Axle Load		78.64	1.021	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 18-DLAxle LoadOper
Michigan 3 Unit Truck 19-DL Michigan 3 Unit Truck 20	Axle Load Axle Load		85.85 69.93	1.463 1.6	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper
Michigan 3 Unit Truck 21-DL	Axle Load		99.59	1.316	12 1 (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load		99.62	1.234	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load		87.48	1.136	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load Axle Load		93.44 94.2	1.532 1.149	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	AXIE LUAU	LFD Oper	94.2	1.149	12 1-(50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper
FB 2							
Truck	LL Type	Rating Method	Tons RF		Location % Span	Limit State	
HS-20 HS-20	Lane Lane	LFD Inv LFD Oper	41.75 69.73	1.16 1.937	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20LaneInv HS-20LaneOper
HS-20	Axle Load		35.45	0.985	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadInv
HS-20	Axle Load	LFD Oper	59.2	1.644	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadOper
Michigan 1 Unit Truck 01-NL&DL	Axle Load		48.51	2.905	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03	Axle Load Axle Load		48.41 50.81	2.042 1.868	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 02-DLAxle LoadOper
Michigan 1 Unit Truck 04	Axle Load		52.16	1.548	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper
Michigan 1 Unit Truck 05-DL	Axle Load		63.84	1.52	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 05-DLAxle LoadOper
Michigan 2 Unit Truck 06-DL	Axle Load	LFD Oper	76.18	1.503	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 06-DLAxle LoadOper
Michigan 2 Unit Truck 07-DL	Axle Load		89.71	1.503	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 07-DLAxle LoadOper
Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 09-NL&DL	Axle Load Axle Load		68.96 52.99	1.509 2.062	12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper
Michigan 2 Unit Truck 10-DL	Axle Load		57.8	1.768	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 11-DL	Axle Load		63.14	1.514	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 11-DLAxle LoadOper
Michigan 2 Unit Truck 12-DL	Axle Load	LFD Oper	77.37	1.318	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load		83.41	1.33	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 15-DL	Axle Load Axle Load		78.66 92.8	1.188 1.294	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 14Axle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load		74.02	1.07	12 1 (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL	Axle Load		77.25	1.021	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 17-DLAxle LoadOper
Michigan 2 Unit Truck 18-DL	Axle Load		80.26	1.042	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 18-DLAxle LoadOper
Michigan 3 Unit Truck 19-DL	Axle Load		87.61	1.493	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper
Michigan 3 Unit Truck 20 Michigan 3 Unit Truck 21-DL	Axle Load Axle Load		71.36 101.63	1.633 1.343	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load		101.67	1.26	12 1 (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load		89.28	1.159	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load		95.36	1.563	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	Axle Load	LFD Oper	96.13	1.172	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper
FB 3							
Truck	LL Type	Rating Method	Tons RF		Location % Span	Limit State Design Flexure - Steel	
HS-20 HS-20	Lane Lane	LFD Inv LFD Oper	41.75 69.73	1.16 1.937	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel	HS-20LaneInv HS-20LaneOper
HS-20	Axle Load		35.45	0.985	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadInv
HS-20	Axle Load		59.2	1.644	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadOper
Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL	Axle Load Axle Load		48.51 48.41	2.905 2.042	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper
Michigan 1 Unit Truck 03	Axle Load		50.81	1.868	12 1 (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 03Axle LoadOper
Michigan 1 Unit Truck 04	Axle Load		52.16	1.548	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 04Axle LoadOper
Michigan 1 Unit Truck 05-DL	Axle Load		63.84	1.52	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 05-DLAxle LoadOper
Michigan 2 Unit Truck 06-DL	Axle Load		76.18	1.503	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 06-DLAxle LoadOper
Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL	Axle Load Axle Load		89.71 68.96	1.503 1.509	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper
Michigan 2 Unit Truck 09-NL&DL	Axle Load		52.99	2.062	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 09-DLAxie LoadOper
Michigan 2 Unit Truck 10-DL	Axle Load		57.8	1.768	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 11-DL	Axle Load		63.14	1.514	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 11-DLAxle LoadOper
Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL	Axle Load Axle Load		77.37 83.41	1.318 1.33	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load Axle Load		78.66	1.33	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxie LoadOper Michigan 2 Unit Truck 14Axle LoadOper
Michigan 2 Unit Truck 15-DL	Axle Load		92.8	1.294	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load		74.02	1.07	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL Michigan 2 Unit Truck 18-DL	Axle Load Axle Load		77.25 80.26	1.021 1.042	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	Michigan 2 Unit Truck 17-DLAxle LoadOper Michigan 2 Unit Truck 18-DLAxle LoadOper
withingan 2 Offit Hutk 10-DL	ANIC LUDU	L Oper	00.20	1.042	12 1-(30.0)	Design Flexure - Steel	Michigan 2 Onit Hack 10-DEAXIE LUduOpel

Michigan 3 Unit Truck 19-DL	Axle Load		Oper	87.61	1.493	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper
Michigan 3 Unit Truck 20	Axle Load	LFD	Oper	71.36	1.633	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 20Axle LoadOper
Michigan 3 Unit Truck 21-DL	Axle Load		Oper	101.63	1.343	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load	LFD	Oper	101.67	1.26	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load	LFD	Oper	89.28	1.159	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load	LFD	Oper	95.36	1.563	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	Axle Load	LFD	Oper	96.13	1.172	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper
FB 4								
Truck	LL Type	Rating N		Tons RF		ocation % Span	Limit State	
HS-20	Lane	LFD	Inv	41.75	1.16	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneInv
HS-20	Lane	LFD	Oper	69.73	1.937	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneOper
HS-20	Axle Load	LFD	Inv	35.45	0.985	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadInv
HS-20	Axle Load	LFD	Oper	59.2	1.644	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadOper
Michigan 1 Unit Truck 01-NL&DL	Axle Load	LFD	Oper	48.51	2.905	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
Michigan 1 Unit Truck 02-DL	Axle Load	LFD	Oper	48.41	2.042	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 02-DLAxle LoadOper
Michigan 1 Unit Truck 03	Axle Load	LFD	Oper	50.81	1.868	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 03Axle LoadOper
Michigan 1 Unit Truck 04	Axle Load		Oper	52.16	1.548	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 04Axle LoadOper
Michigan 1 Unit Truck 05-DL	Axle Load		Oper	63.84	1.52	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 05-DLAxle LoadOper
Michigan 2 Unit Truck 06-DL	Axle Load		Oper	76.18	1.503	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 06-DLAxle LoadOper
Michigan 2 Unit Truck 07-DL							-	
	Axle Load		Oper	89.71	1.503	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 07-DLAxle LoadOper
Michigan 2 Unit Truck 08-DL	Axle Load		Oper	68.96	1.509	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 08-DLAxle LoadOper
Michigan 2 Unit Truck 09-NL&DL	Axle Load		Oper	52.99	2.062	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 09-NL&DLAxle LoadOper
Michigan 2 Unit Truck 10-DL	Axle Load	LFD	Oper	57.8	1.768	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 11-DL	Axle Load	LFD	Oper	63.14	1.514	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 11-DLAxle LoadOper
Michigan 2 Unit Truck 12-DL	Axle Load	LFD	Oper	77.37	1.318	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load	LFD	Oper	83.41	1.33	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 14	Axle Load	LFD	Oper	78.66	1.188	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 14Axle LoadOper
Michigan 2 Unit Truck 15-DL	Axle Load	LFD	Oper	92.8	1.294	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load		Oper	74.02	1.07	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL	Axle Load		Oper	77.25	1.021	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 18-DL	Axle Load			80.26	1.042	12 1 (50.0)		
			Oper				Design Flexure - Steel	Michigan 2 Unit Truck 18-DLAxle LoadOper
Michigan 3 Unit Truck 19-DL	Axle Load		Oper	87.61	1.493	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper
Michigan 3 Unit Truck 20	Axle Load		Oper	71.36	1.633	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 20Axle LoadOper
Michigan 3 Unit Truck 21-DL	Axle Load	LFD	Oper	101.63	1.343	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load	LFD	Oper	101.67	1.26	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load	LFD	Oper	89.28	1.159	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load	LFD	Oper	95.36	1.563	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	Axle Load	LFD	Oper	96.13	1.172	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper
0								
FB 5								
Truck	LL Type	Rating N	Nethod	Tons RF	: Lo	cation % Span	Limit State	
HS-20	Lane	LFD	Inv	41.75	1.16	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneInv
HS-20	Lane	LFD	Oper	69.73	1.937	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneOper
HS-20	Axle Load	LED						
	Axie Luau	LFD	Inv	35.45	0.985	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadInv
HS-20	Axle Load		Inv Oper	35.45 59.2	0.985 1.644	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadInv HS-20Axle LoadOper
HS-20		LFD	Oper				Design Flexure - Steel	HS-20Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL	Axle Load Axle Load	LFD LFD	Oper Oper	59.2 48.51	1.644 2.905	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL	Axle Load Axle Load Axle Load	LFD LFD LFD	Oper Oper Oper	59.2 48.51 48.41	1.644 2.905 2.042	12 1 - (50.0) 12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03	Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD	Oper Oper Oper Oper	59.2 48.51 48.41 50.81	1.644 2.905 2.042 1.868	12 1 - (50.0) 12 1 - (50.0) 12 1 - (50.0) 12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04	Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16	1.644 2.905 2.042 1.868 1.548	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84	1.644 2.905 2.042 1.868 1.548 1.52	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18	1.644 2.905 2.042 1.868 1.548 1.52 1.503	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 07-DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509	$\begin{array}{cccc} 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \\ 12 & 1 - (\ 50.0) \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503	12 1 - (50.0) 12 1 - (50.0)	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL&DL Michigan 2 Unit Truck 00-NL&DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509	$\begin{array}{ccccc} 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062	$\begin{array}{cccc} 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL&DL Michigan 2 Unit Truck 00-NL&DL	Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768	$\begin{array}{ccccc} 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.0) \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04- Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL&DL Michigan 2 Unit Truck 09-NL&DL Michigan 2 Unit Truck 10-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514	$\begin{array}{ccccccc} 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \\ 12 & 1 & (& 50.0) \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 04Axle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 09-NLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 12-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33	$\begin{array}{ccccc} 12 & 1 & (& 50.0) \\ 12 & 1 & ($	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188	$\begin{array}{ccccc} 12 & 1 & (& 50.0) \\ \end{array}$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03-Axle LoadOper Michigan 1 Unit Truck 03-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL&DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 15-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294	$\begin{array}{ccccc} 12 & 1 - (& 50.0) \\ 12 & 1 - (& 50.$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14Axle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 09-NL&DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514 1.313 1.188 1.294 1.07	$\begin{array}{ccccc} 12 & 1 - (50.0) \\ 1$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 16-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.503 1.503 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 17-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.503 1.509 2.069 2.069 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 17-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 18-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 06-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 17-DL Michigan 2 Unit Truck 18-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.503 1.509 2.062 1.768 1.514 1.313 1.188 1.294 1.07 1.021 1.042 1.493	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03-Axle LoadOper Michigan 1 Unit Truck 03-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 17-DLAxle LoadOper Michigan 2 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 19-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 18-DL Michigan 3 Unit Truck 19-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.318 1.294 1.07 1.021 1.021 1.021 1.493 1.633	$\begin{array}{ccccc} 12 & 1 - (50.0) \\ 1$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 19-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 19-DL Michigan 3 Unit Truck 21-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 3 Unit Truck 19-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14 Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 18-DL Michigan 3 Unit Truck 19-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.318 1.294 1.07 1.021 1.021 1.021 1.493 1.633	$\begin{array}{ccccc} 12 & 1 - (50.0) \\ 1$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 19-DL Michigan 3 Unit Truck 21-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 3 Unit Truck 19-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 12-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 12-DL	Axle Load Axle Load	140 140 140 140 140 140 140 140 140 140	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.643 1.343 1.343 1.26	$\begin{array}{ccccc} 12 & 1 & (50.0) \\ 1$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 16-DLAxle LoadOper Michigan 2 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 20 Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 23-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.63	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.333 1.188 1.294 1.071 1.042 1.493 1.643 1.343 1.343 1.343	$\begin{array}{ccccccc} 12 & 1 & (50.0) \\$	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-Xle LoadOper Michigan 2 Unit Truck 14-Xle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 20-Xle LoadOper Michigan 3 Unit Truck 20-LAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 23-DL Michigan 3 Unit Truck 23-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.318 1.294 1.07 1.021 1.021 1.021 1.493 1.633 1.343 1.263	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 20- Michigan 3 Unit Truck 23-DL Michigan 3 Unit Truck 23-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.318 1.294 1.07 1.021 1.021 1.021 1.493 1.633 1.343 1.263	$\begin{array}{cccccc} 12 & 1 & (50.0) \\ $	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&ADL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03-Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-D	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36 96.13	1.644 2.005 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.26 1.159 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 10-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 04 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 12-DL Michigan 3 Unit Truck 20-DL Michigan 3 Unit Truck 21-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 24-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36 95.36 95.36 95.13	1.644 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.26 1.159 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 10-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 13-DL Michigan 3 Unit Truck 13-DL Michigan 3 Unit Truck 20-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 23-DL Michigan 3 Unit Truck 23-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 25-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.63 101.63 101.63 101.67 89.28 95.36 96.13	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.318 1.318 1.318 1.318 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.59 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 18-DLAxle LoadOper Michigan 3 Unit Truck 21-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 3 Unit Truck 24-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper
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HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 20-DL Michigan 3 Unit Truck 21-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 25-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.65 10.55 10.	1.644 2.005 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.38 1.294 1.07 1.021 1.042 1.493 1.343 1.26 1.159 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 4 LoadDer Michigan 4 Lo
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HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 20-DL Michigan 3 Unit Truck 21-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 25-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.65 10.5	1.644 2.005 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.38 1.294 1.07 1.021 1.042 1.493 1.343 1.26 1.159 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 4 LoadDer Michigan 4 Lo
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HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 20-DL Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 77.37 83.41 77.36 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36 96.13 Tons RF 39.89 66.62 33.87 56.56 46.35	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.33 1.33 1.343 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.263 1.172 1.563 1.172 1.563 1.172	12 1 - (50.0) 12 1 - (50.0) <t< td=""><td>Design Flexure - Steel Design Flexure - Steel</td><td>HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 20-Axle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper</td></t<>	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 20-Axle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
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HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 09-NL&DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 12-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 20-Michigan 3 Unit Truck 20-DL Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.366 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 101.63 105.56 6.62 33.87 56.56 46.35 46.25 48.54 49.84 61	1.644 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.38 1.294 1.633 1.343 1.26 1.593 1.72 1.633 1.343 1.26 1.59 1.563 1.172 1.633 1.343 1.26 1.59 1.563 1.172	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 14-Nakle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 1 Unit Truck 03-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-NL&DLAxle LoadOper Michigan 1 Unit Truck 04Axle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 3 Unit Truck 13-DL Michigan 3 Unit Truck 20-DL Michigan 1 Unit Truck 03-DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 03-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 77.37 83.41 77.36 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36 96.13 Tons RF 39.89 66.62 33.87 56.56 46.35 46.25 48.54 46.35	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.33 1.33 1.33 1.33 1.343 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.263 1.172 2.653 1.172 2.653 1.172 2.776 1.951 1.785 1.475 1.436	12 1 - (50.0) 12 1 - (50.0) <td< td=""><td>Design Flexure - Steel Design Flexure - Steel</td><td>HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 1 Unit Truck 03-NLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper</td></td<>	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 1 Unit Truck 03-NLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper
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HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 14-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 12-DL Michigan 3 Unit Truck 20-DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.64 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.36 9.5.37 5.5.56 46.55 48.54 49.84 61 72.79 85.71 65.89	1.644 2.905 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.38 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.26 1.553 1.172 2.776 1.571 2.776 1.951 1.785 1.479 1.452 1.436 1.442	12 1 - (50.0) 12 1 -	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 02-DLAxle LoadOper Michigan 1 Unit Truck 03Axle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 12-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 20Axle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 25-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 20 Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 25-DL Michigan 3 Unit Truck 25-DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-NL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.63 101.63 101.67 89.28 95.36 96.13 Tons RF 39.89 66.62 33.87 56.56 46.35 46.25 48.54 49.84 61 72.79 85.71 65.89 50.63	1.644 2.002 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.26 1.159 1.563 1.172 1.633 1.343 1.26 1.553 1.172 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.555 1.455	12 1 - (50.0) 12 1 - (50.0) <t< td=""><td>Design Flexure - Steel Design Flexure - Steel</td><td>HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper</td></t<>	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 13-DL Michigan 3 Unit Truck 13-DL Michigan 3 Unit Truck 13-DL Michigan 3 Unit Truck 20-DL Michigan 1 Unit Truck 03-DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03-ML Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 77.37 83.41 77.36 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.67 89.28 95.36 96.13 Tons RF 39.89 66.62 33.87 56.56 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 48.54 46.35 46.25 46.25	1.644 2.905 2.042 1.868 1.548 1.503 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.33 1.33 1.343 1.294 1.07 1.021 1.042 1.493 1.633 1.294 1.633 1.294 1.633 1.294 1.633 1.294 1.633 1.59 1.563 1.172 2.663 1.172 2.776 1.551 1.785 1.476 1.951 1.785 1.436 1.436 1.436 1.436 1.436 1.436	12 1 - (50.0) 12 1 - (50.0) <td< td=""><td>Design Flexure - Steel Design Flexure - Steel</td><td>HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 1 Unit Truck 04-NL&LOadOper Michigan 1 Unit Truck 04-NL&LAxle LoadOper Michigan 1 Unit Truck 03-NL&Laxle LoadOper Michigan 1 Unit Truck 03-NL&Laxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper</td></td<>	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 06-DLAxle LoadOper Michigan 2 Unit Truck 07-DLAxle LoadOper Michigan 2 Unit Truck 08-DLAxle LoadOper Michigan 2 Unit Truck 09-NL&DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 13-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 2 Unit Truck 14-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 12-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 23-DLAxle LoadOper Michigan 1 Unit Truck 04-NL&LOadOper Michigan 1 Unit Truck 04-NL&LAxle LoadOper Michigan 1 Unit Truck 03-NL&Laxle LoadOper Michigan 1 Unit Truck 03-NL&Laxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper
HS-20 Michigan 1 Unit Truck 01-NL&DL Michigan 1 Unit Truck 02-DL Michigan 1 Unit Truck 03 Michigan 1 Unit Truck 04 Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 05-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 07-DL Michigan 2 Unit Truck 10-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 11-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 13-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 15-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 2 Unit Truck 14-DL Michigan 3 Unit Truck 20 Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 22-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 24-DL Michigan 3 Unit Truck 25-DL Michigan 3 Unit Truck 25-DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL&DL Michigan 1 Unit Truck 07-NL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL Michigan 2 Unit Truck 08-DL	Axle Load Axle Load	LFD LFD LFD LFD LFD LFD LFD LFD LFD LFD	Oper Oper Oper Oper Oper Oper Oper Oper	59.2 48.51 48.41 50.81 52.16 63.84 76.18 89.71 68.96 52.99 57.8 63.14 77.37 83.41 78.66 92.8 74.02 77.25 80.26 87.61 71.36 101.63 101.63 101.63 101.67 89.28 95.36 96.13 Tons RF 39.89 66.62 33.87 56.56 46.35 46.25 46.25 46.25 46.25 46.25 46.54 49.84 61 72.79 85.71 65.89 50.63	1.644 2.002 2.042 1.868 1.548 1.52 1.503 1.509 2.062 1.768 1.514 1.318 1.33 1.188 1.294 1.07 1.021 1.042 1.493 1.633 1.343 1.26 1.159 1.563 1.172 1.633 1.343 1.26 1.553 1.172 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.554 1.555 1.455	12 1 - (50.0) 12 1 - (50.0) <t< td=""><td>Design Flexure - Steel Design Flexure - Steel</td><td>HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper</td></t<>	Design Flexure - Steel Design Flexure - Steel	HS-20Axle LoadOper Michigan 1 Unit Truck 01-NL&DLAxle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 03-Xle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 10-DLAxle LoadOper Michigan 2 Unit Truck 11-DLAxle LoadOper Michigan 2 Unit Truck 15-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 22-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 3 Unit Truck 20-DLAxle LoadOper Michigan 1 Unit Truck 05-DLAxle LoadOper Michigan 2 Unit Truck 05-DLAxle LoadOper

Michigan 2 Unit Truck 12-DL	Axle Load	LFD	Oper	73.92	1.259	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load	LFD	Oper	79.69	1.271	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 14	Axle Load	LFD	Oper	75.16	1.135	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 14Axle LoadOper
Michigan 2 Unit Truck 15-DL	Axle Load	LFD	Oper	88.67	1.237	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load	LFD	Oper	70.72	1.022	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL	Axle Load	LFD	Oper	73.81	0.975	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 17-DLAxle LoadOper
Michigan 2 Unit Truck 18-DL	Axle Load	LFD	Oper	76.69	0.996	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 18-DLAxle LoadOper
Michigan 3 Unit Truck 19-DL	Axle Load	LFD	Oper	83.71	1.426	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper
Michigan 3 Unit Truck 20	Axle Load	LFD	Oper	68.18	1.56	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 20Axle LoadOper
Michigan 3 Unit Truck 21-DL	Axle Load	LFD	Oper	97.11	1.283	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load	LFD	Oper	97.14	1.204	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load	LFD	Oper	85.3	1.108	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load	LFD	Oper	91.12	1.494	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	Axle Load	LFD	Oper	91.85	1.12	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper
FB 7								
Truck	LL Type		Method	Tons RF		ocation % Span	Limit State	
HS-20	Lane	LFD	Inv	38.04	1.057	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneInv
HS-20	Lane	LFD	Oper	63.52	1.764	12 1 - (50.0)	Design Flexure - Steel	HS-20LaneOper
HS-20	Axle Load		Inv	32.29	0.897	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadInv
HS-20	Axle Load		Oper	53.93	1.498	12 1 - (50.0)	Design Flexure - Steel	HS-20Axle LoadOper
Michigan 1 Unit Truck 01-NL&DL	Axle Load	LFD	Oper	44.19	2.646	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 01-NL&DLAxle LoadOper
Michigan 1 Unit Truck 02-DL	Axle Load	LFD	Oper	44.09	1.861	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 02-DLAxle LoadOper
Michigan 1 Unit Truck 03	Axle Load	LFD	Oper	46.28	1.702	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 03Axle LoadOper
Michigan 1 Unit Truck 04	Axle Load		Oper	47.52	1.41	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 04Axle LoadOper
Michigan 1 Unit Truck 05-DL	Axle Load		Oper	58.16	1.385	12 1 - (50.0)	Design Flexure - Steel	Michigan 1 Unit Truck 05-DLAxle LoadOper
Michigan 2 Unit Truck 06-DL	Axle Load	LFD	Oper	69.4	1.369	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 06-DLAxle LoadOper
Michigan 2 Unit Truck 07-DL	Axle Load		Oper	81.72	1.369	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 07-DLAxle LoadOper
Michigan 2 Unit Truck 08-DL	Axle Load		Oper	62.82	1.375	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 08-DLAxle LoadOper
Michigan 2 Unit Truck 09-NL&DL	Axle Load		Oper	48.27	1.878	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 09-NL&DLAxle LoadOper
Michigan 2 Unit Truck 10-DL	Axle Load		Oper	52.65	1.61	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 10-DLAxle LoadOper
Michigan 2 Unit Truck 11-DL	Axle Load	LFD	Oper	57.52	1.379	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 11-DLAxle LoadOper
Michigan 2 Unit Truck 12-DL	Axle Load		Oper	70.48	1.201	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 12-DLAxle LoadOper
Michigan 2 Unit Truck 13-DL	Axle Load		Oper	75.98	1.212	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 13-DLAxle LoadOper
Michigan 2 Unit Truck 14	Axle Load		Oper	71.66	1.082	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 14Axle LoadOper
Michigan 2 Unit Truck 15-DL	Axle Load	LFD	Oper	84.54	1.179	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 15-DLAxle LoadOper
Michigan 2 Unit Truck 16-DL	Axle Load	LFD	Oper	67.43	0.974	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 16-DLAxle LoadOper
Michigan 2 Unit Truck 17-DL	Axle Load	LFD	Oper	70.37	0.93	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 17-DLAxle LoadOper
Michigan 2 Unit Truck 18-DL	Axle Load	LFD	Oper	73.11	0.95	12 1 - (50.0)	Design Flexure - Steel	Michigan 2 Unit Truck 18-DLAxle LoadOper
Michigan 3 Unit Truck 19-DL	Axle Load	LFD	Oper	79.81	1.36	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 19-DLAxle LoadOper
Michigan 3 Unit Truck 20	Axle Load	LFD	Oper	65.01	1.488	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 20Axle LoadOper
Michigan 3 Unit Truck 21-DL	Axle Load	LFD	Oper	92.58	1.223	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 21-DLAxle LoadOper
Michigan 3 Unit Truck 22-DL	Axle Load	LFD	Oper	92.61	1.148	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 22-DLAxle LoadOper
Michigan 3 Unit Truck 23-DL	Axle Load	LFD	Oper	81.33	1.056	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 23-DLAxle LoadOper
Michigan 3 Unit Truck 24-DL	Axle Load		Oper	86.87	1.424	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 24-DLAxle LoadOper
Michigan 3 Unit Truck 25-DL	Axle Load	LFD	Oper	87.57	1.068	12 1 - (50.0)	Design Flexure - Steel	Michigan 3 Unit Truck 25-DLAxle LoadOper

		Rating	1			Tr Wt	
Truck	LL Type	Method		RF	Member	(tons)	Posting
HS-20	Lane	LFD	Inv	1.057	FB 7	36	
HS-20	Lane	LFD	Oper	1.764	FB 7	36	
HS-20	Axle Load	LFD	Inv	0.897	FB 7	36	
HS-20	Axle Load	LFD	Oper	1.498	FB 7	36	
Michigan 1 Unit Truck 01-NL&DL	Axle Load	LFD	Oper	2.646	FB 7	16.7	
Michigan 1 Unit Truck 02-DL	Axle Load	LFD	Oper	1.861	FB 7	23.7	
Michigan 1 Unit Truck 03	Axle Load	LFD	Oper	1.702	FB 7	27.2	
Michigan 1 Unit Truck 04	Axle Load	LFD	Oper	1.41	FB 7	33.7	
Michigan 1 Unit Truck 05-DL	Axle Load	LFD	Oper	1.385	FB 7	42	
Michigan 2 Unit Truck 06-DL	Axle Load	LFD	Oper	1.369	FB 7	50.7	
Michigan 2 Unit Truck 07-DL	Axle Load	LFD	Oper	1.369	FB 7	59.7	
Michigan 2 Unit Truck 08-DL	Axle Load	LFD	Oper	1.375	FB 7	45.7	
Michigan 2 Unit Truck 09-NL&DL	Axle Load	LFD	Oper	1.878	FB 7	25.7	
Michigan 2 Unit Truck 10-DL	Axle Load	LFD	Oper	1.61	FB 7	32.7	
Michigan 2 Unit Truck 11-DL	Axle Load	LFD	Oper	1.379	FB 7	41.7	
Michigan 2 Unit Truck 12-DL	Axle Load	LFD	Oper	1.201	FB 7	58.7	
Michigan 2 Unit Truck 13-DL	Axle Load	LFD	Oper	1.212	FB 7	62.7	
Michigan 2 Unit Truck 14	Axle Load	LFD	Oper	1.082	FB 7	66.2	
Michigan 2 Unit Truck 15-DL	Axle Load	LFD	Oper	1.179	FB 7	71.7	
Michigan 2 Unit Truck 16-DL	Axle Load	LFD	Oper	0.974	FB 7	69.2	67.4
Michigan 2 Unit Truck 17-DL	Axle Load	LFD	Oper	0.93	FB 7	75.7	70.4
Michigan 2 Unit Truck 18-DL	Axle Load	LFD	Oper	0.95	FB 7	77	73.2
Michigan 3 Unit Truck 19-DL	Axle Load	LFD	Oper	1.36	FB 7	58.7	
Michigan 3 Unit Truck 20	Axle Load	LFD	Oper	1.488	FB 7	43.7	
Michigan 3 Unit Truck 21-DL	Axle Load	LFD	Oper	1.223	FB 7	75.7	
Michigan 3 Unit Truck 22-DL	Axle Load	LFD	Oper	1.148	FB 7	80.7	
Michigan 3 Unit Truck 23-DL	Axle Load	LFD	Oper	1.056	FB 7	77	
Michigan 3 Unit Truck 24-DL	Axle Load	LFD	Oper	1.424	FB 7	61	
Michigan 3 Unit Truck 25-DL	Axle Load	LFD	Oper	1.068	FB 7	82	

MDOT OTHER SPECIAL INSPECTION REPORT

MICHIGAN DEPARTMENT OF TRANSPORTATION

STR 12006	OTHER SPECIAL INSPECTION REPORT [SIA #92-C]					
Facility	Latitude / Longitude	MDOT Structure ID	Structure Condition	<u>ê</u> r		
GROSSE ILE PARKWAY	42.1273 / -83.173	82200010000B020	Poor Condition(4)			
Feature	Length / Width / Spans	Owner				
TRENTON CHANNEL	1,345.88 / 31.8 / 12	County: Wayne(82)				
Location	Built / Recon. / Paint / Ovly.	TSC	Operational Status			
GROSSE ILE	1932 / 2007 / 1978 /	Taylor(25)	P Posted for load(406580)			
Region / County	Material / Design	Last NBI Inspection	Scour Evaluation			
Metro(7) / Wayne(82)	4 Steel Continuous / 17 Movable- Swing	11/23/2021 / 6SAN	4 Stable, needs action			

OTHER SPECIAL INSPECTION

Inspector Name	Agency / Company Na	Agency / Company Name		Insp. Date	
Eric Rickert	Great Lakes Engineerin	Great Lakes Engineering Group		04/04/2022	
PROCEDURES					
Inspect elements from catwalk	below deck. Access catwalk from	the west end of span 9W	/ and the east end	of span 10W	
SPAN CONFIGURATION					
Bridge Type	17 Movable-Swing	Appr Span Type		03 Girder-Floorbeam	
Main Span	4 Steel Continuous	Appr Span		3 Steel	
# of Main Spans	2	# of Appr Span		10	
Lanes On	2	Lanes Under		0	

47R-Right Horizontal Clear (ft)

54D-Right Underclearance (ft in)

ELEMENTS LOCATON

47L-Left Horizontal Clear (ft)

54B-Left Underclearance (ft in)

Steel superstructure elements in spans 1W-8W and 11W-12W (04/22)

0

0 ft. 0 in.

INSPECTION COMMENTS

An Other Special Inspection is being created to monitor the condition of the superstructure in spans 1W-8W and 11W-12W. Special attention should be given to the floorbeam/stringer connections, especially in spans 7W and 8W. This 4/4/22 Other Special inspection report is being created as a calendar marker for the October 2022 inspection (04/22)

Need to inspect the elements that caused the bridge to be posted due to load rating analysis. Wayne County hired WSP to do in-depth complete inspection of the structural, mechanical, electrical and underwater of the bridge. The inspection was done and completed by WSP 6/12/2017. WSP recommended inspection frequency of 12 months. Spicer Group did routine and fracture critical inspection of the bridge in 6/26/2018. Spicer Group recommended 12 months inspection frequency. (03/17)

Traffic Control Special Equipment	Ν	Comments: Comments:			
Photographs	Ν	comments.			
RECOMMENDATIONS AND ACTION ITEMS					

TZTM

22.01

0 ft. 0 in.

